

A Locking-free and Pressure Oscillation-free Elasto-plastic Large Deformation Analysis using F -barES-FEM-T4

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Motivation

Motivation

We want to accurately and stably analyze **severe large deformation** of solids in **any shape** with finite elements.

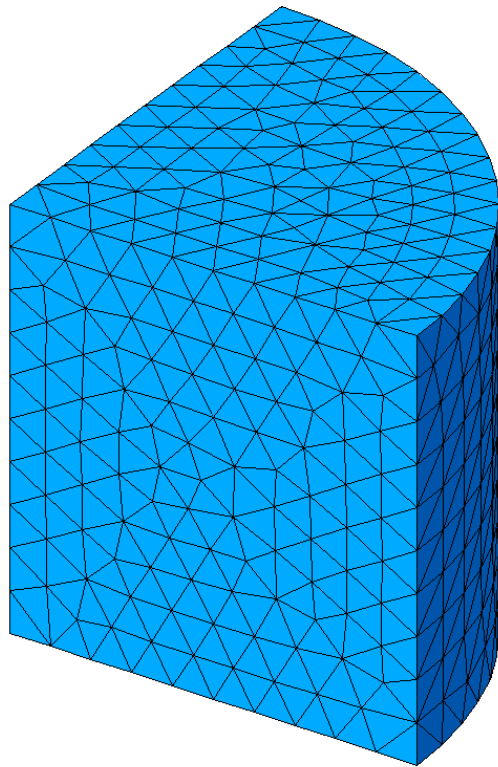
Issues

- **Only tetra mesh** is available for arbitrary body shape.
- The standard 1st / 2nd order tetrahedral element are poor especially when **incompressibility** is present. Also, all the other advanced tetrahedral elements (e.g., C3D4H, C3D10H, C3D10MH in ABAQUS) have some issues:
 - ◆ **shear/volumetric locking**,
 - ◆ **pressure oscillation**, etc.

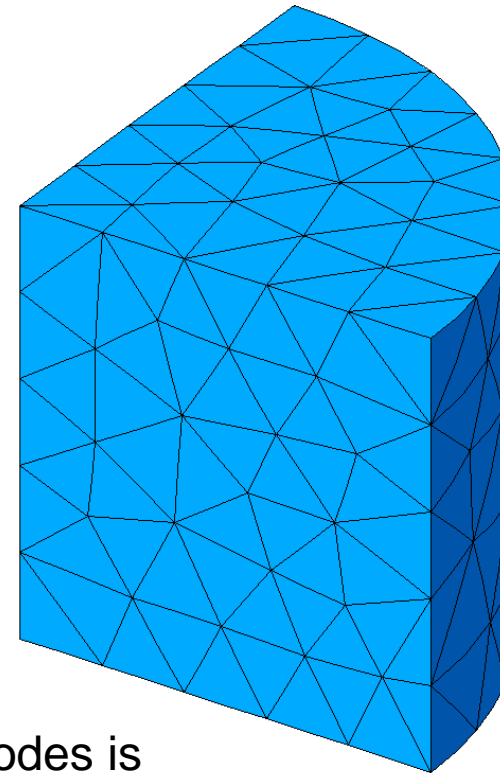
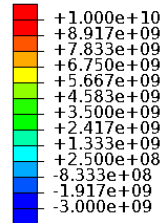
Researches on FE formulations for 1st order tetra (T4) are still active especially for **rubber-like** or **elasto-plastic** materials.

An Example for Rubber-like Material

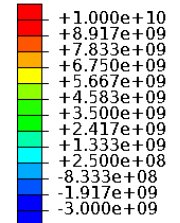
Material: neo-Hookean **hyperelastic**, $\nu_{ini} = 0.49$



Pressure



Pressure



of Nodes is
almost the same.

1st order hybrid T4 (C3D4H)

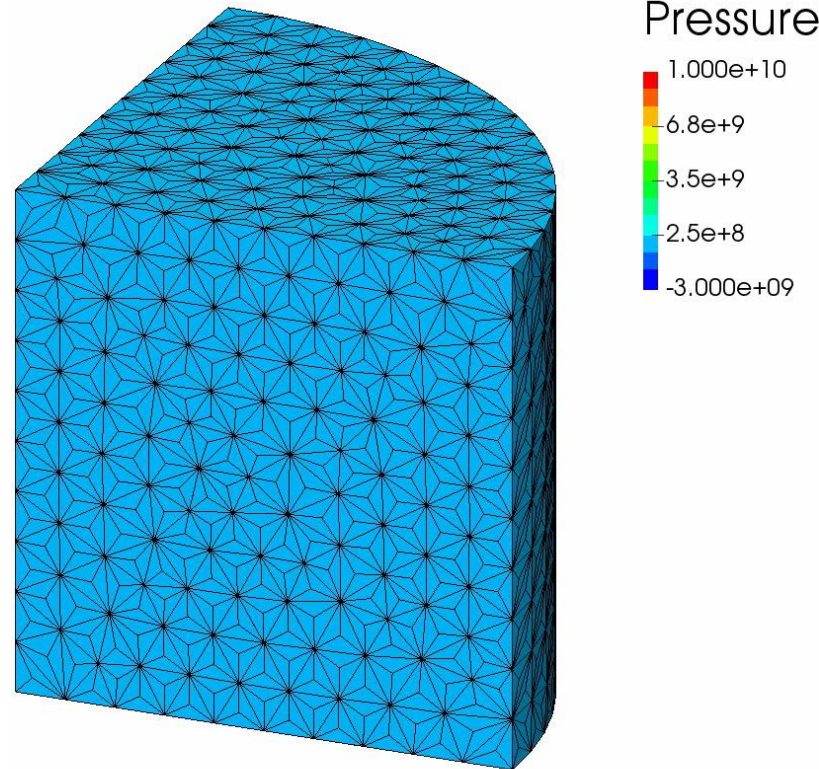
- ✓ No shear/volumetric locking
- ✗ Pressure oscillation
- ✗ Corner locking

2nd order modified hybrid T10 (C3D10MH)

- ✓ No shear/volumetric locking
- ✗ Low interpolation accuracy
- ✗ Early convergence failure

An Example for Rubber-like Material

Material: neo-Hookean **hyperelastic**, $\nu_{ini} = 0.49$



of Nodes is exactly the same as the C3D4H case.

Note:
F-barES-FEM-T4 is a pure displacement-based formulation.

F-barES-FEM-T4 (a new type of smoothed finite element method (**S-FEM**))

- ✓ No shear/volumetric locking
- ✓ Less pressure oscillation
- ✓ Less corner locking

F-barES-FEM-T4 has excellent accuracy on **rubber-like** materials.

How about it on **elasto-plastic** materials?

Objective

Apply the new type of S-FEM,
F-barES-FEM-T4,
to large deformation problems
of **elasto-plastic** materials.

Note: Elasto-plastic materials may have near incompressibility after yielding.

Table of Body Contents

- Methods: Quick introduction of F-barES-FEM-T4
- Results: A few example analyses
- Summary

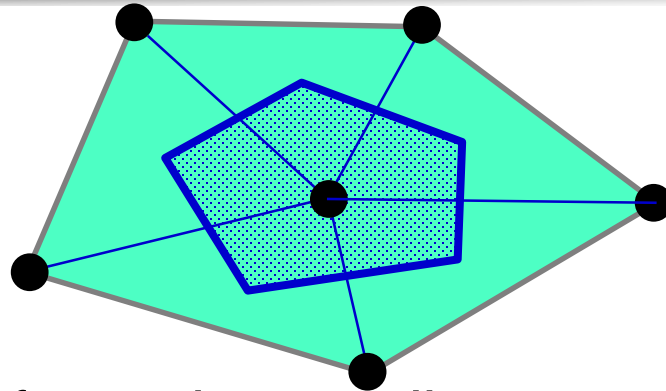
Methods

Quick introduction of F-barES-FEM-T4

(F-barES-FEM-T3 in 2D is explained for simplicity.)

Quick Review of Node-based S-FEM (NS-FEM)

For triangular (T3)
or tetrahedral (T4)
elements.



Algorithm:

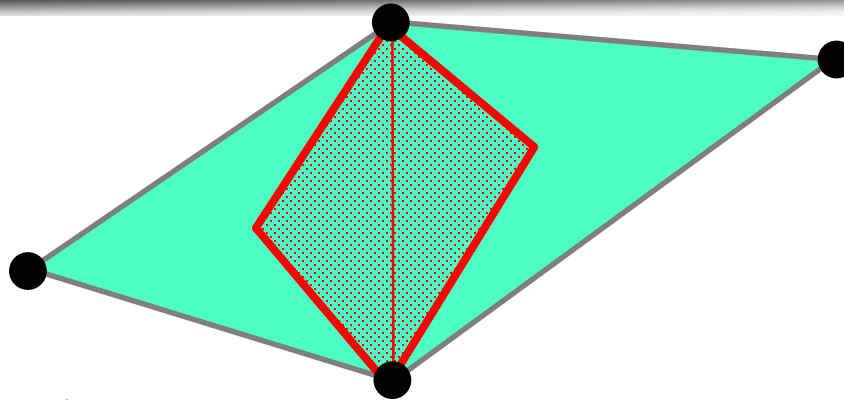
1. Calculate the deformation gradient at each element, ^{Elem}F , as usual.
2. Distribute ^{Elem}F s to the connecting nodes with area weights to make $^{Node}\tilde{F}$ at each node.
3. Use $^{Node}\tilde{F}$ s to calculate the stress, nodal force and so on.

NS-FEM avoids shear & volumetric locking in T3/T4 elements and also alleviates pressure oscillation.

Yet, it suffers from spurious low-energy modes, corner locking and minor pressure oscillation....

Quick Review of Edge-based S-FEM (ES-FEM)

For triangular (T3)
or tetrahedral (T4)
elements.



Algorithm:

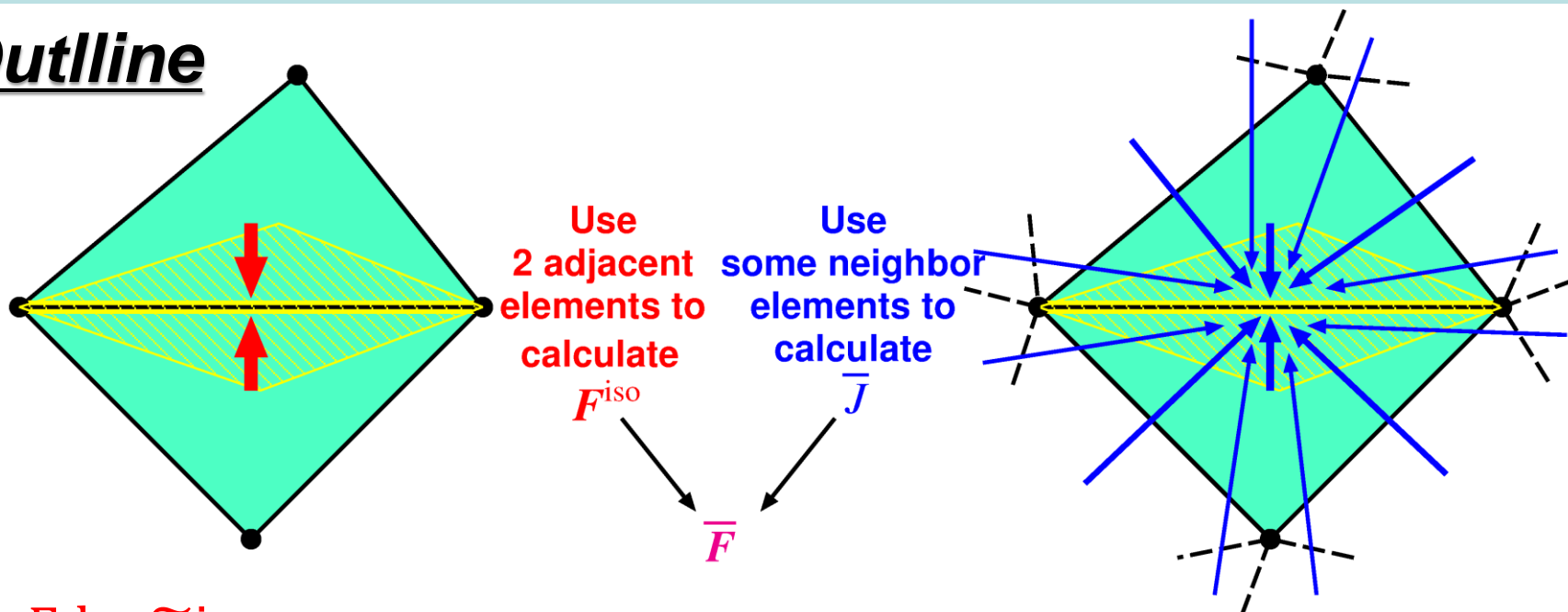
1. Calculate the deformation gradient at each element, ${}^{\text{Elem}}\mathbf{F}$, as usual.
2. Distribute ${}^{\text{Elem}}\mathbf{F}$ s to the connecting edges with area weights to make ${}^{\text{Edge}}\tilde{\mathbf{F}}$ at each edge.
3. Use ${}^{\text{Edge}}\tilde{\mathbf{F}}$ s to calculate the stress, nodal force and so on.

ES-FEM avoids shear locking in T3/T4 elements.
Yet, it suffers from volumetric locking, corner locking,
and major pressure oscillation...

Quick Introduction of F-barES-FEM

Concept: combine ES-FEM and NS-FEM using F-bar method

Outline



- Edge \tilde{F}^{iso} is given by ES-FEM.
- Edge \bar{J} is given by cyclically applied NS-FEM.
- Edge \bar{F} is calculated in the manner of F-bar method:

$$\text{Edge } \bar{F} = \text{Edge } \bar{J}^{1/3} \text{ Edge } \tilde{F}^{iso} .$$

Outline of F-barES-FEM

Brief Formulation

1. Calculate ^{Elem}J as usual.
2. Smooth ^{Elem}J at nodes and get $^{Node}\tilde{J}$.
3. Smooth $^{Node}\tilde{J}$ at elements and get $^{Elem}\tilde{J}$.
4. Repeat 2. and 3. as necessary (c times).
5. Smooth $^{Elem}\tilde{\tilde{J}}$ at edges to make $^{Edge}\bar{J}$.
 \vdots (c layers of \sim)
6. Combine $^{Edge}\bar{J}$ and $^{Edge}F_{iso}$ of ES-FEM as
$$^{Edge}\bar{F} = ^{Edge}\bar{J}^{1/3} ^{Edge}F_{iso}.$$

A kind of
low-pass filter
for J

Cyclic
Smoothing
of J

Hereafter, F-barES-FEM-T4 with c cycles of smoothing is called “F-barES-FEM-T4(c)”.



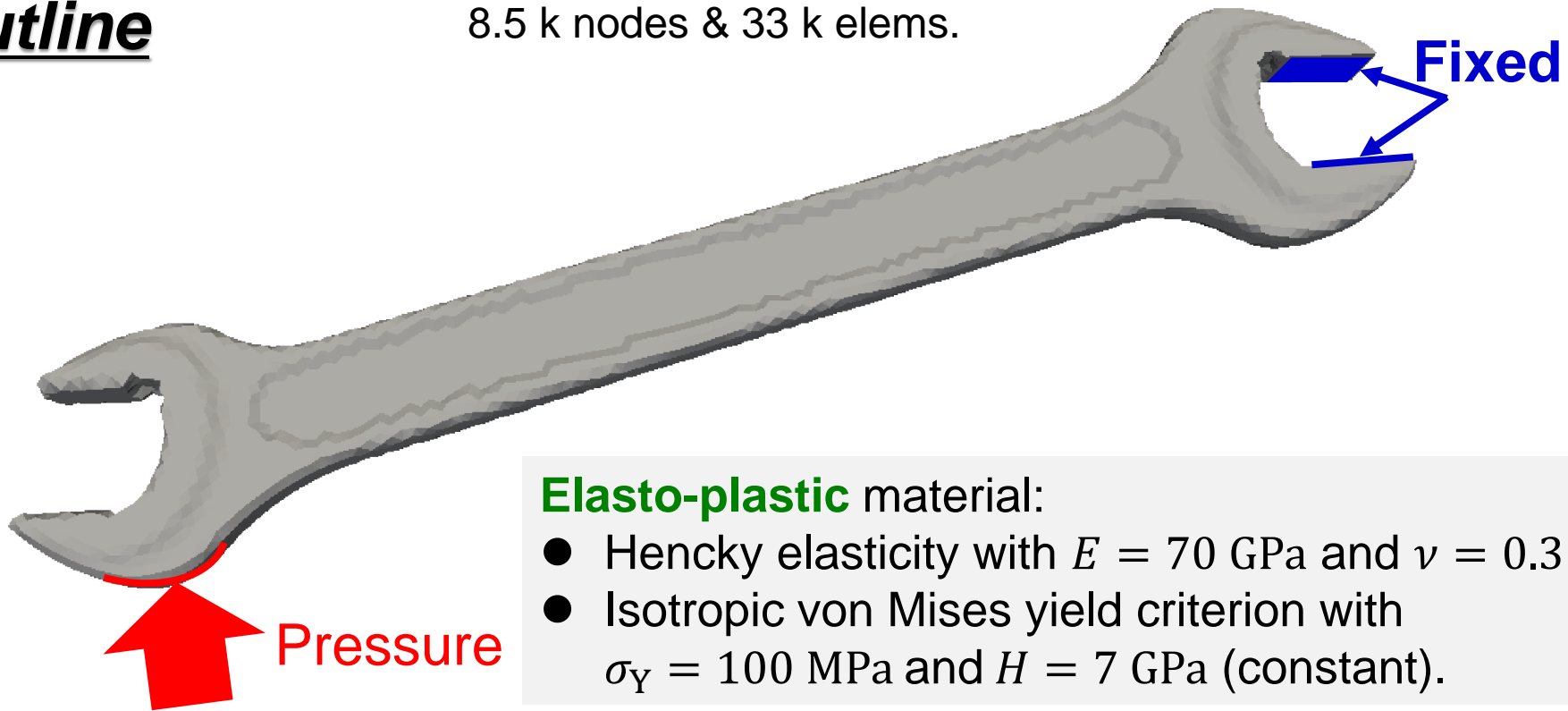
Results

A few example analyses

Bending of Elasto-Plastic Spanner

Outline

8.5 k nodes & 33 k elems.



Elasto-plastic material:

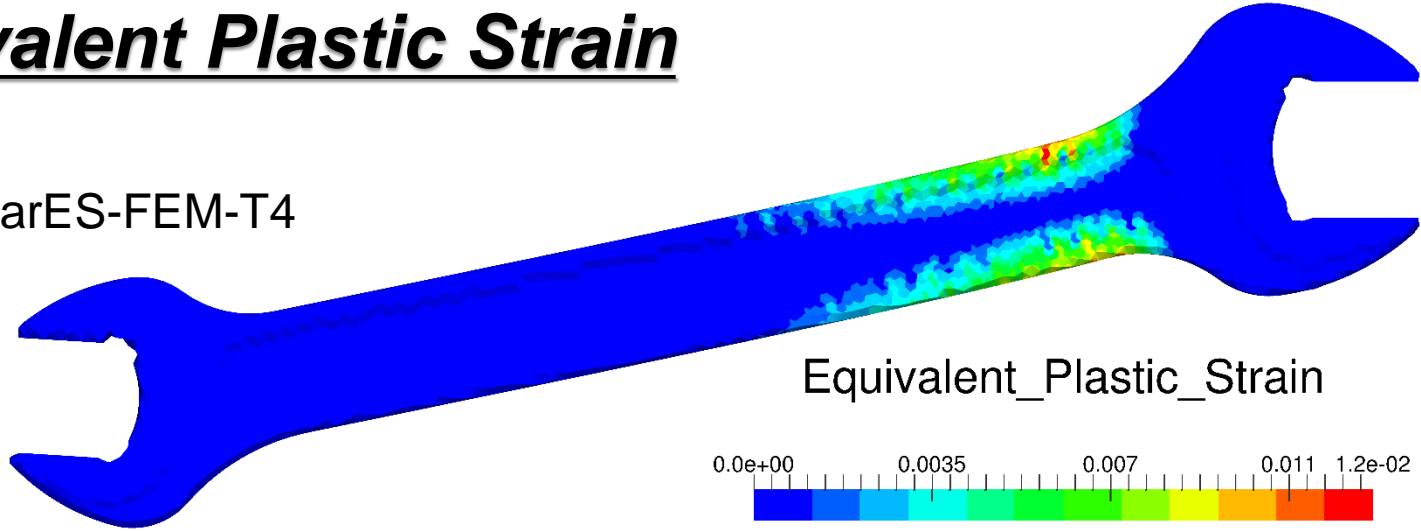
- Hencky elasticity with $E = 70$ GPa and $\nu = 0.3$.
- Isotropic von Mises yield criterion with $\sigma_Y = 100$ MPa and $H = 7$ GPa (constant).

- 2 faces are perfectly constrained.
- Pressure is applied to a side part of the spanner.
- Compared to ABAQUS C3D4H with the same unstructured T4 mesh.

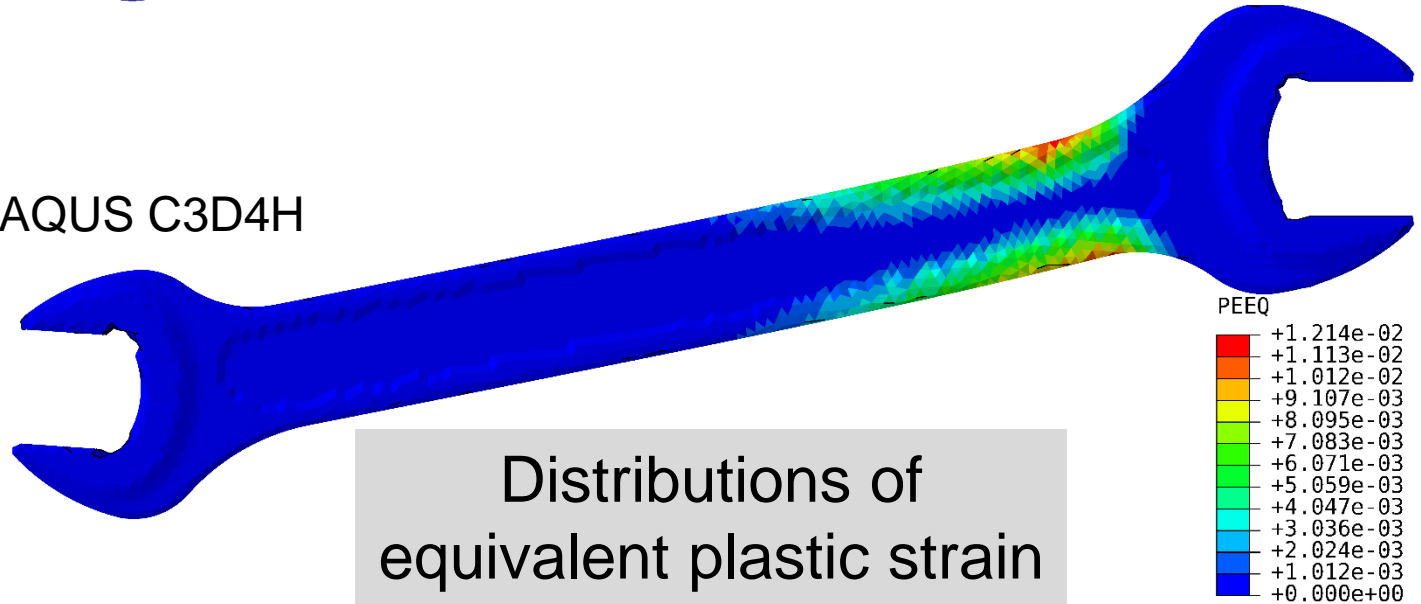
Bending of Elasto-Plastic Spanner

Equivalent Plastic Strain

F-barES-FEM-T4



ABAQUS C3D4H

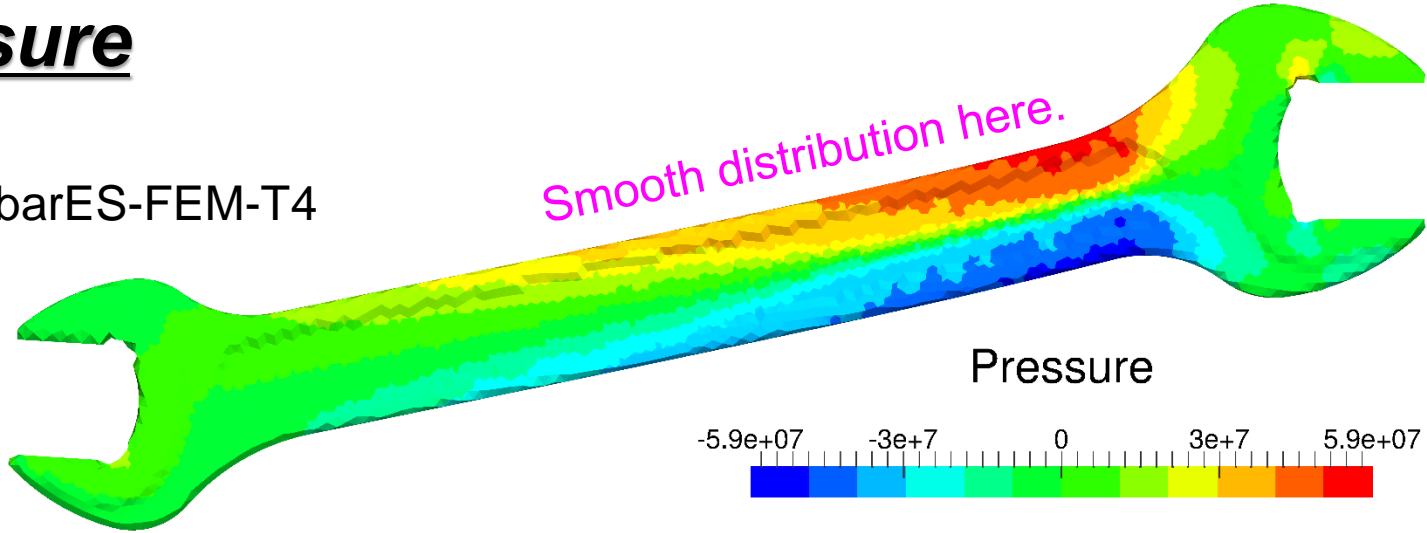


Distributions of equivalent plastic strain are about the same.

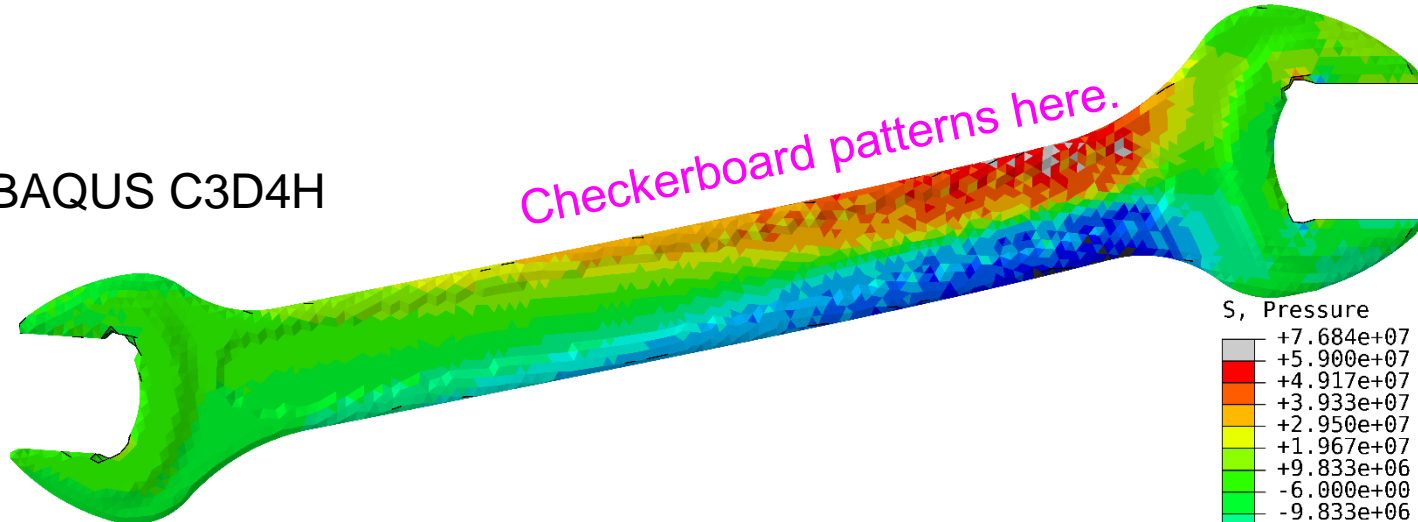
Bending of Elasto-Plastic Spanner

Pressure

F-barES-FEM-T4



ABAQUS C3D4H

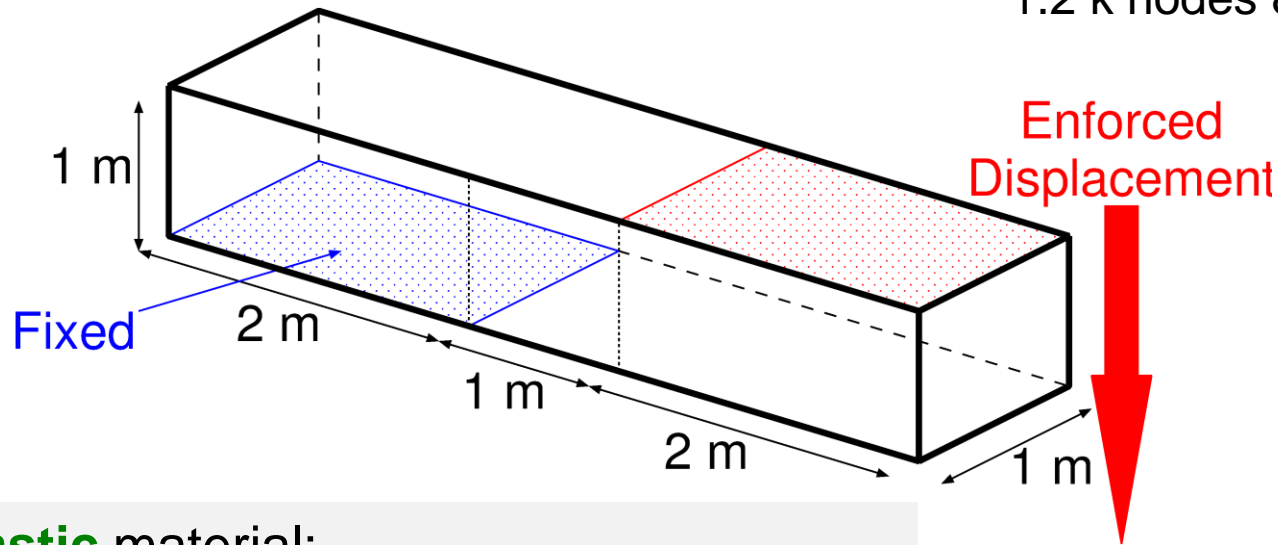


ABAQUS C3D4H suffers from pressure oscillation even in a small deformation elasto-plastic case.

Shearing & Tensioning of Elasto-Plastic Bar

Outline

1.2 k nodes & 4.8 k elems.



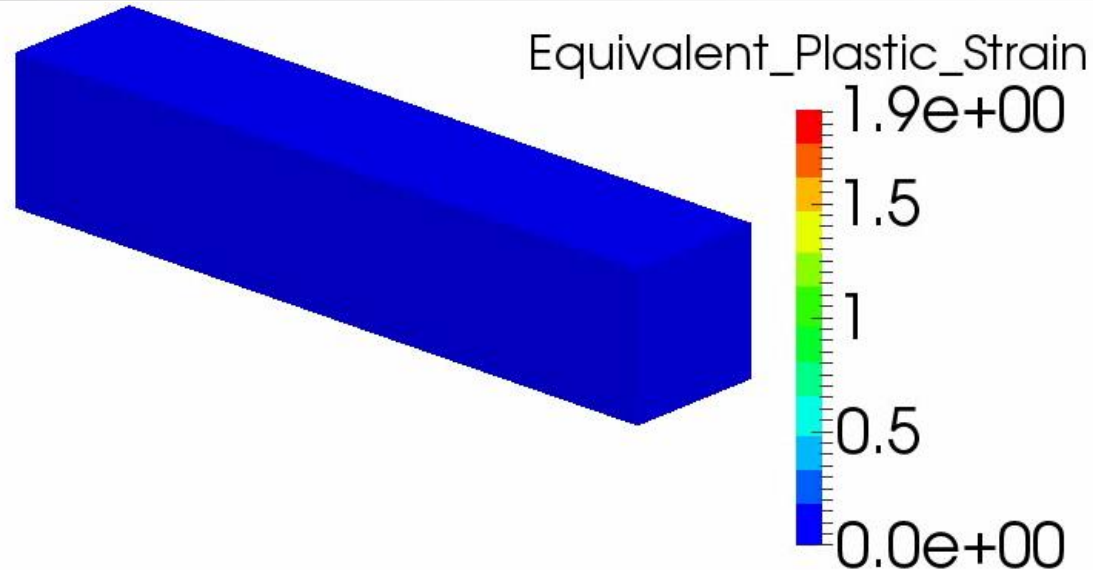
Elasto-plastic material:

- Hencky elasticity with $E = 1$ GPa and $\nu = 0.3$.
- Isotropic von Mises yield criterion with $\sigma_Y = 1$ MPa and $H = 0.1$ GPa (constant).

- Blue face is perfectly constrained.
- Red face is constrained in plane and pressed down.
- Compared to ABAQUS C3D4H with the same unstructured T4 mesh.

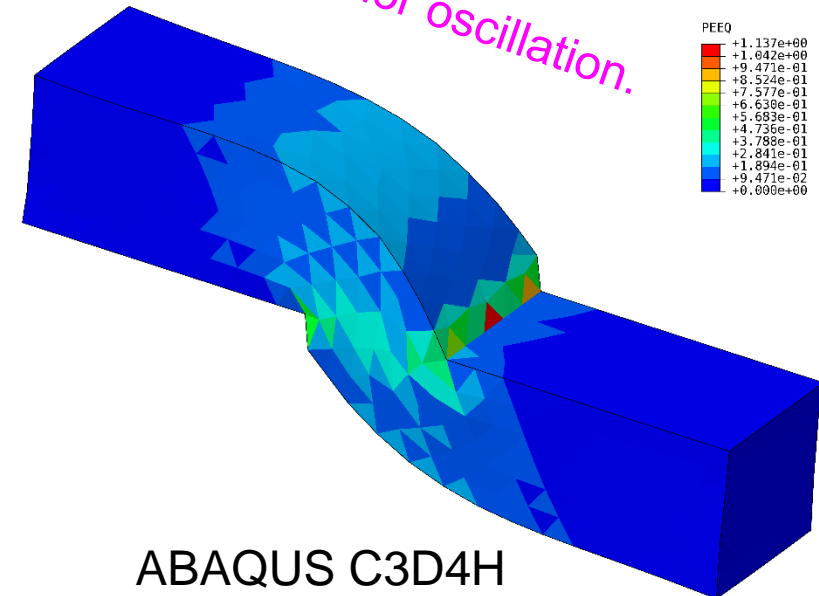
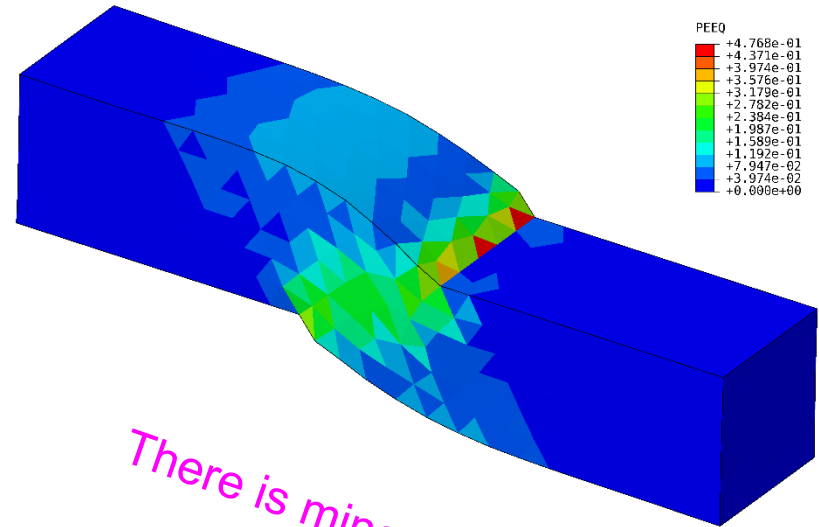
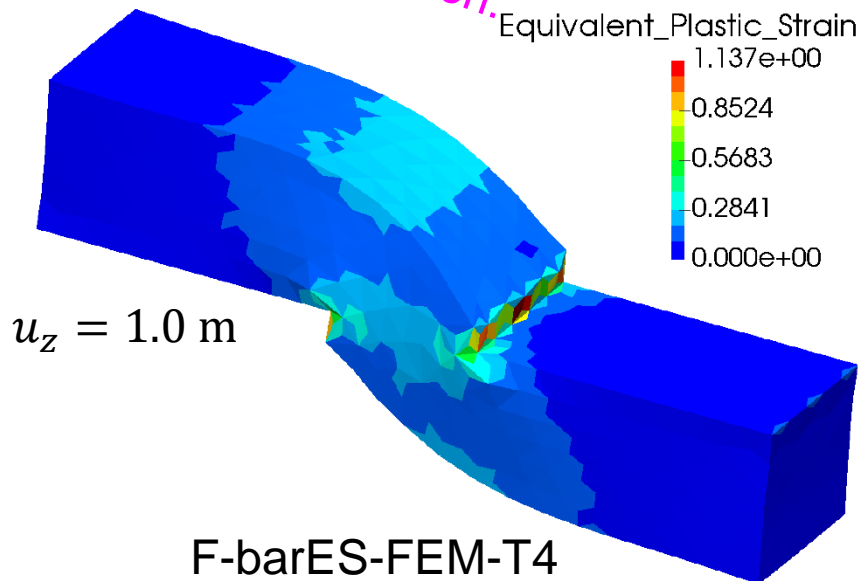
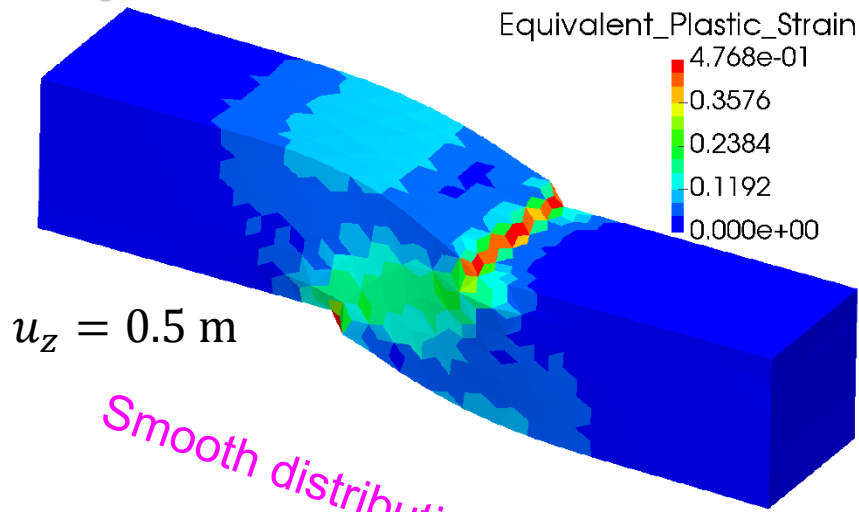
Shearing & Tensioning of Elasto-Plastic Bar

Result
of F-bar
ES-FEM
(Equiv.
Plastic
Strain)



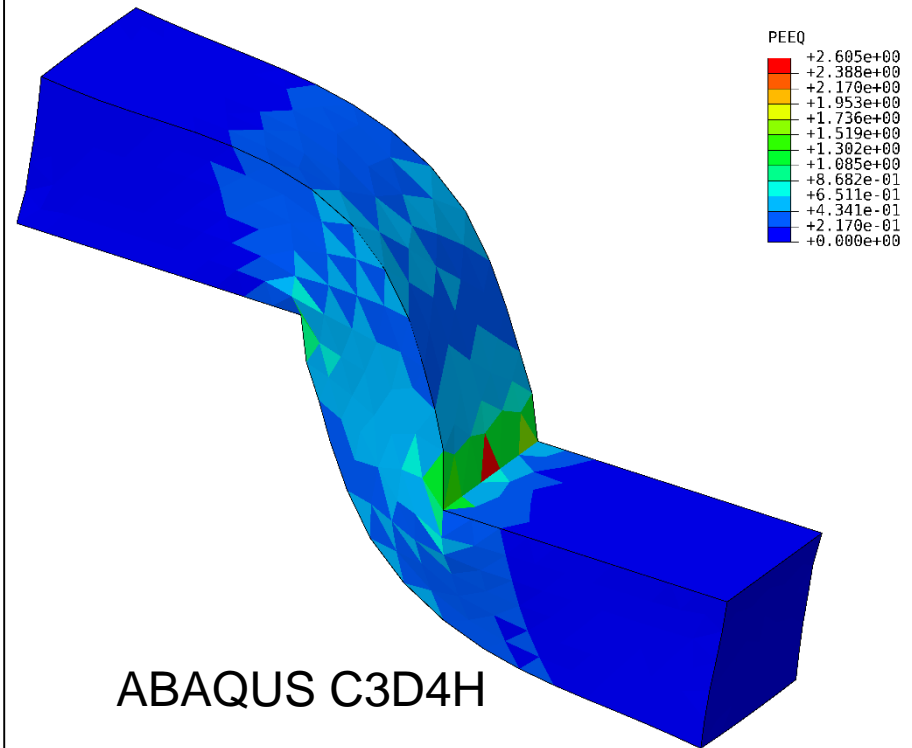
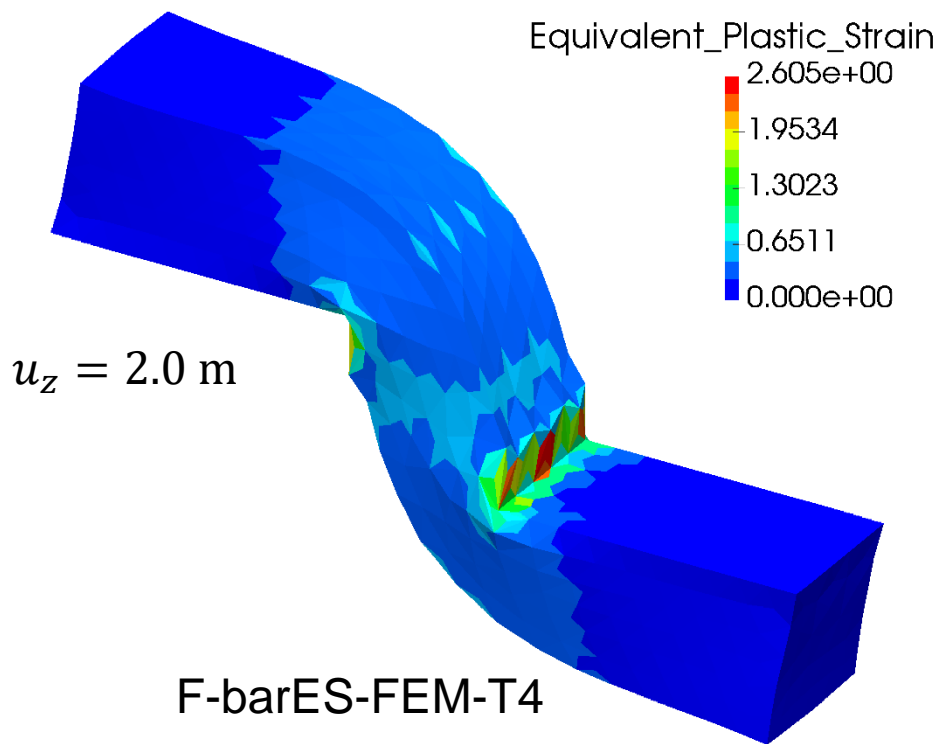
Shearing & Tensioning of Elasto-Plastic Bar

Equivalent Plastic Strain



Shearing & Tensioning of Elasto-Plastic Bar

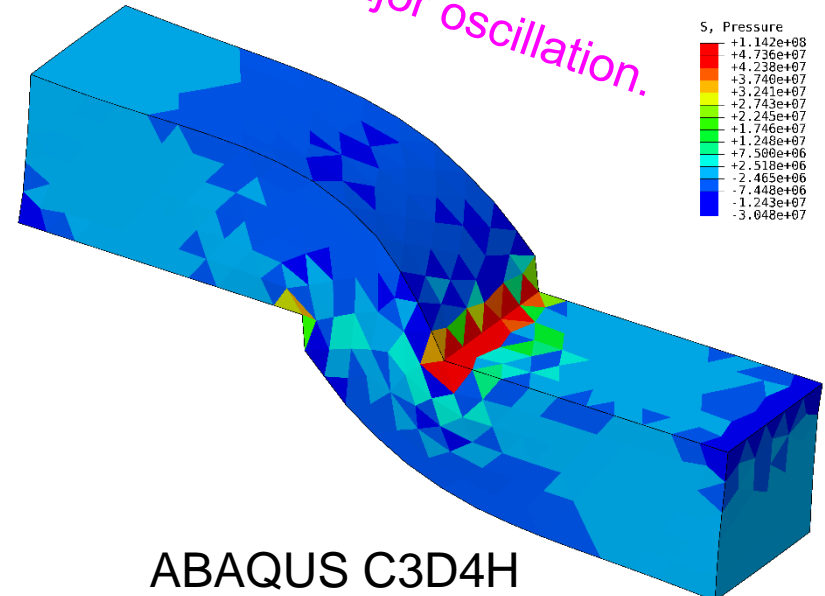
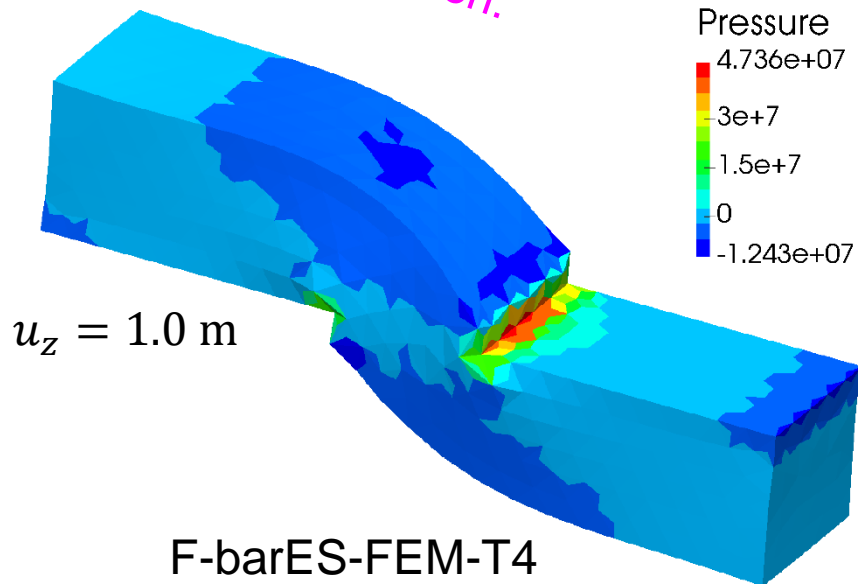
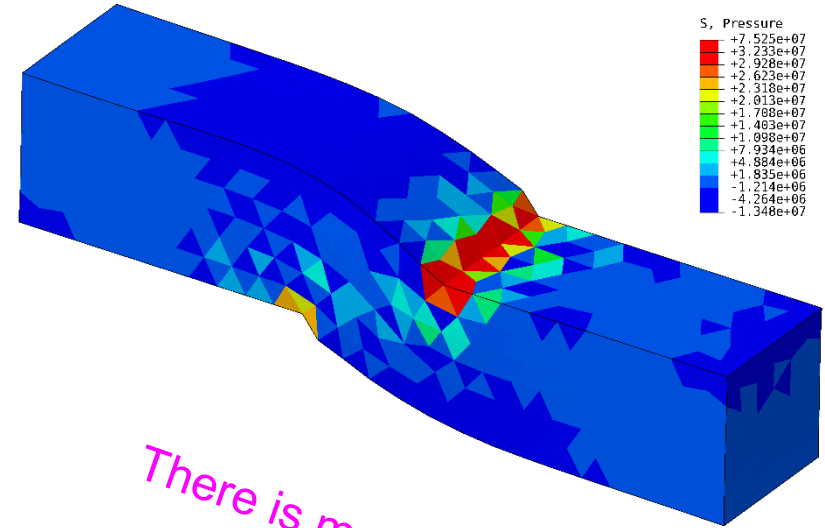
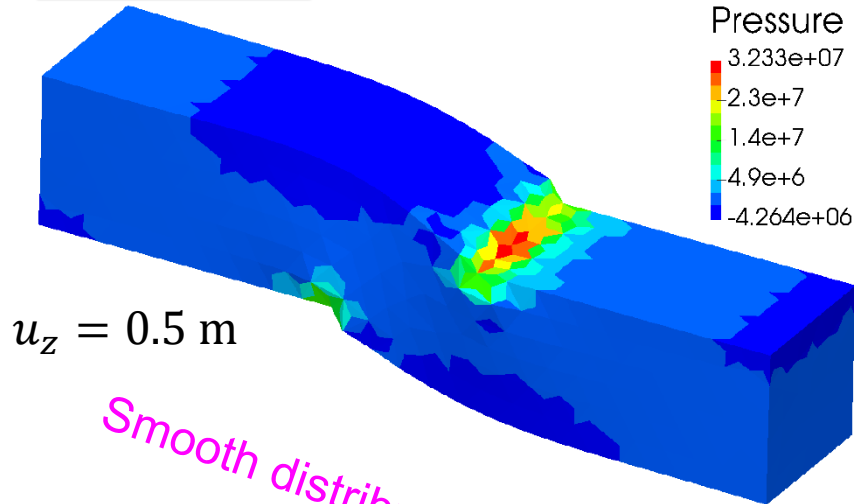
Equivalent Plastic Strain



Accuracy of equivalent plastic strain seems no much different.

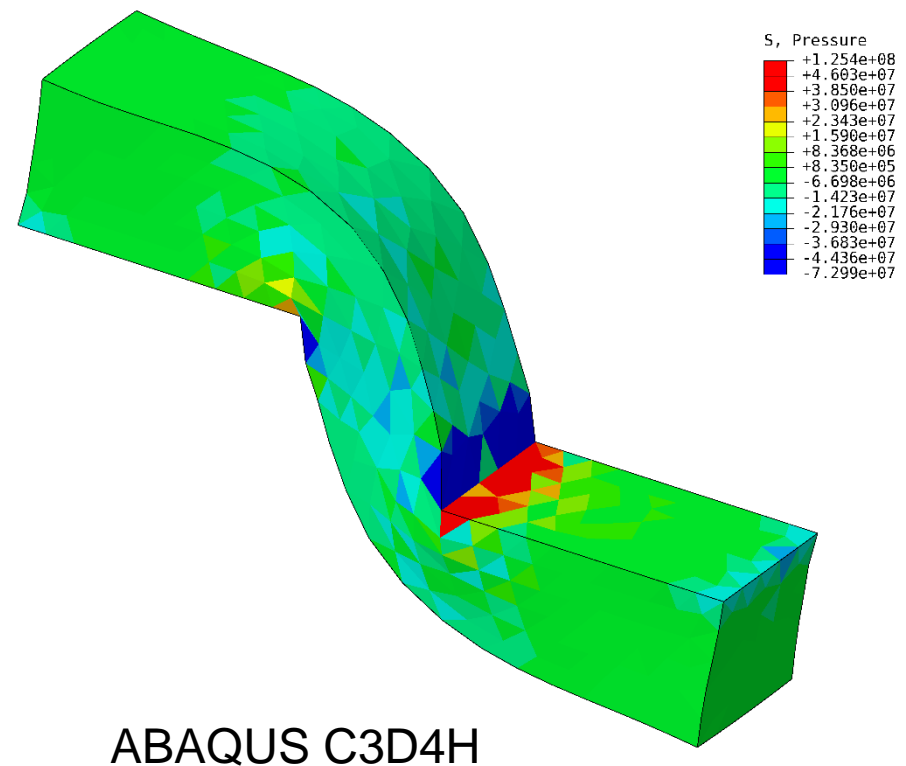
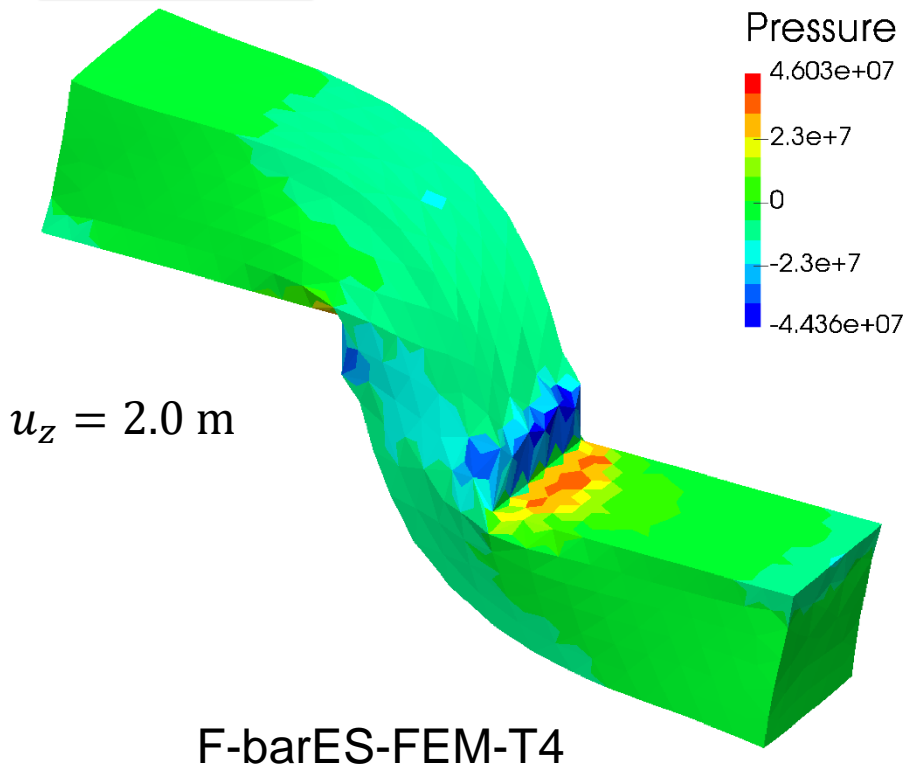
Shearing & Tensioning of Elasto-Plastic Bar

Pressure



Shearing & Tensioning of Elasto-Plastic Bar

Pressure



Accuracy of pressure is quite different due to the pressure oscillation of ABAQUS C3D4H.

Twist of Rubber/Aluminium Composite Plate

Outline

[Rubber]

Neo-Hook

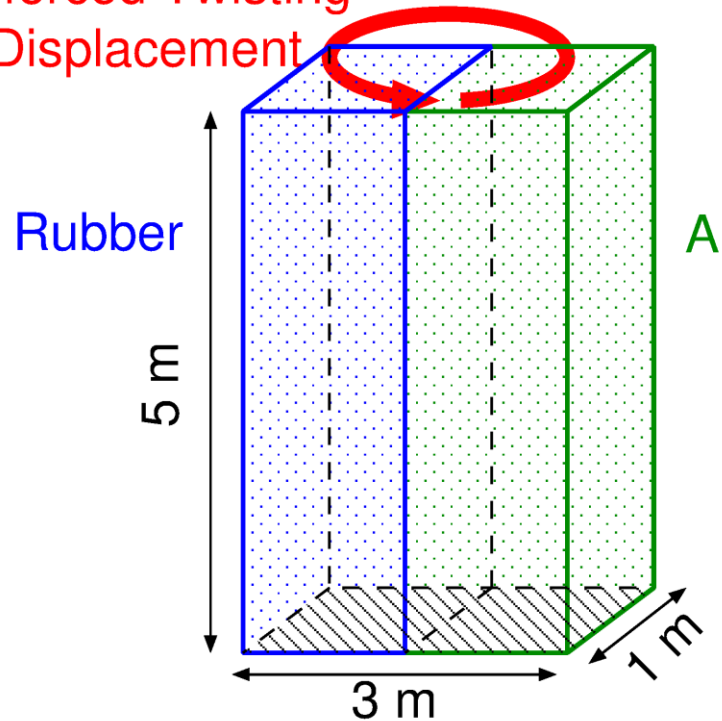
Hyperelasticity:

$$E^{\text{ini}} = 5 \text{ MPa},$$

$$\nu^{\text{ini}} = 0.49,$$

$$(c = 1)$$

Enforced Twisting
Displacement



3 k nodes & 14 k elems.

[Aluminium]

Hencky elasticity:

$$E = 70 \text{ GPa},$$

$$\nu = 0.3.$$

Isotropic von Mises
plasticity:

$$\sigma_Y = 100 \text{ MPa},$$

$$H = 0.7 \text{ GPa (const.)},$$

$$(c = 2)$$

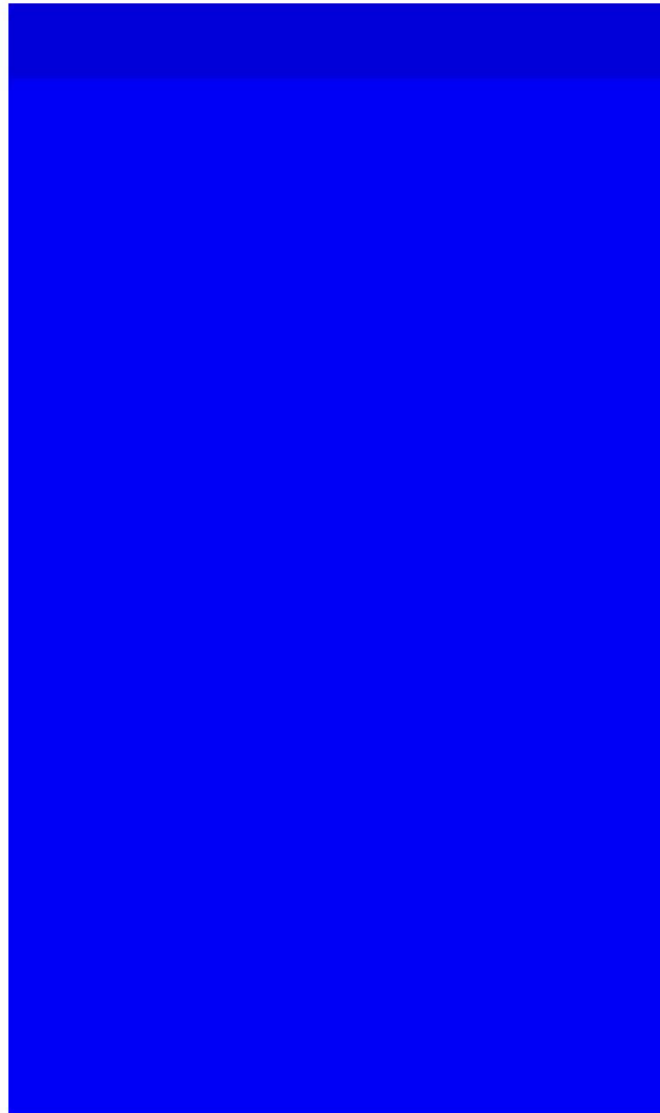
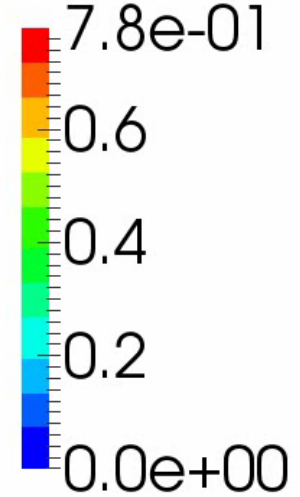
- Bottom face is perfectly constrained.
- Top face is constrained in the plane and twisted 360 deg. around the vertical axis.
- Calculated by F-barES-FEM-T4 only.
- Multiple F s at edges on the material interface.

Twist of Rubber/Aluminium Composite Plate

Result of
F-bar
ES-FEM-T4

**Equivalent
Plastic
Strain**

Equivalent_Plastic_Strain

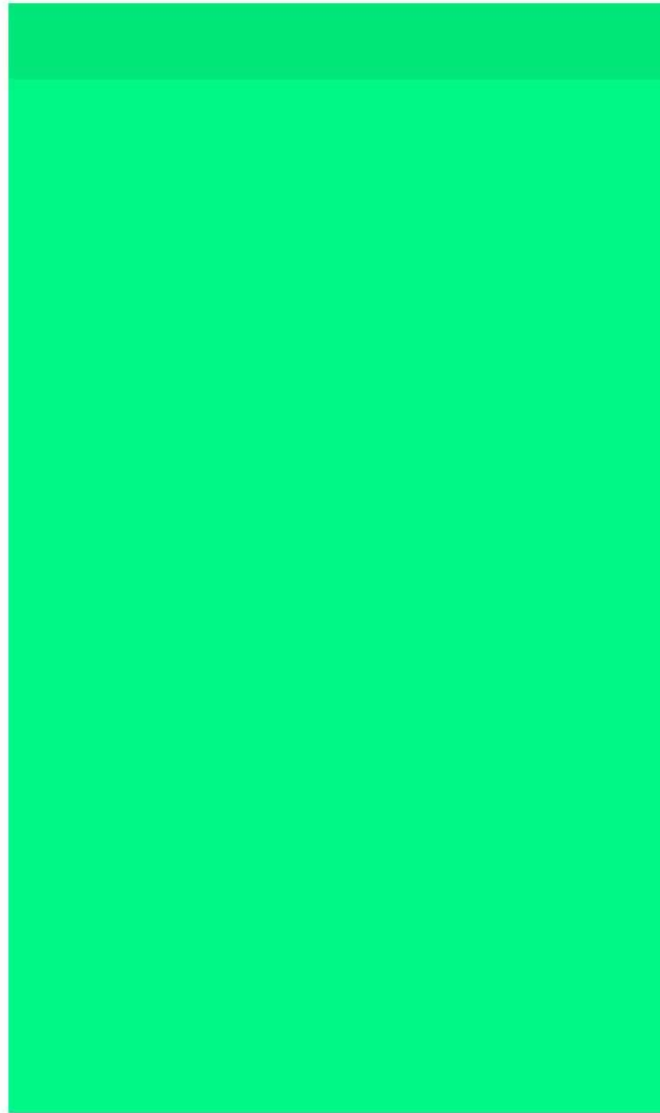


Seems
valid.

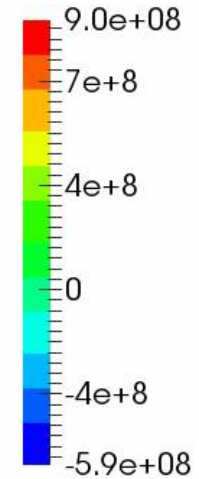
Twist of Rubber/Aluminium Composite Plate

Result of
F-bar
ES-FEM-T4

Pressure



Pressure (Pa)

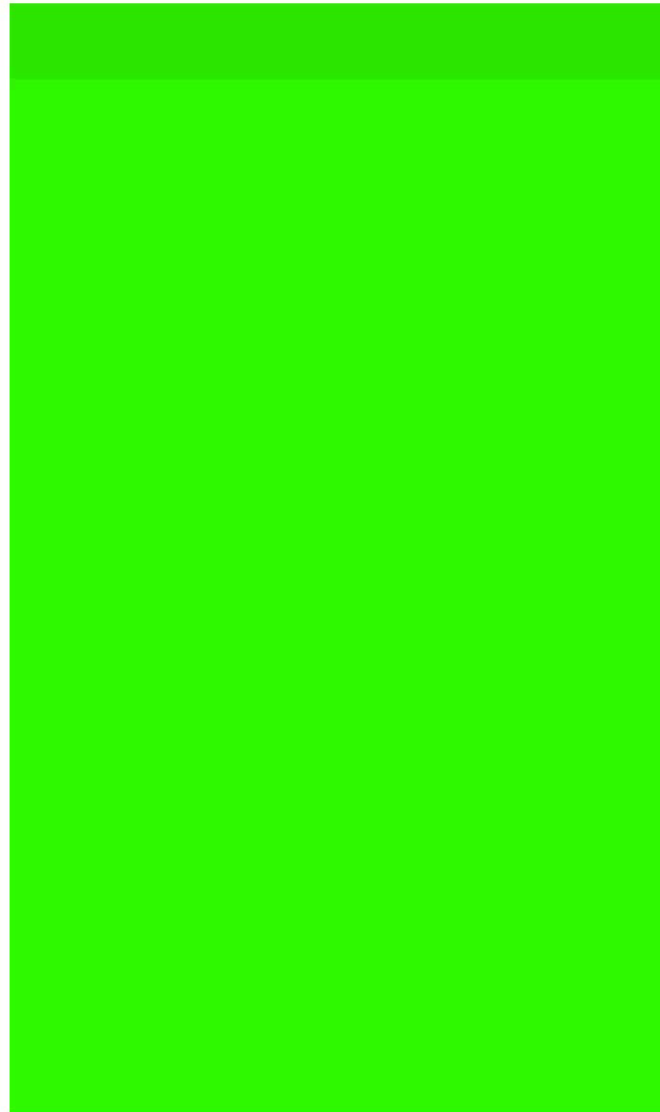


No
pressure
oscillation.

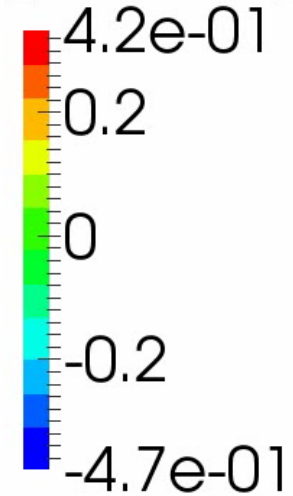
Twist of Rubber/Aluminium Composite Plate

Result of
F-bar
ES-FEM-T4

Deformation
Gradient
 F_{yz}



Deformation_Gradient F_{yz}



Discontinuous F_{yz} .
↑
No strain smoothing
across
material interfaces.

Summary

Benefits and Drawbacks of F-barES-FEM-T4

Benefits

- ✓ Locking-free with 1st order tetra meshes.
No difficulty in severe strain or contact analysis.
- ✓ No increase in DOF.
Purely displacement-based formulation.
- ✓ No restriction of material constitutive model.
Pressure dependent models are acceptable.
- ✓ Less corner locking and pressure oscillation.

Drawbacks

- ✗ The more cyclic smoothing necessitates the more CPU time due to the wider bandwidth.

If you are interested in **F-barES-FEM-T4**,
please refer to the following paper:

“F-bar aided edge-based smoothed finite element method using tetrahedral elements for finite deformation analysis of nearly incompressible solids, *International Journal for Numerical Methods in Engineering (IJNME)*, **Jul. 2016**.

Thank you for your kind attention!