

# A Locking-free Smoothed Finite Element Formulation (Modified Selective FS/NS-FEM-T4) with Tetrahedral Mesh Rezoning for Large Deformation Problems

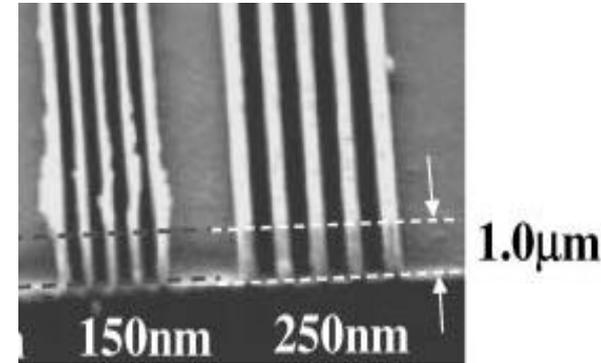
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# Motivation & Background

## Motivation

We want to analyze **severely large deformation** problems in solids **accurately and stably!**

(Target: automobile tire, thermal nanoimprint, etc.)

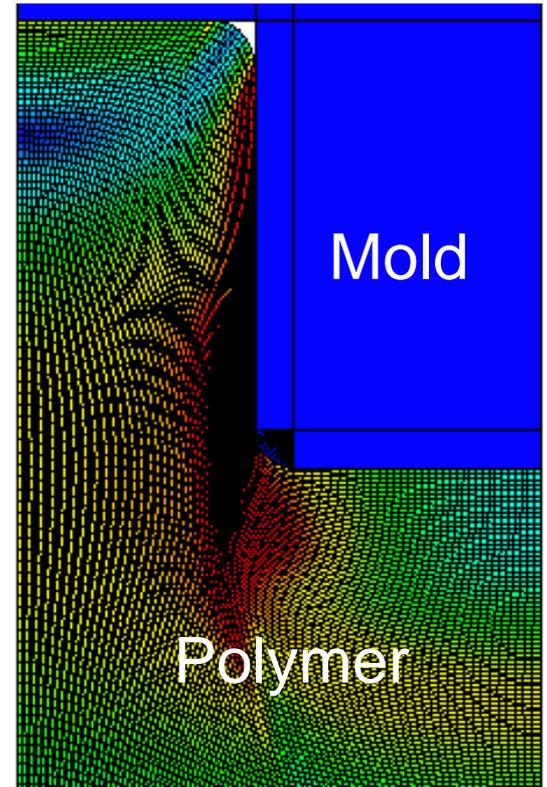


## Background

Finite elements are **distorted** in a short time, thereby resulting in convergence failure.

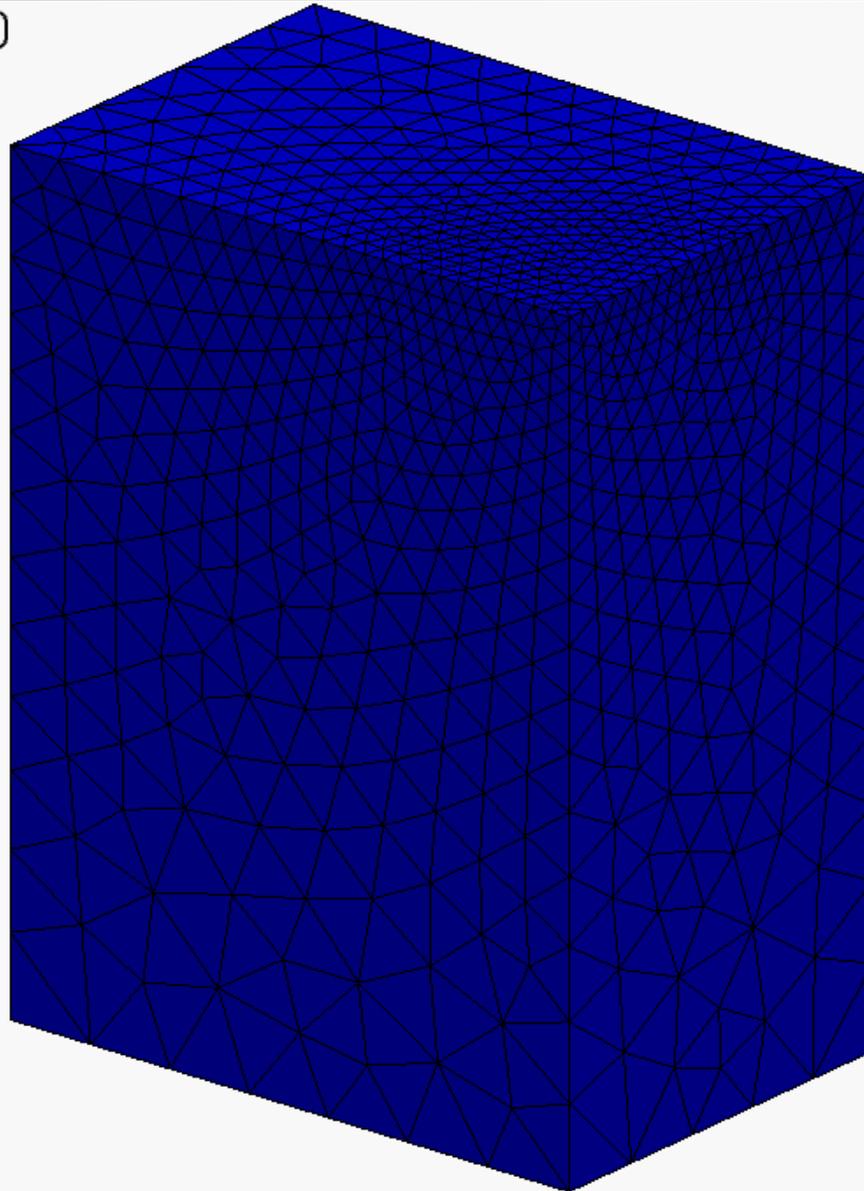
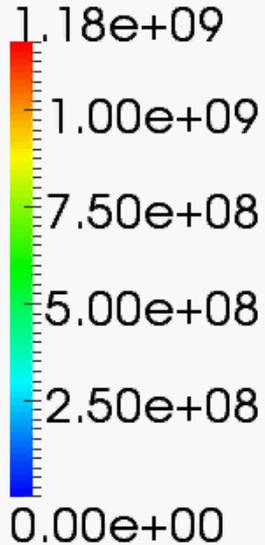


**Mesh rezoning** method (*h*-adaptive mesh-to-mesh solution mapping) is indispensable.



# Our First Result in Advance

Mises Stress (Pa)



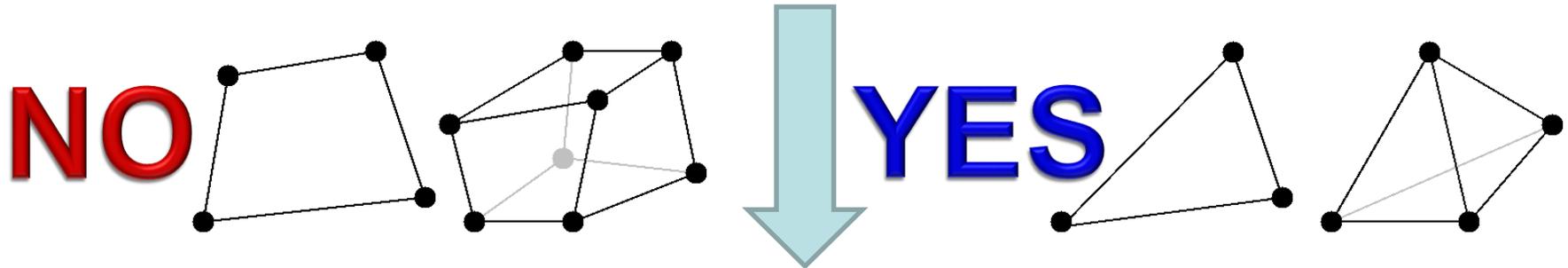
What we want to do:

- Static
- Implicit
- Large deformation
- Mesh rezoning

# Issues

## The biggest issue in large deformation mesh rezoning

It is impossible to remesh arbitrary deformed 2D or 3D domains with **quadrilateral or hexahedral elements**.



We have to use **triangular or tetrahedral elements...**

However, the *standard* (constant strain) triangular or tetrahedral elements induce **shear and volumetric locking** easily, which leads to inaccurate results.

# Conventional Methods

- Higher order elements:
  - ✗ Not volumetric locking free; Not effective in large deformation due to intermediate nodes.
- EAS elements:
  - ✗ Unstable.
- B-bar, F-bar and selective integration elements:
  - ✗ Not applicable to triangular/tetrahedral mesh.
- F-bar patch elements:
  - ✗ Difficult to construct good patches
- u/p hybrid (mixed) elements
  - ✗ No sufficient formulation for triangular/tetrahedral mesh is presented so far. (There are almost acceptable hybrid elements such as C3D4H or C3D10H of ABAQUS.)
- Selective smoothed finite elements:

# Objective

Develop a locking-free  
*modified selective S-FEM*  
for large deformation problems  
with mesh rezoning

## Table of Body Contents

- Part 1: Introduction to our *modified selective S-FEMs*
- Part 2: Demonstration of our methods  
with mesh rezoning
- Summary

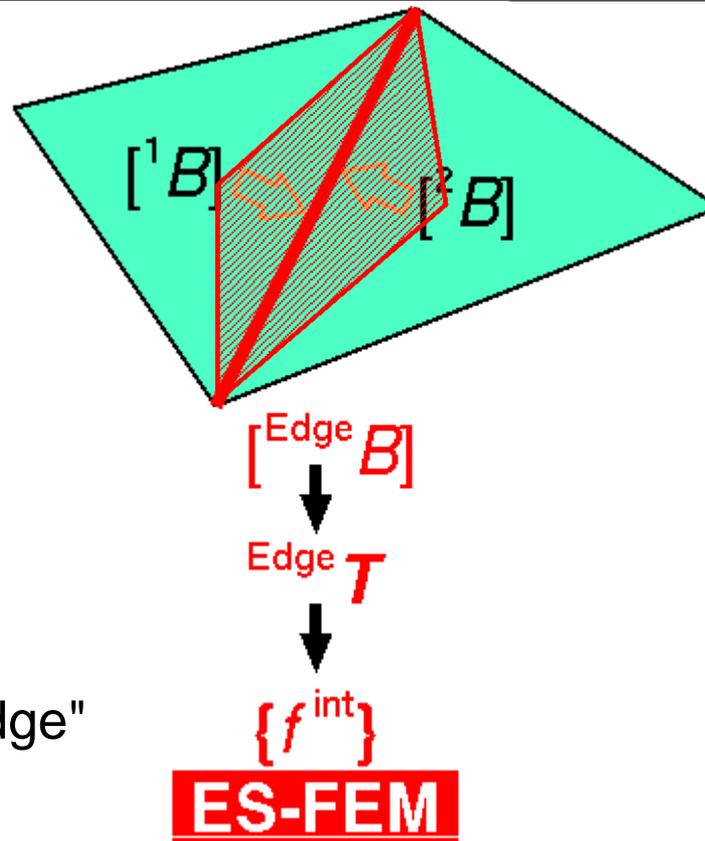
# Part 1:

## Introduction to Our *Modified* selective S-FEM

# Review of Edge-based S-FEM (ES-FEM)

- Calculate  $[B]$  at element as usual.
- Distribute  $[B]$  to the connecting **edges** and make  $[^{\text{Edge}}B]$ .
- $F, T$  etc and  $\{f^{\text{int}}\}$  are calculated on **smoothed edge domains**.

Generally accurate but induces volumetric locking.



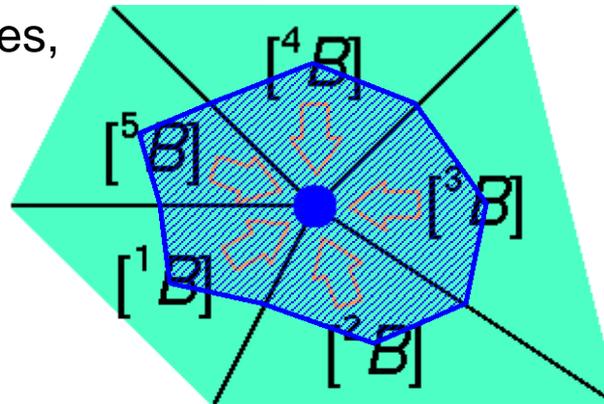
Substituting "face" for "edge"  
gives **FS-FEM** for 3D

# Review of Node-based S-FEM (NS-FEM)

- Calculate  $[B]$  at element as usual.
- Distribute  $[B]$  to the connecting **nodes** and make  $[\text{Node } B]$
- $F, T$  etc and  $\{f^{\text{int}}\}$  are calculated on **smoothed node domains**.

Generally not accurate but volumetric locking free.

(due to zero-energy modes, which are arisen in reduced integration finite elements as hour-glass modes)



close to FVM with vertex-based control volume

$[\text{Node } B]$

Node  $T$

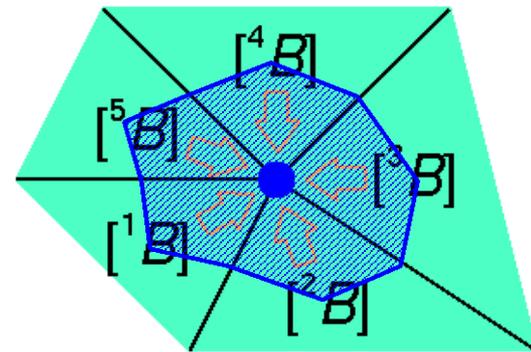
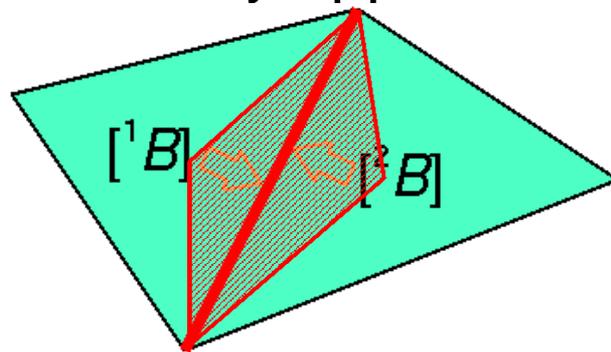
$\{f^{\text{int}}\}$

**NS-FEM**

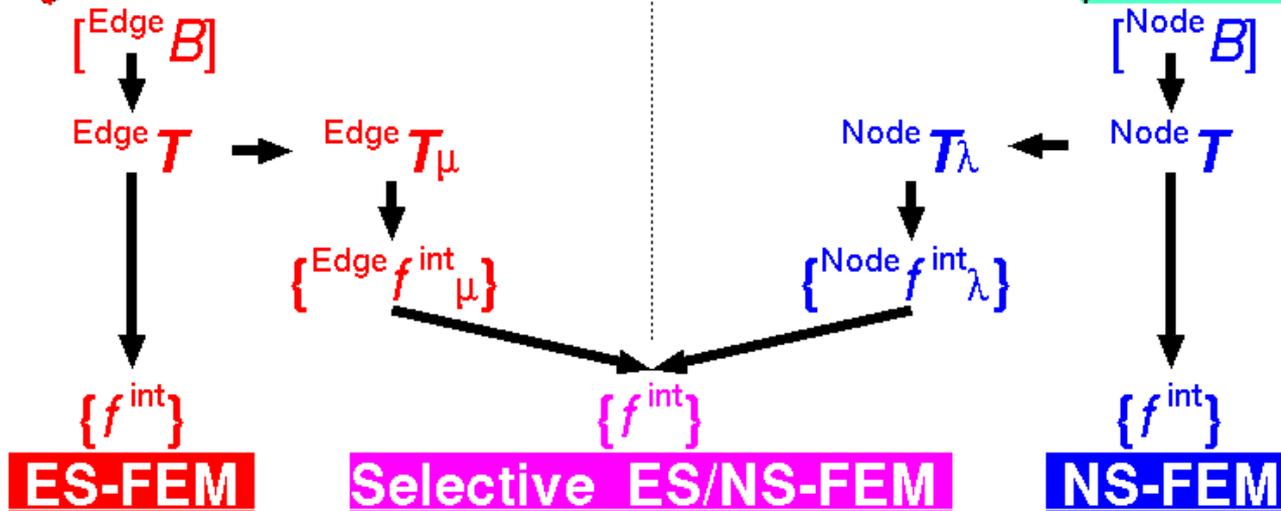
# Review of Selective ES/NS-FEM

- Separate stress into " $\mu$  part" and " $\lambda$  part", where  $\mu$  and  $\lambda$  are the Lamé's parameters.
- $F$ ,  $T$  etc and  $\{f^{int}\}$  are calculated on **both smoothed domains**.

Only applicable to elastic constitutive models.



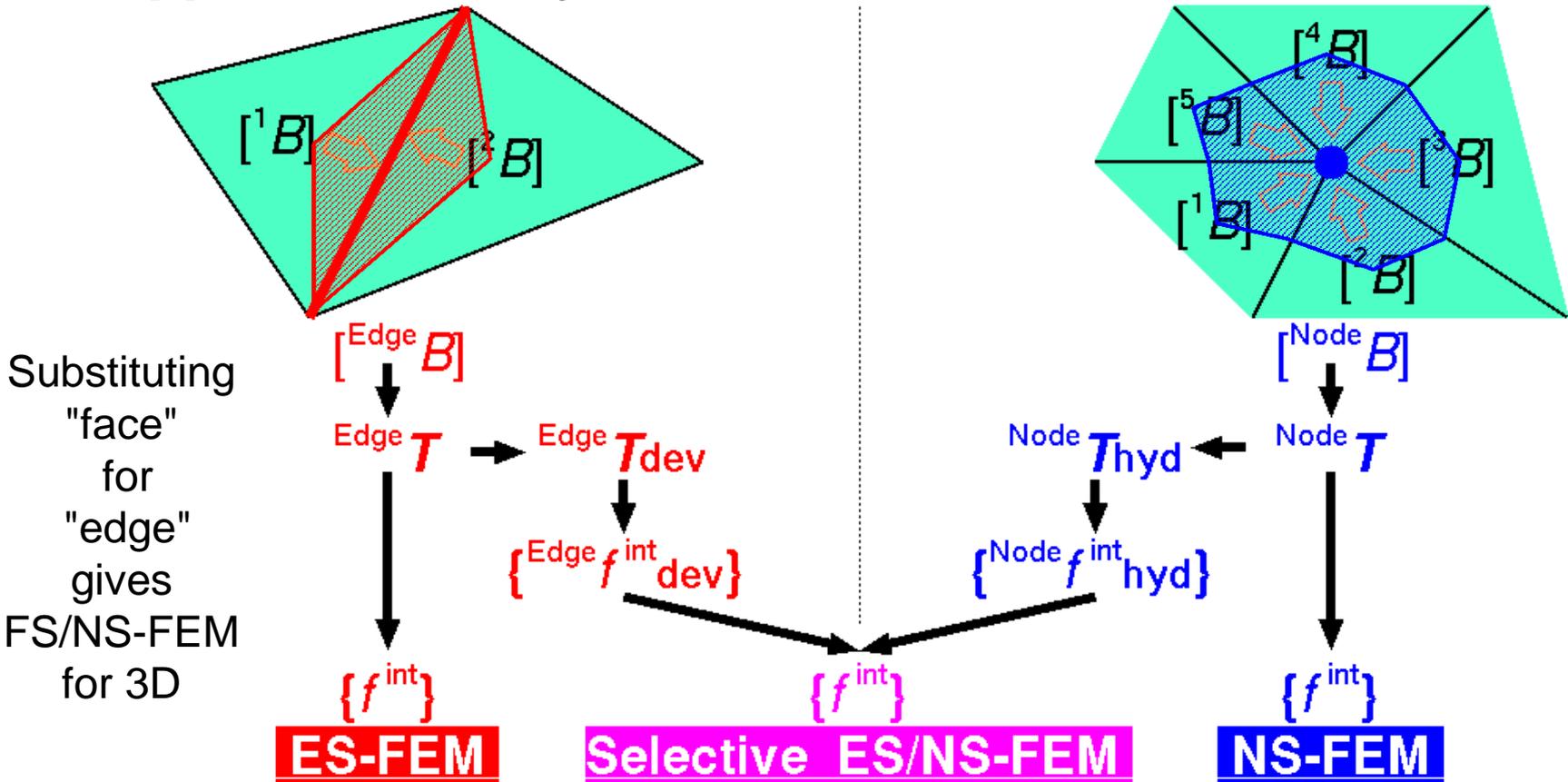
Substituting  
"face"  
for  
"edge"  
gives  
FS/NS-FEM  
for 3D



# Modified Selective ES/NS-FEM

- Separate stress into "deviatoric part" and "hydrostatic part" instead of " $\mu$  part" and " $\lambda$  part".
- $F$ ,  $T$  etc and  $\{f^{int}\}$  are calculated on both smoothed domains.

Applicable to any kind of material constitutive models.



# 3 Types of Selective S-FEMs

Method	Deviatoric Part	Hydrostatic Part
2D ES/NS-FEM-T3	ES-FEM	NS-FEM
3D <b>ES</b> /NS-FEM-T4	<b>ES</b> -FEM	NS-FEM
3D <b>FS</b> /NS-FEM-T4	<b>FS</b> -FEM	NS-FEM

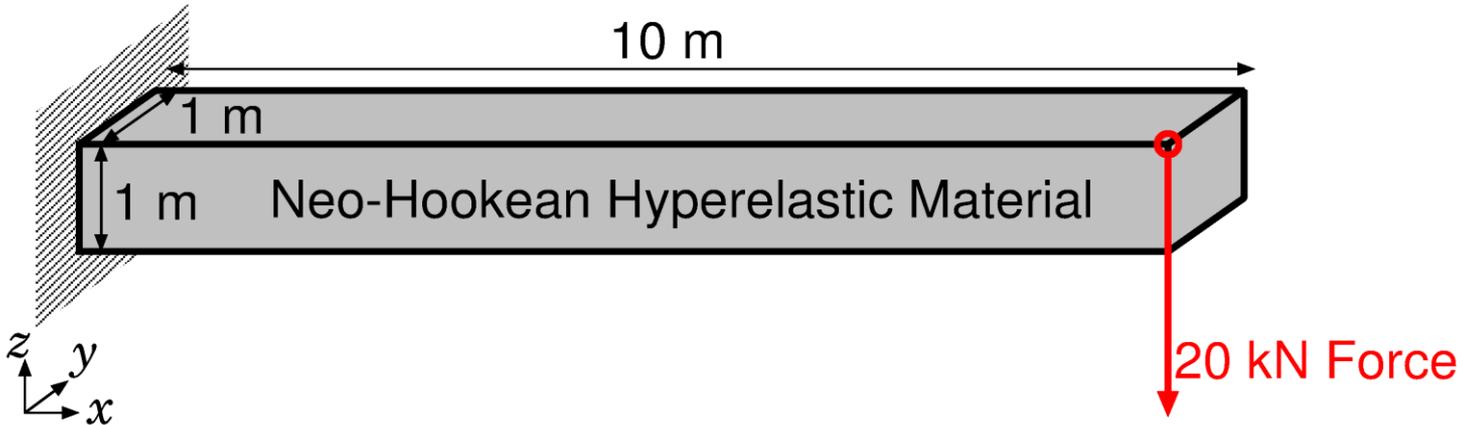
No increase in DOF!!

Displacement vector  $\{u\}$  is only the unknown.



# Verification ~ Bending of Cantilever ~

## Outline



- Neo-Hookean **hyperelastic** material

$$[T] = 2C_{10} \frac{\text{Dev}(\bar{B})}{J} + \frac{2}{D_1} (J - 1)[I]$$

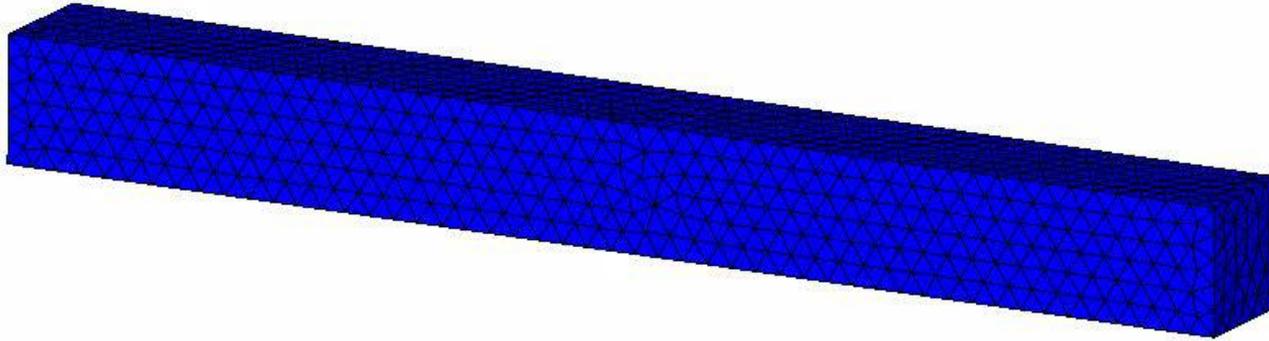
with a constant  $C_{10}$  (=1 GPa) and various  $D_1$ s.

- Compared to **ABAQUS/Standard** with **C3D20H** (2nd-order **hybrid hexahedral**) elements.

- No mesh rezoning is taken place for this test.

# Verification ~ Bending of Cantilever ~

***Results with  $D_1 = 2 \times 10^{-15}$  [Pa<sup>-1</sup>] ( $\nu_{ini} = 0.499999$ )***



The amount of vertical deflection is about 6.5 m.

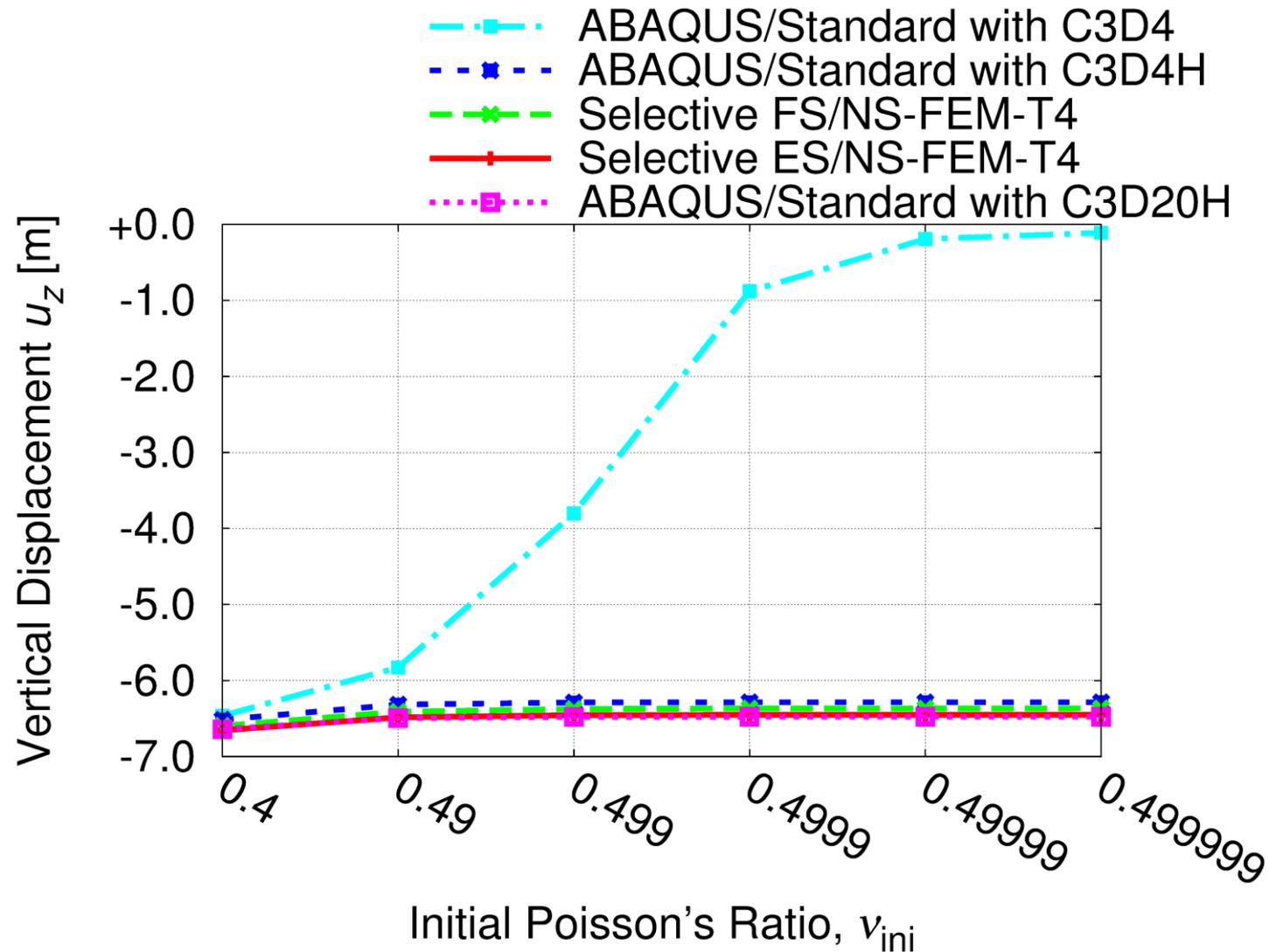
Mises Stress (Pa)



If we use constant strain tetrahedral, the amount of vertical deflection is about only 0.1 m.

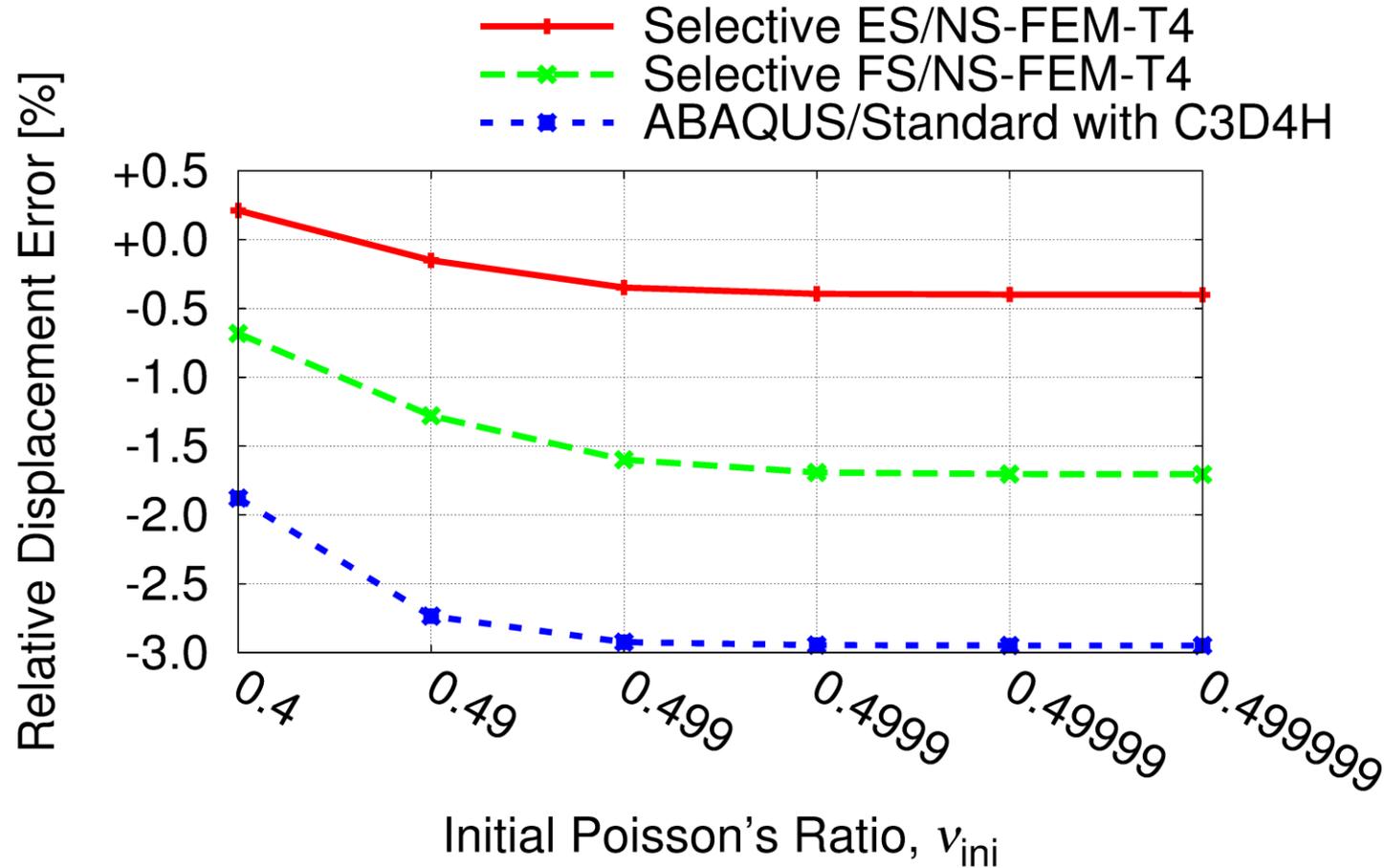
# Verification ~ Bending of Cantilever ~

## Comparison of Deflection Displacements



# Verification ~ Bending of Cantilever ~

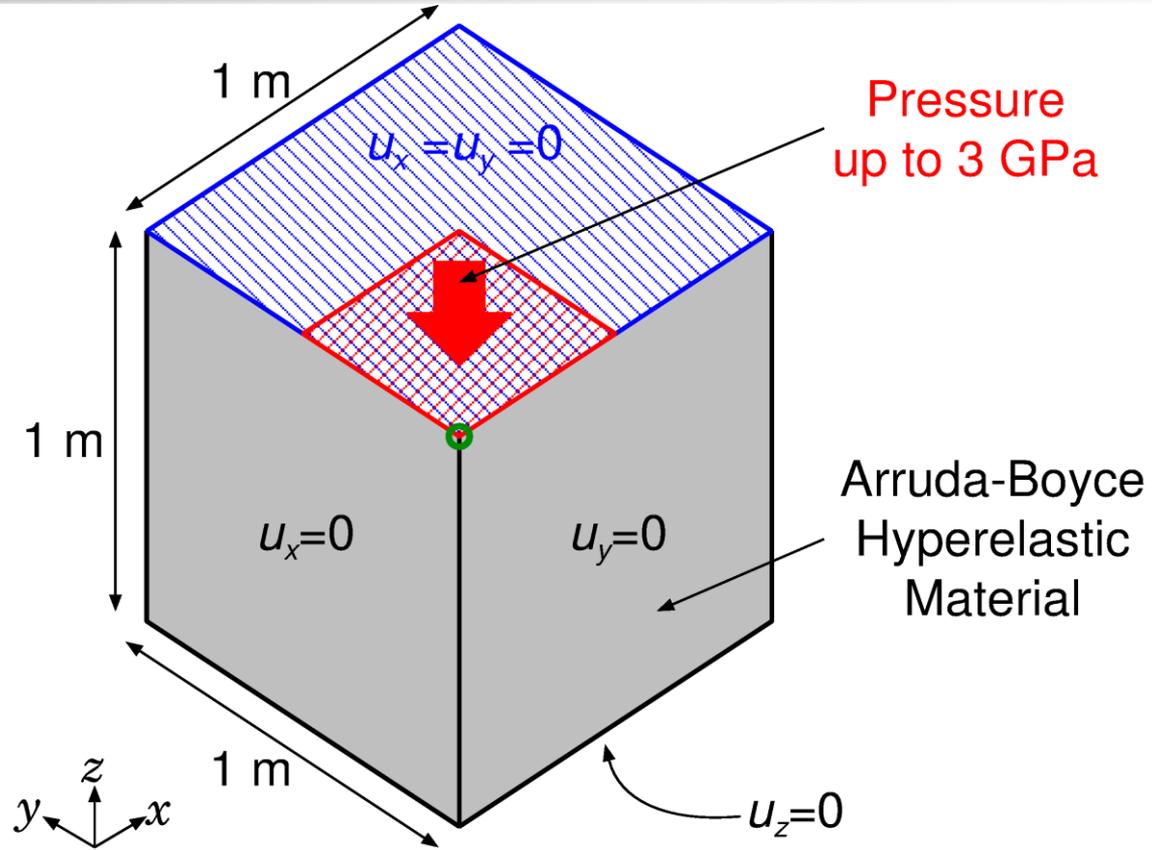
## Comparison to 2<sup>nd</sup>-order Hybrid Hex Element (C3D20H)



**Selective S-FEM** is *locking-free*  
in large deflection analysis!!

# Verification ~ Partial Compression of Block ~

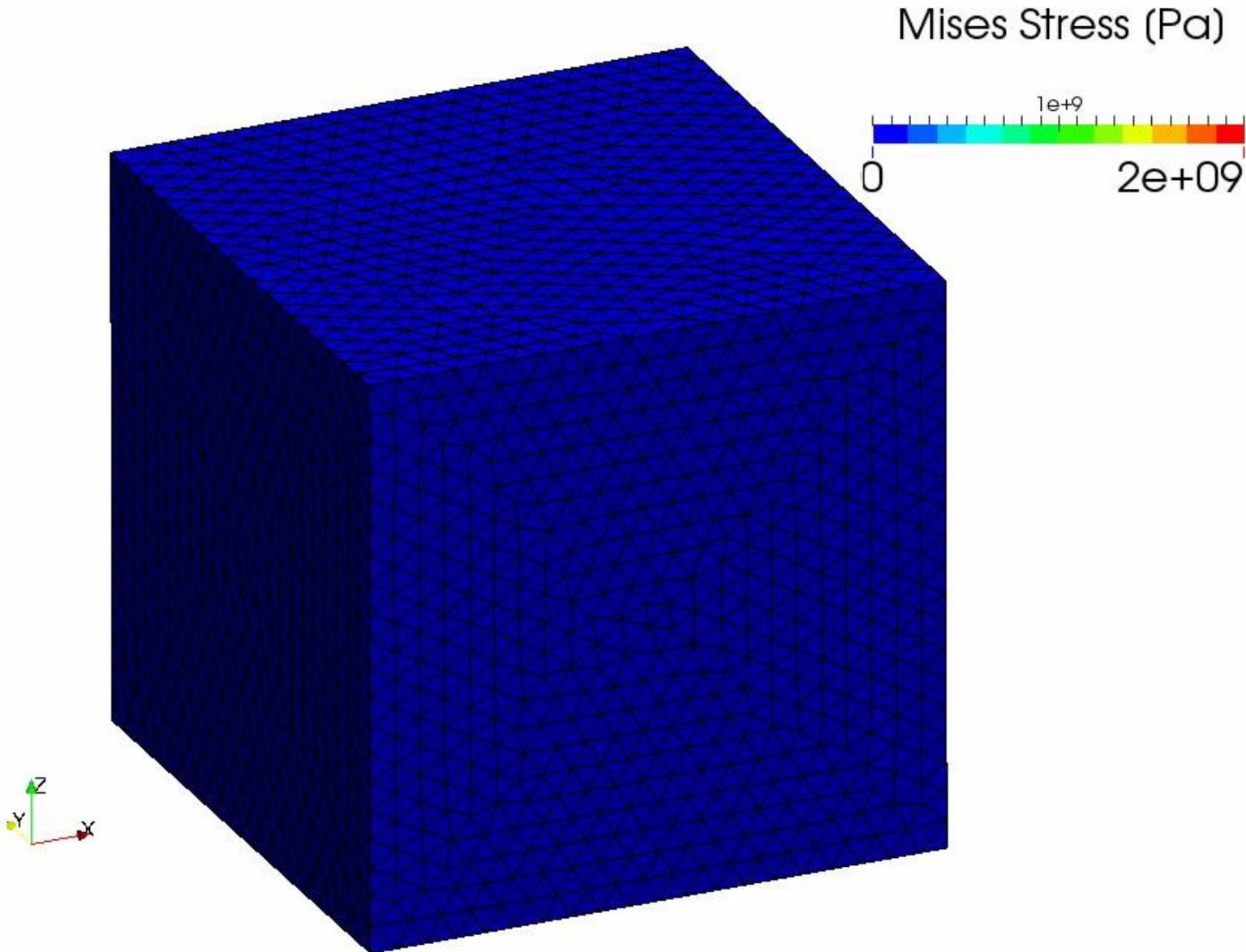
## Outline



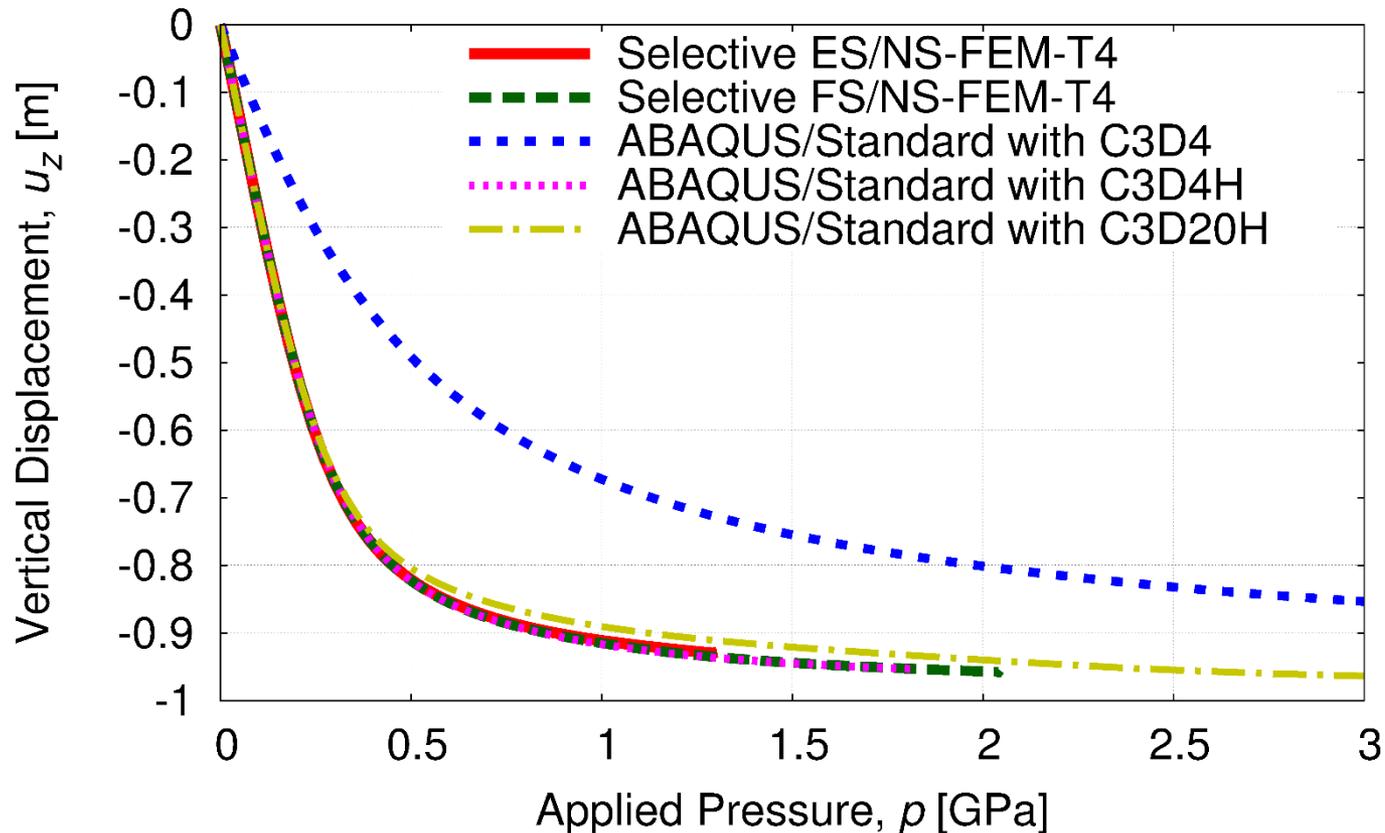
- Arruda-Boyce Hyper elastic Material with  $\nu_{ini} = 0.4999$
- Applying pressure on  $\frac{1}{4}$  of the top face

# Verification ~ Partial Compression of Block ~

**Result of**  
**Selective**  
**FS/NS-**  
**FEM-T4**



## Vertical Displacements vs. Applied Pressure

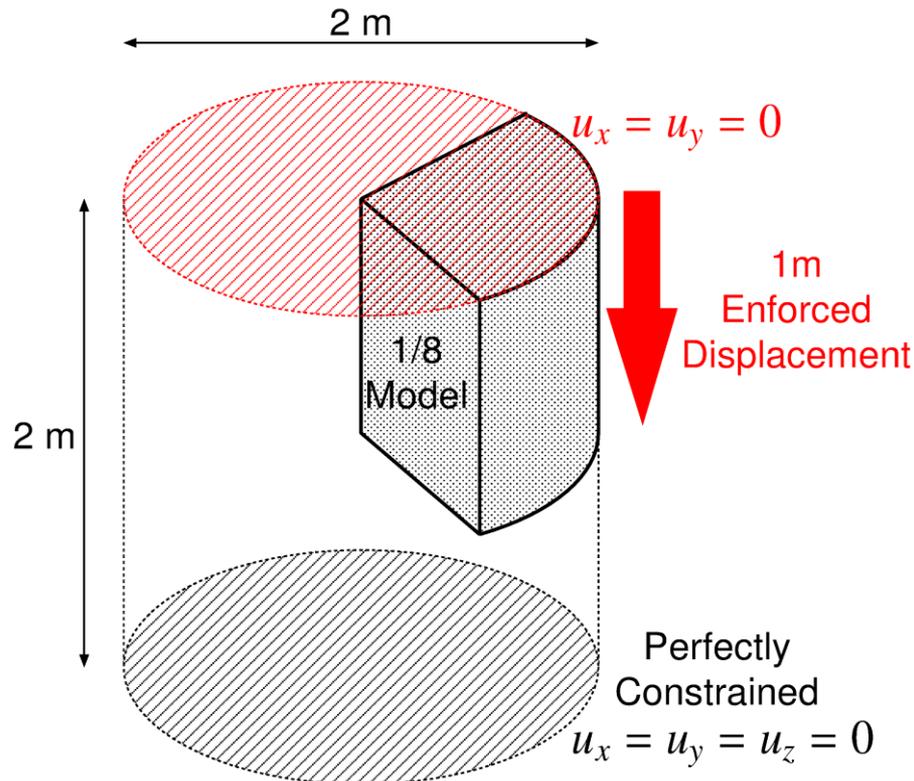


- Constant strain element (C3D4) locks quickly.
- Other elements including selective S-FEMs do not lock.

**Selective S-FEMs are locking-free in large strain analysis!!**

# Verification ~ Compression of 1/8 Cylinder ~

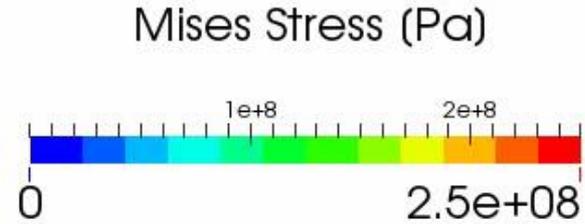
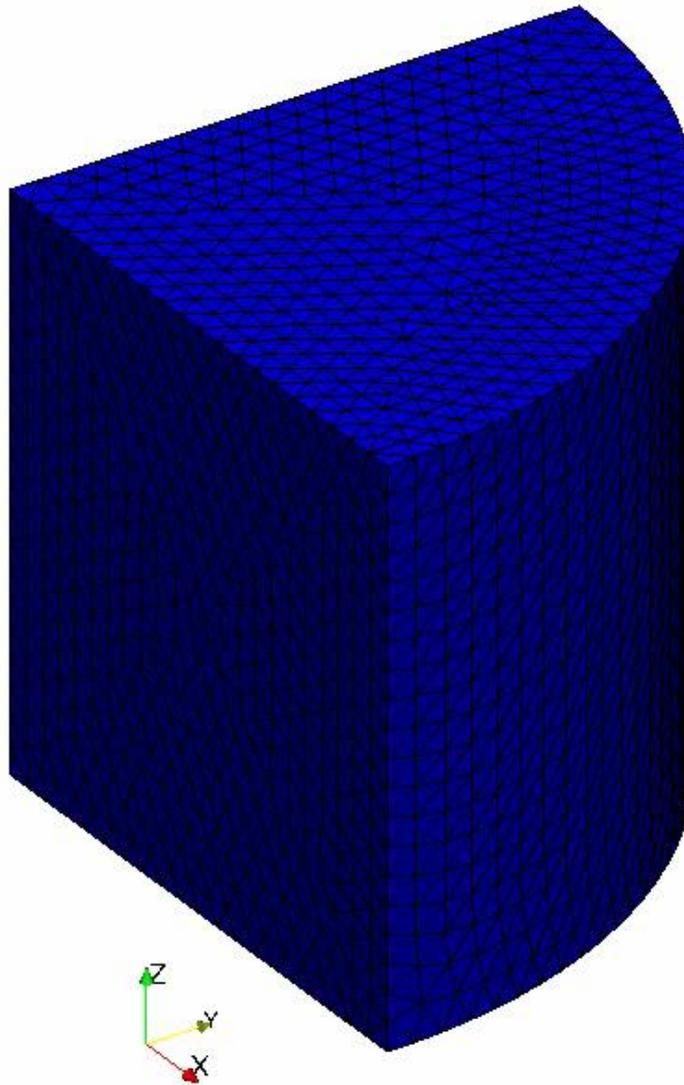
## Outline



- 50% axial compression.
- Neo Hookean hyper elastic material of  $C_{10} = 40 \times 10^6$  Pa,  $D = 5 \times 10^{-12}$  Pa<sup>-1</sup> (i.e.,  $\nu_{ini} = 0.4999$ ).
- Compared to **C3D4H** element of ABAQUS/Standard with exactly the same mesh.

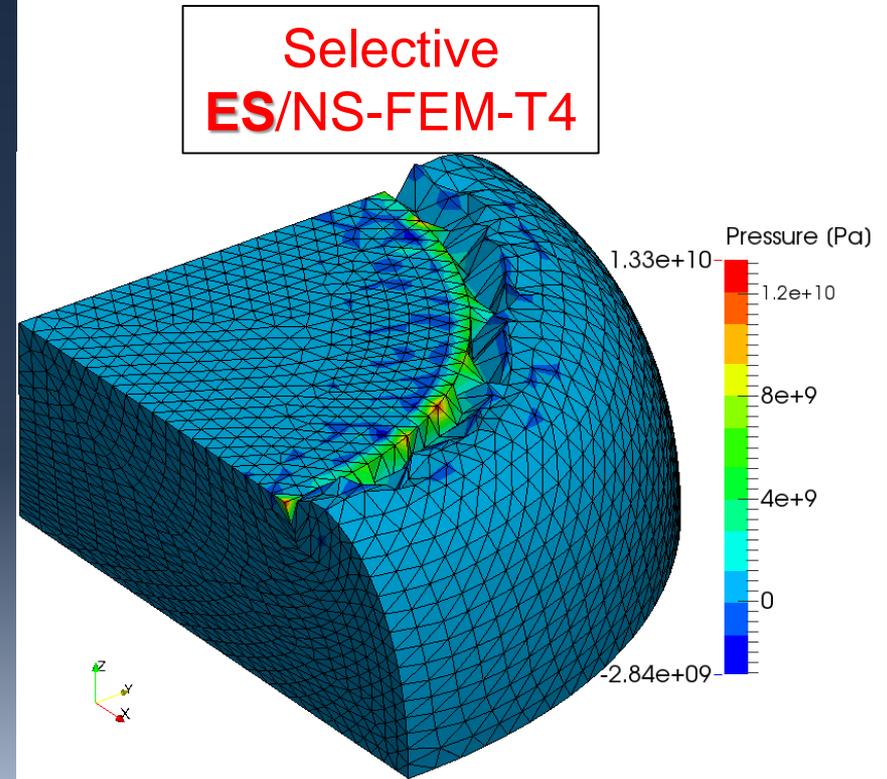
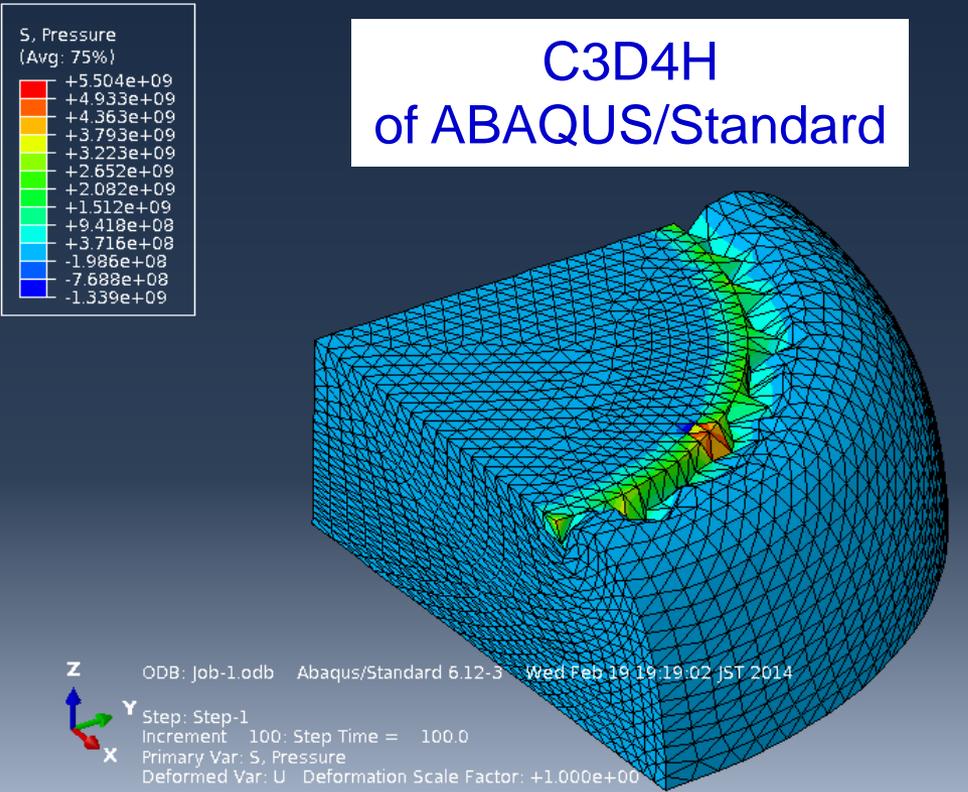
# Verification ~ Compression of 1/8 Cylinder ~

**Result of**  
**Selective**  
**FS/NS-**  
**FEM-T4**



# Verification ~ Compression of 1/8 Cylinder ~

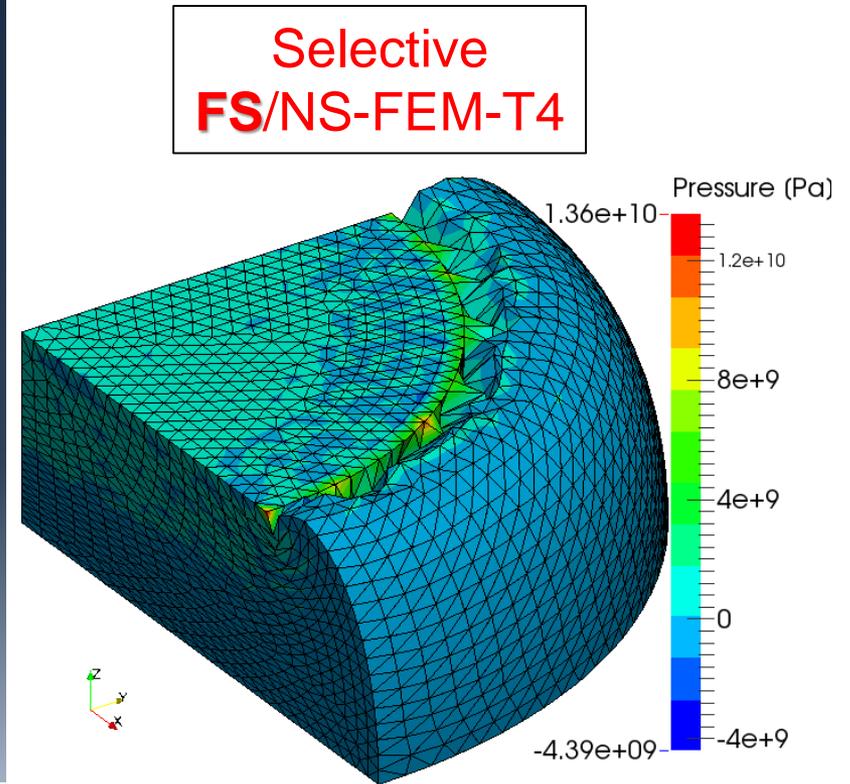
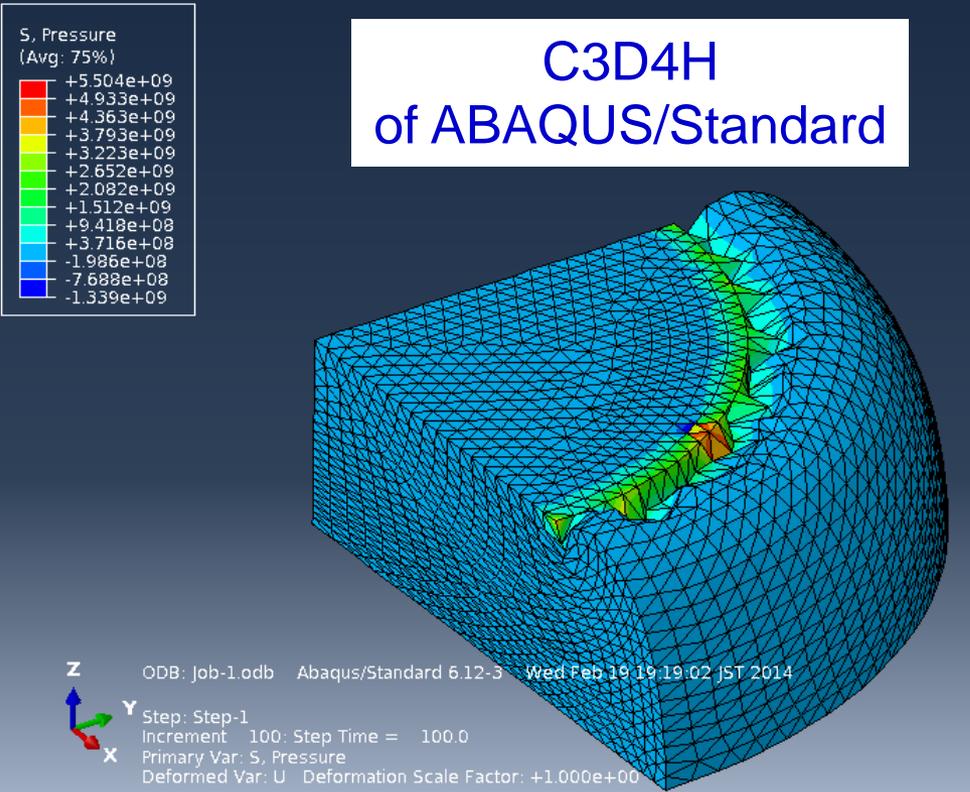
## Comparison to ABAQUS



- Deformation is almost the same each other.
- Pressure oscillation is about double in our result.
- Locking of corner/edge elements is observed.

# Verification ~ Compression of 1/8 Cylinder ~

## Comparison to ABAQUS

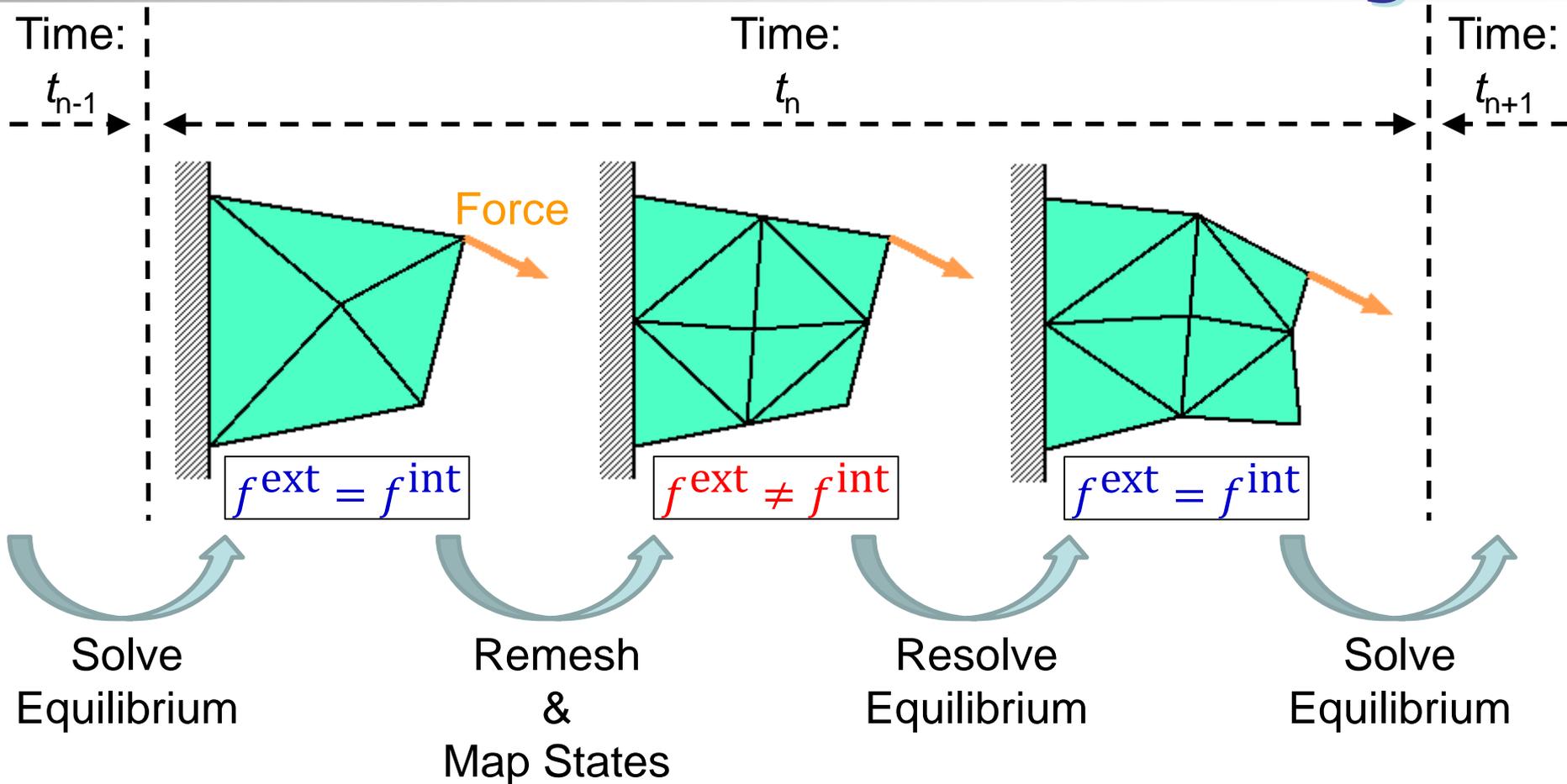


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- Locking of corner/edge elements is observed.

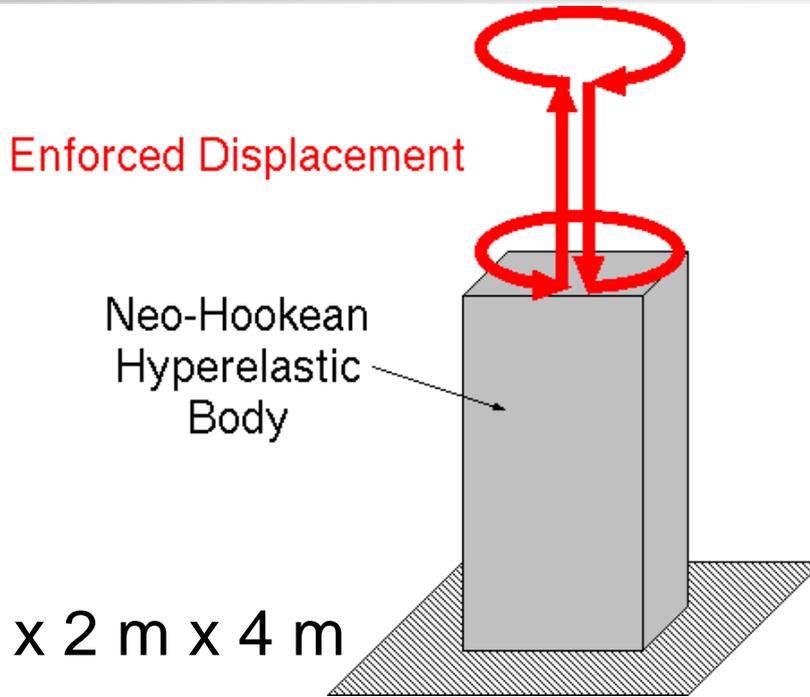
# Part 2:

## Demonstration of our methods with **mesh rezoning**

# Procedure of Mesh Rezoning



# Demo ~ Twist & Stretch of Rubber Cuboid ~

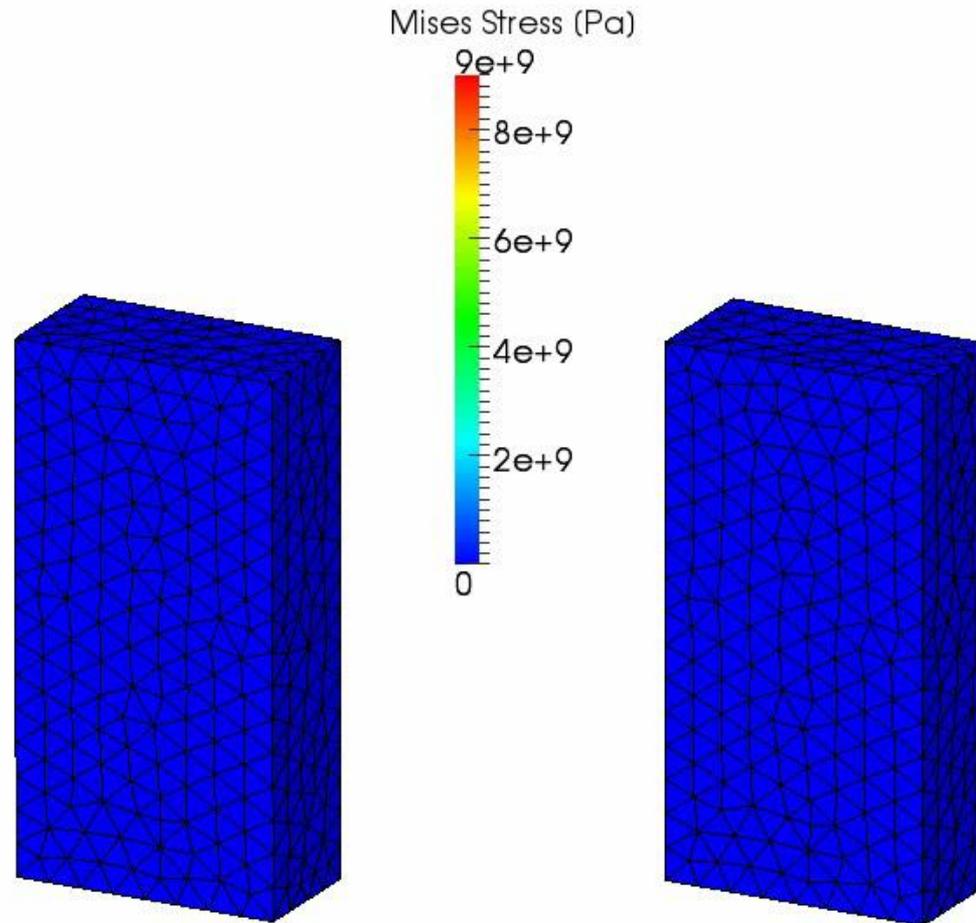


- Static, 1 m x 2 m x 4 m
- Neo-Hookean hyperelastic body of  $C_{10} = 1 \text{ GPa}$  and  $D_1 = 400 \text{ GPa}^{-1}$  ( $\nu_0 = 0.48$ )
- Twist up to 360 deg.  $\Rightarrow$  Stretch up to 100% nominal strain  $\Rightarrow$  Twist back  $\Rightarrow$  Shrink back
- Our selective FS/NS-FEM with tetrahedral elements
- Global mesh rezoning every 90 deg. and 50% stretch/shrink

# Demo ~ Twist & Stretch of Rubber Cuboid ~

Our selective  
FS/NS-FEM  
with  
mesh rezoning

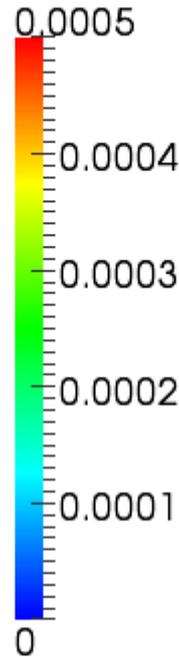
Our selective  
FS/NS-FEM  
without  
mesh rezoning



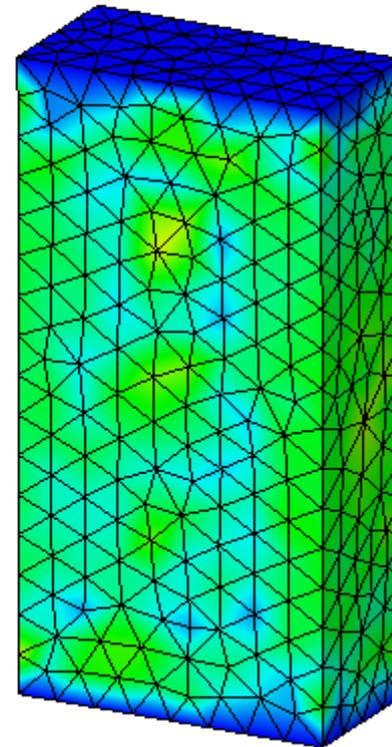
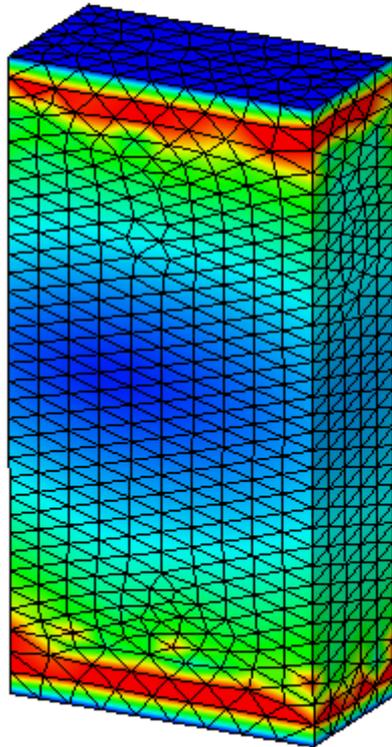
# Demo ~ Twist & Stretch of Rubber Cuboid ~

## Residual Displacement

Displacement Magnitude (m)

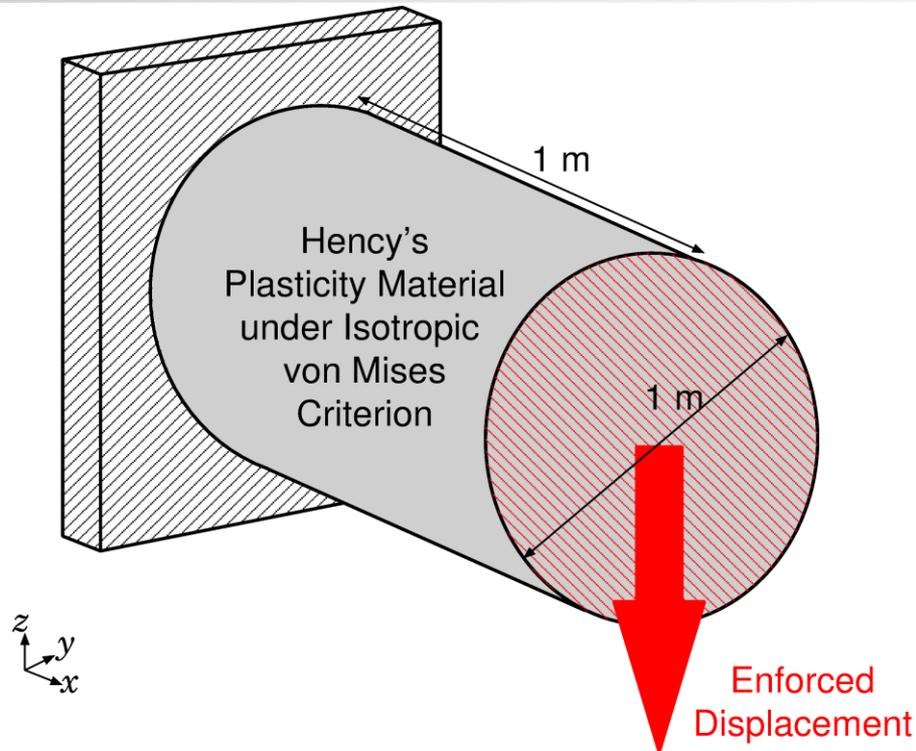


It  
spring-  
backed  
almost  
perfectly!!



# Demo ~ Shearing & Necking of Plastic Rod ~

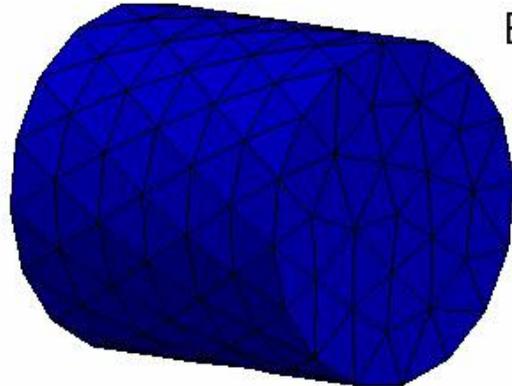
## Outline



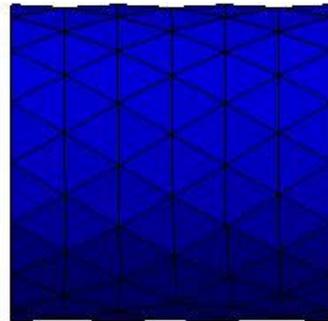
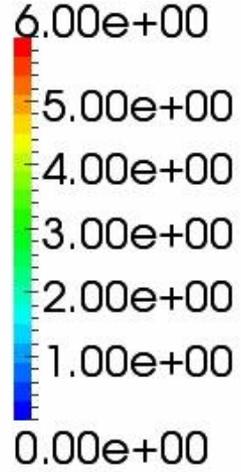
- Static, 3D
- Hencky's elasto-plastic material,  $\mathbf{T} = \mathbf{C} : \mathbf{h}_{el}/J$ , with von Mises yield criterion and isotropic hardening. Young's Modulus: 1 GPa, Poisson's Ratio: 0.3, Yield Stress: 1 MPa, Hardening Coeff.: 0.5 MPa.

# Demo ~ Shearing & Necking of Plastic Rod ~

## 3D Result



Equivalent Plastic Strain

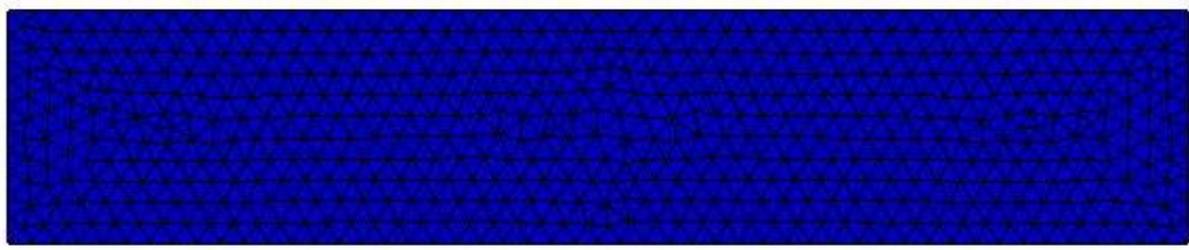


The deformation seems to be valid.

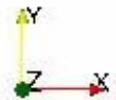
After 2.8 m disp., mesh rezoning error occurred.

# Demo ~ Shearing & Necking of Plastic Rod ~

**Result of**  
**Similar**  
**Analysis**  
**in 2D with**  
**Selective**  
**ES/NS-**  
**FEM-T3**

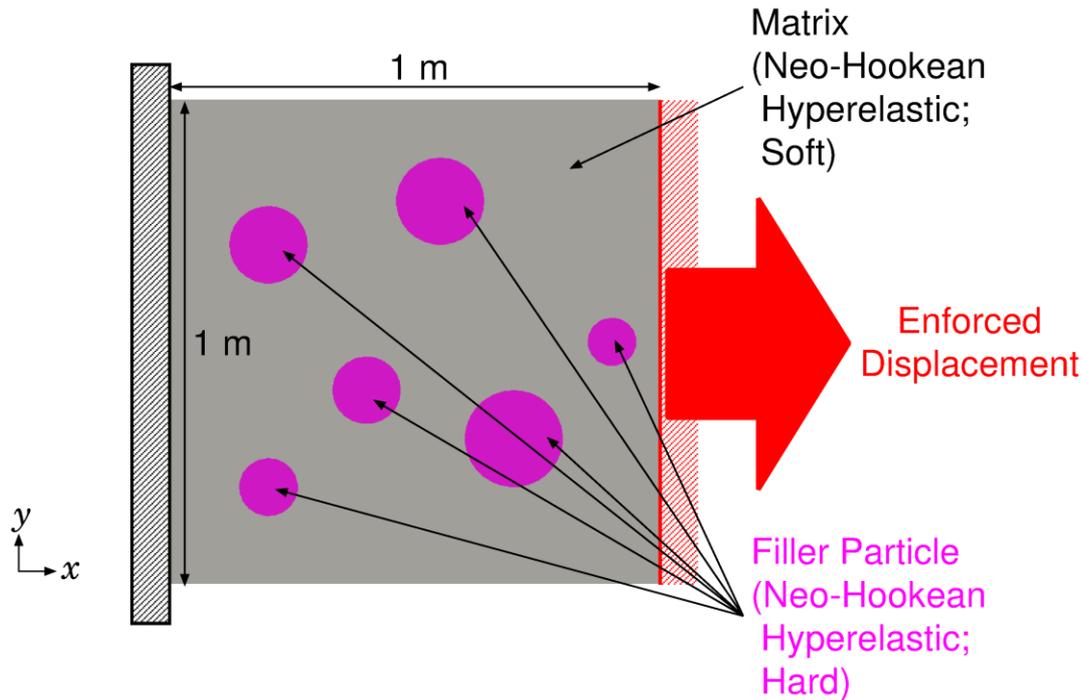


Equivalent\_Plastic\_Strain



# Demo ~Tension of Filler Particle Composite~

## Outline



■ 2D, plane-strain, static

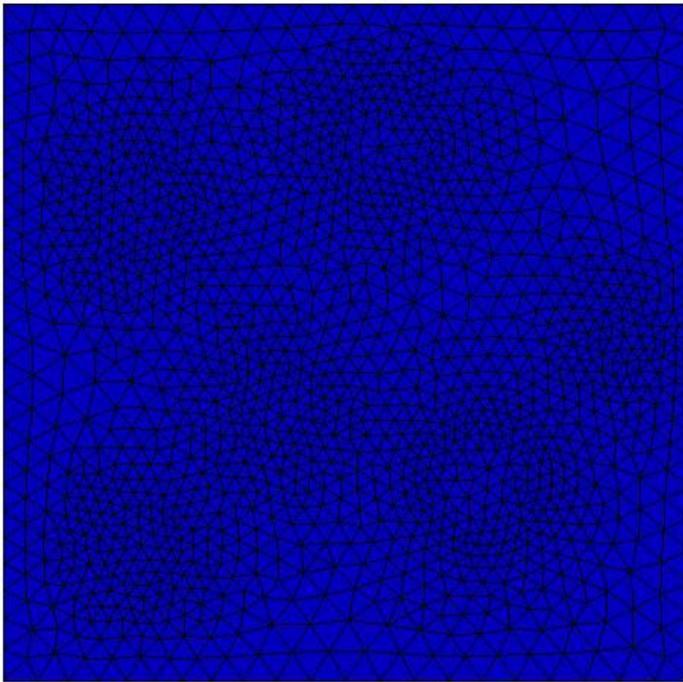
■ Neo-Hookean Hyperelastic

● Filler: hard rubber ( $E^{\text{initial}} = 100 \text{ GPa}$ ,  $\nu^{\text{initial}} = 0.49$ )

● Matrix: soft rubber ( $E^{\text{initial}} = 1 \text{ GPa}$ ,  $\nu^{\text{initial}} = 0.49$ )

# Demo ~Tension of Filler Particle Composite~

## Result of Selective ES/NS-FEM-T4



- The deformation seems to be valid.
- After 180% stretch, analysis stopped due to mesh rezoning error.

# Summary

# Characteristics of S-FEMs & C3D4H

	Shear Locking	Volumetric Locking	Zero Energy Mode	No Increase in DOF	Pressure Oscillation	Dev/Vol Coupled Material
Standard FEM-T4				-		
Selective FS/NS-FEM-T4 & ES/NS-FEM-T4						
ABAQUS C3D4H						

Issues in Future



# Take-Home Messages

1. Selective S-FEMs with triangular or tetrahedral elements are **locking free** and easy to implement.
2. The accuracy of selective S-FEMs is almost the same as C3D4H of ABAQUS, which is one of the current best hybrid elements.
3. Selective S-FEMs go well together with mesh rezoning.

# Summary and Future Work

## Summary

- A new implicit static mesh rezoning method for severely large deformation analysis is proposed.
- It adopts our modified selective S-FEM, which separates stress into deviatoric part and hydrostatic part.
- Its accuracy are verified with hyperelastic material and elasto-plastic material.

## Future Work

- Resolve pressure oscillation issue
- Apply to contact forming, crack propagation, etc.
- Explicit dynamic formulation
- Local mesh rezoning

Thank you for your kind attention.

I appreciate your question **in slow and easy English!!**

