

F-barES-FEM-T4: a new finite element formulation of nearly incompressible solids with tetrahedral elements

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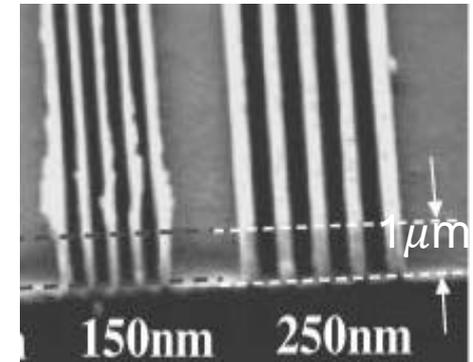
In this presentation,
there are no structural elements and no collapse...
But **there are a few dynamic analyses** of continuum elements.
I hope they interest you.

Motivation & Background

Motivation

We want to analyze **severe large deformation** of nearly incompressible solids ***accurately and stably!***

(Target: automobile tire, thermal nanoimprint, etc.)

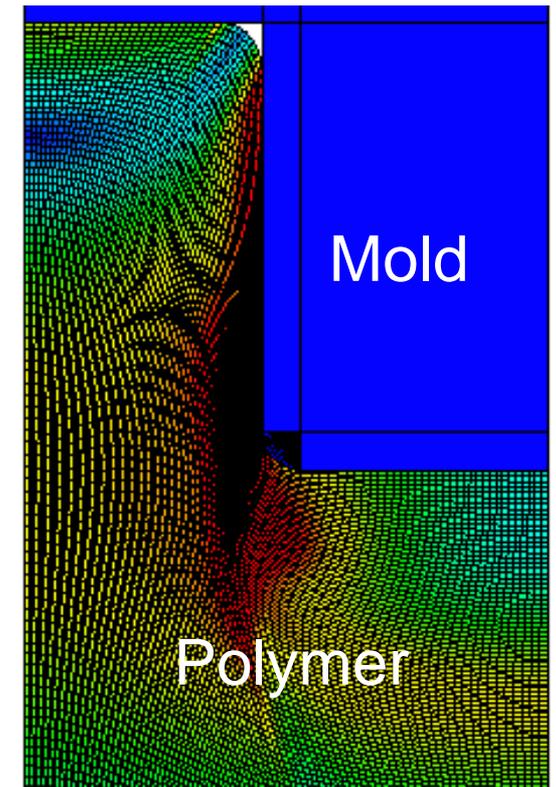


Background

Finite elements are **distorted** in a short time, thereby resulting in convergence failure.

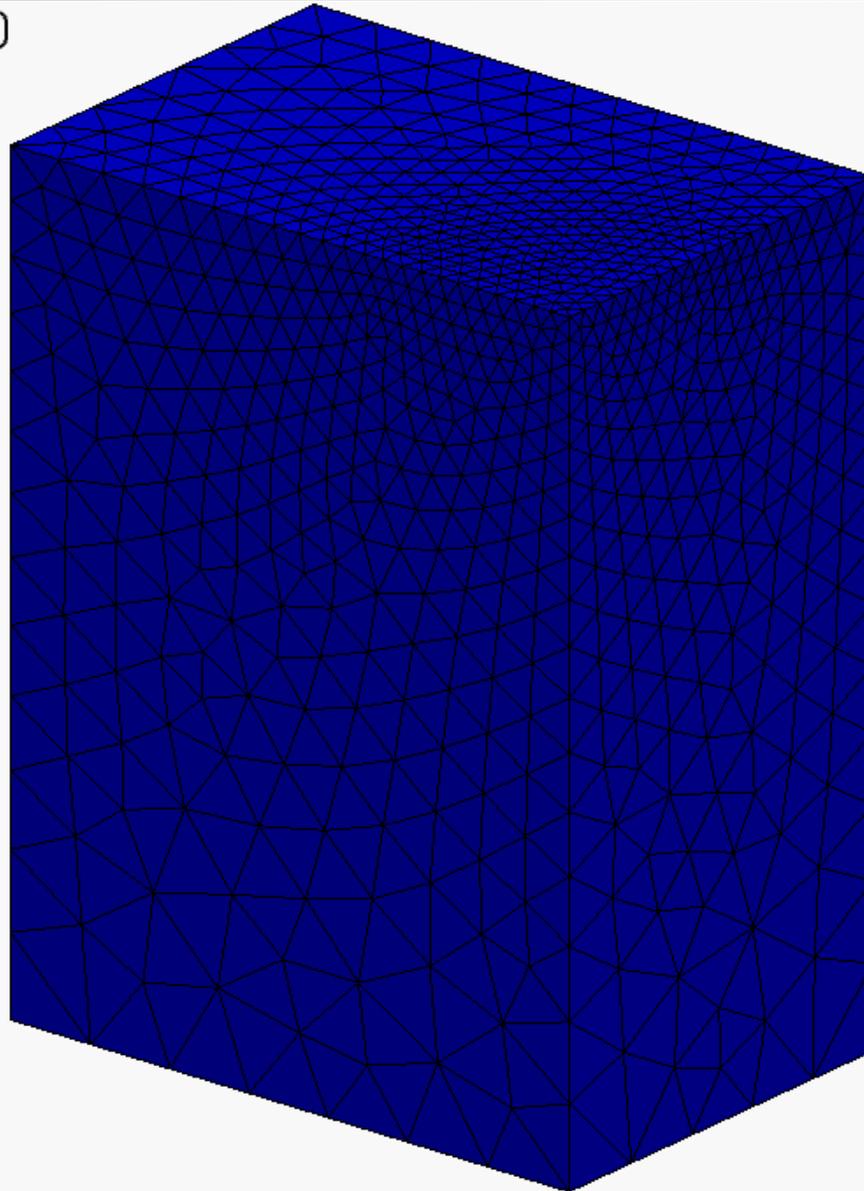
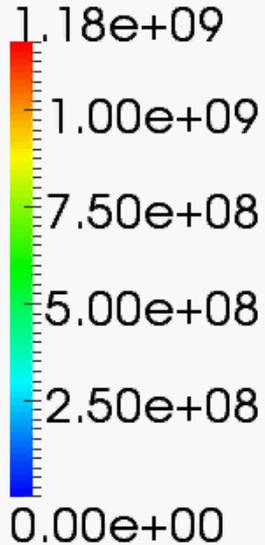


**Mesh rezoning
(aka., remeshing)**
is indispensable.



Our First Result in Advance

Mises Stress (Pa)



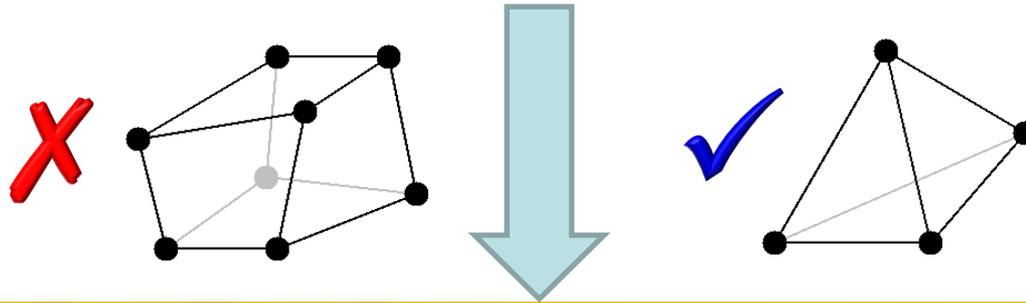
What we want to do:

- Large deformation
- **Mesh rezoning**
- Various kinds of analyses:
 - Static implicit
 - Dynamic explicit
 - Eigen Mode

Issues

The biggest issue in large deformation mesh rezoning

It is impossible to remesh arbitrary deformed 3D shapes with **hexahedral 8-node (H8)** elements.



We have to use **tetrahedral 4-node (T4)** elements...

However, the *standard* (constant strain) T4 elements easily induce **shear and volumetric locking**, which leads to inaccurate results.

Conventional Methods

- Higher order elements:
 - ✗ Not volumetric locking free; Unstable in contact analysis; No good in large deformation due to intermediate nodes.
- EAS method:
 - ✗ Unstable due to spurious zero-energy modes.
- B-bar, F-bar and selective integration method:
 - ✗ Not applicable to T4 mesh directly.
- F-bar patch method:
 - ✗ Difficult to construct good patches. Not shear locking free.
- u/p hybrid elements based on the mixed variational principle:
 - ✗ No sufficient formulation for T4 mesh so far.
(There are almost acceptable hybrid elements such as C3D4H of ABAQUS.)
- Smoothed finite element method (S-FEM):



Various Types of S-FEMs

■ Basic type

- Node-based S-FEM (NS-FEM) } ✗ Spurious zero-energy
- Face-based S-FEM (FS-FEM) } ✗ Volumetric Locking
- Edge-based S-FEM (ES-FEM) }

■ Selective type

- Selective FS/NS-FEM } ✗ Restriction of constitutive model,
Pressure oscillation,
- Selective ES/NS-FEM } Corner locking (detailed later)

■ Bubble-enhanced or Hat-enhanced type

- bFS-FEM, hFS-FEM } ✗ Pressure oscillation,
- bES-FEM, hES-FEM } Short-lasting

■ F-bar type

- F-barES-FEM } ? Unknown potential



Objective

Develop a new S-FEM, **F-barES-FEM-T4**,
by combining F-bar method and ES-FEM-T4
for large deformation problems
of rubber-like materials

Table of Body Contents

- ❑ Methods: Formulation of F-barES-FEM-T4
- ❑ Results: Some verification analyses
- ❑ Summary

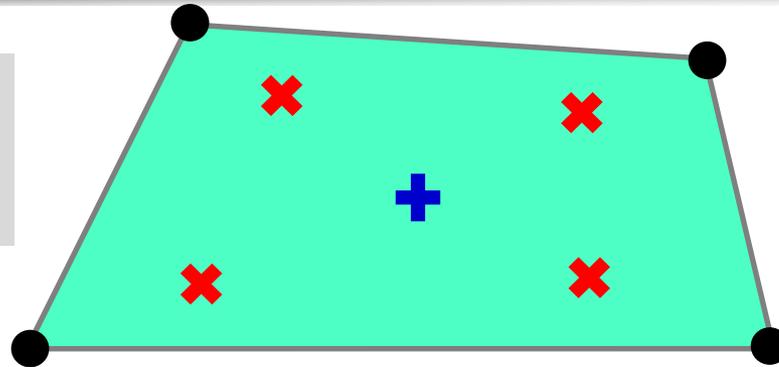
Methods

Formulations of F-barES-FEM-T4

(F-barES-FEM-T3 in 2D is explained for simplicity.)

Quick Review of F-bar Method

For quadrilateral (Q4)
or hexahedral (H8)
elements



Algorithm

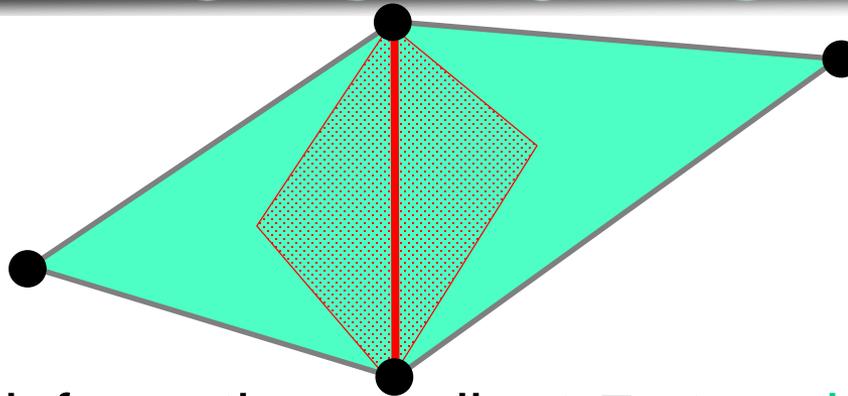
1. Calculate deformation gradient F at the element center, and then make the relative volume change \bar{J} ($= \det(F)$).
2. Calculate deformation gradient F at each gauss point as usual, and then make F^{iso} ($= F / J^{1/3}$).
3. Modify F at each gauss point to obtain \bar{F} as
$$\bar{F} = \bar{J}^{1/3} F^{iso}.$$
4. Use \bar{F} to calculate the stress, nodal force and so on.

A kind of
low-pass filter
for J

F-bar method is used to **avoid volumetric locking** in Q4 or H8 elements. Yet, it **cannot avoid shear locking**.

Quick Review of ES-FEM

For triangular (T3)
or tetrahedral (T4)
elements.



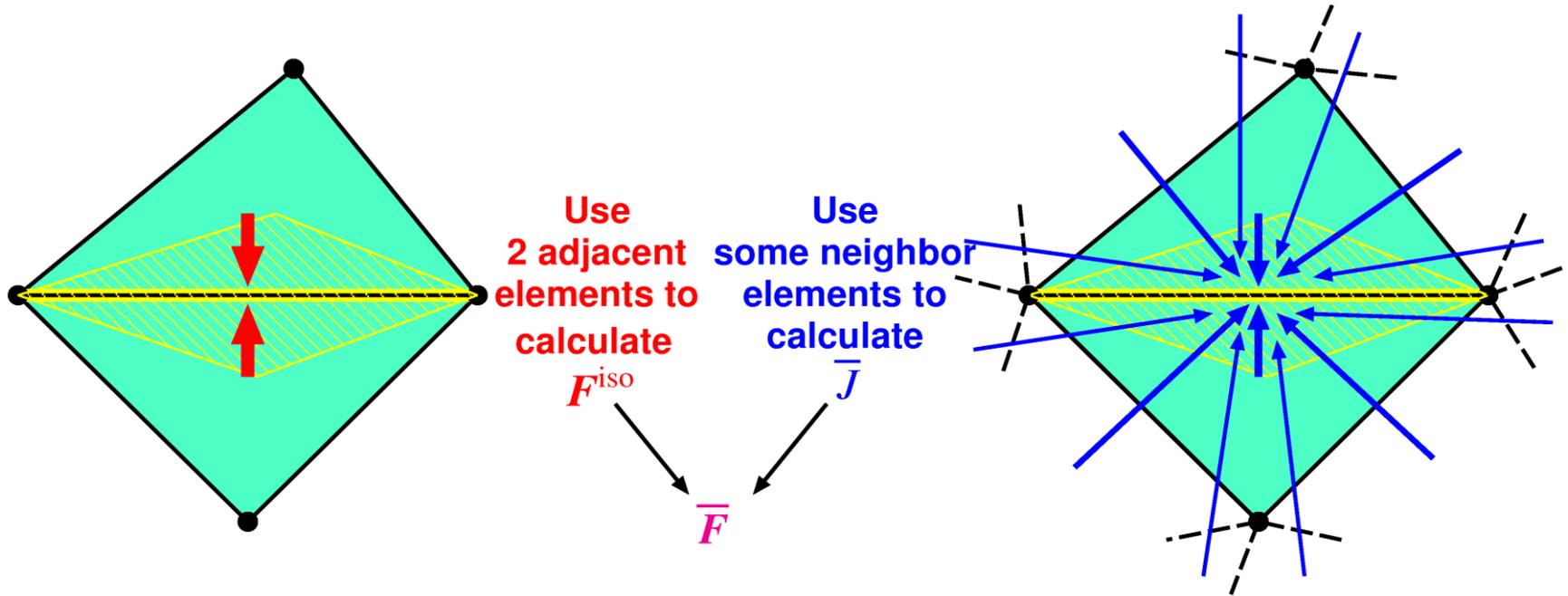
Algorithm:

1. Calculate the deformation gradient F at each element as usual.
2. Distribute the deformation gradient F to the connecting edges with area weights to make ^{Edge}F at each edge.
3. Use ^{Edge}F to calculate the stress, nodal force and so on.

ES-FEM is used to **avoid shear locking** in T3 or T4 elements. Yet, it **cannot avoid volumetric locking**.

Outline of F-barES-FEM

Concept Combination of F-bar method and ES-FEM



- Edge F^{iso} is given by ES-FEM.
- Edge \bar{J} is given by Cyclic Smoothing (detailed later).
- Edge \bar{F} is calculated in the manner of F-bar method:

$$\text{Edge } \bar{F} = \text{Edge } \bar{J}^{1/3} \text{ Edge } F^{iso} .$$

Outline of F-barES-FEM

Brief Formulation

1. Calculate ^{Elem}J as usual.
2. Smooth ^{Elem}J at nodes and get $^{Node}\tilde{J}$.
3. Smooth $^{Node}\tilde{J}$ at elements and get $^{Elem}\tilde{J}$.
4. Repeat 2. and 3. as necessary (c times).
5. Smooth $^{Elem}\tilde{\tilde{J}}$ at edges to make $^{Edge}\bar{J}$.
 \vdots (c layers of \sim)
6. Combine $^{Edge}\bar{J}$ and $^{Edge}F_{iso}$ of ES-FEM as
$$^{Edge}\bar{F} = ^{Edge}\bar{J}^{1/3} ^{Edge}F_{iso}.$$

A kind of
low-pass filter
for J

Cyclic
Smoothing
of J

Hereafter, F-barES-FEM-T4 with c cycles of smoothing is called “F-barES-FEM-T4(c)”.



Equations to Satisfy

■ Implicit static

- Balance equation: $\{f^{\text{ext}}\} - \{f^{\text{int}}\} = \{0\}$.
- In Newton-Raphson loop, there is a **need for solving the matrix equation:**

$$[K]\{\delta u\} = \{f^{\text{ext}}\} - \{f^{\text{int}}\}.$$

■ Dynamic explicit

- Motion equation: $[M]\{\ddot{u}\} = \{f^{\text{ext}}\} - \{f^{\text{int}}\}$.
- Using the lumped mass matrix for $[M]$, there is **no need for solving any matrix equations.**
- Velocity Verlet method is applied for time integration.



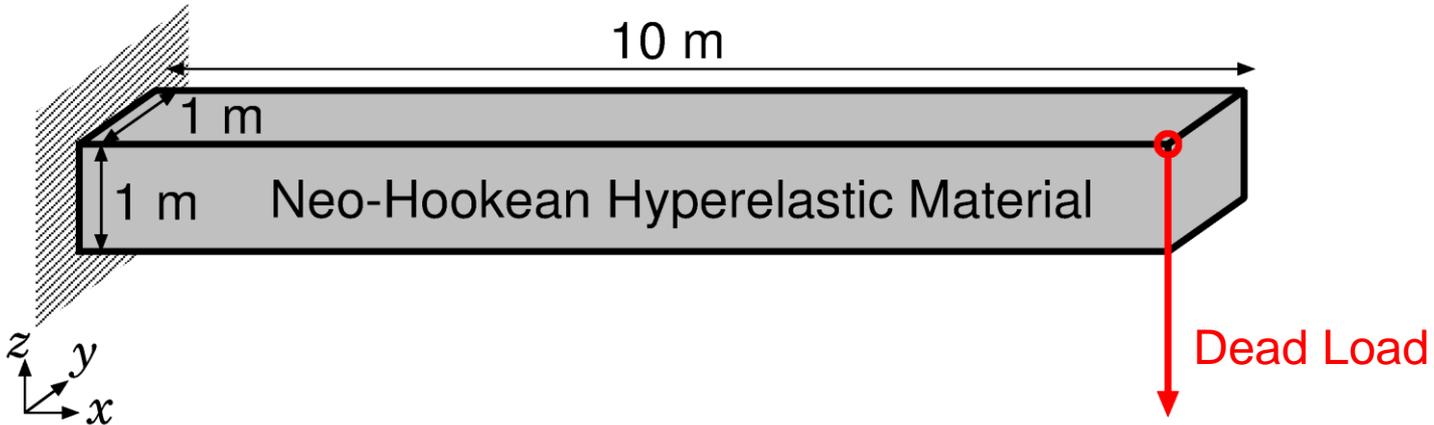
Results

Some verification analyses

(Analyses for hyperelastic materials
without mesh rezoning
are presented for pure verification.)

Bending of a Cantilever

Outline



- Neo-Hookean hyperelastic material
- Initial Poisson's ratio: 0.49 or 0.499.
- Two types of T4 meshes:
 - a structured mesh and an unstructured mesh.
- Compared to ABAQUS C3D4H (1st-order hybrid tetrahedral element).

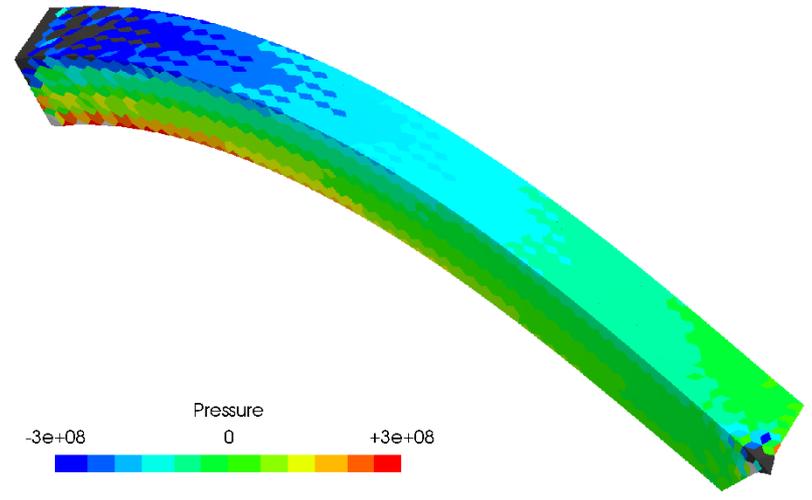
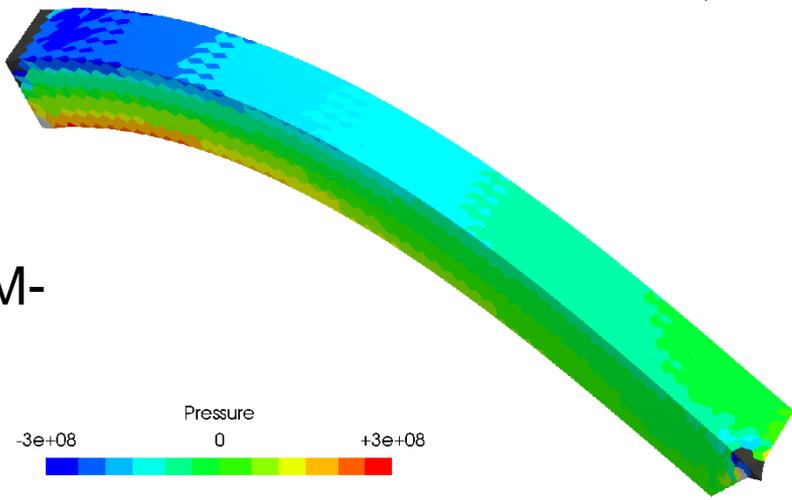
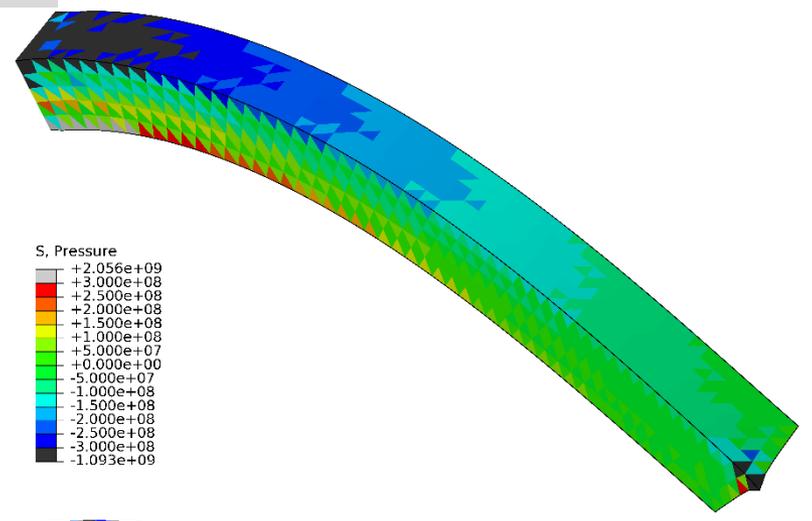
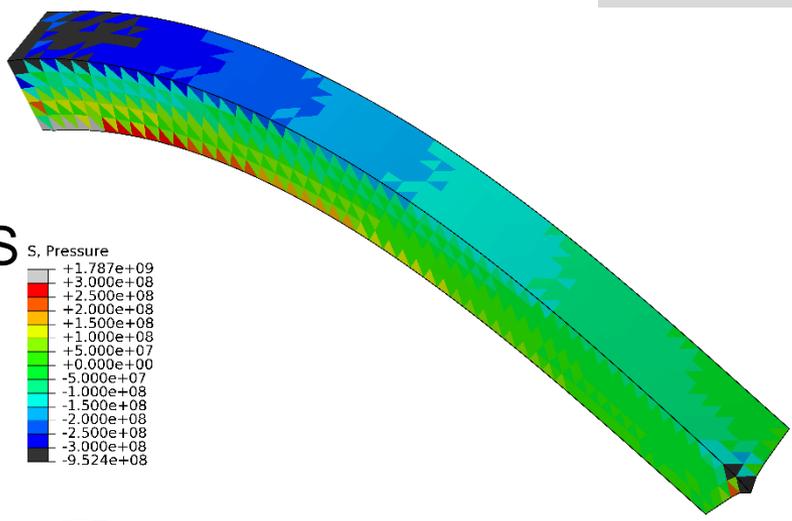
Bending of a Cantilever

Pressure Distributions

$\nu^{ini} = 0.49$

Structured Mesh

$\nu^{ini} = 0.499$



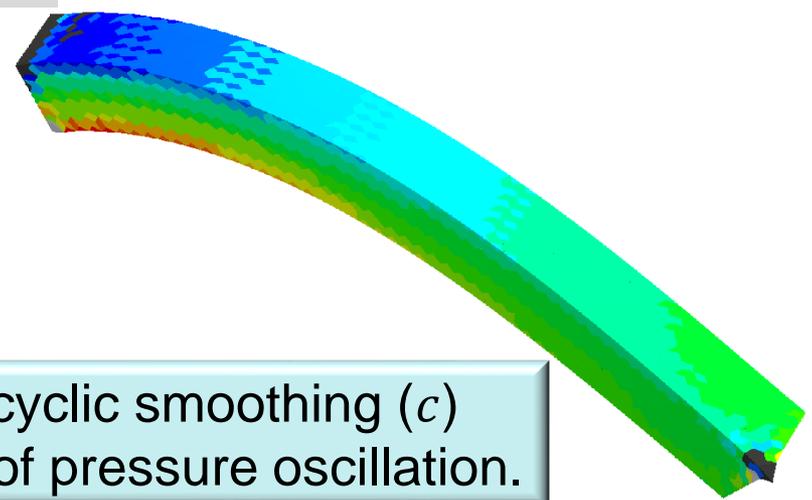
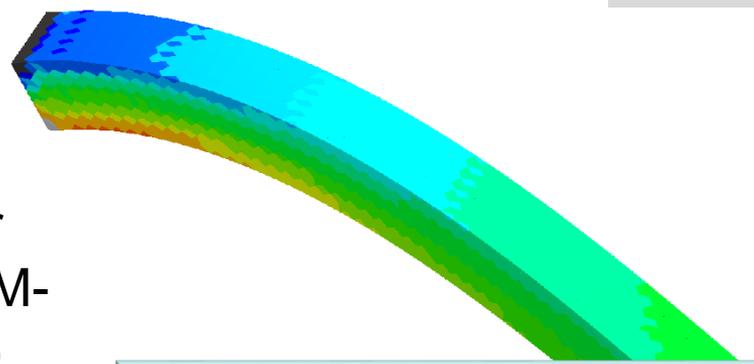
Bending of a Cantilever

Pressure Distributions

$\nu^{\text{ini}} = 0.49$

Structured Mesh

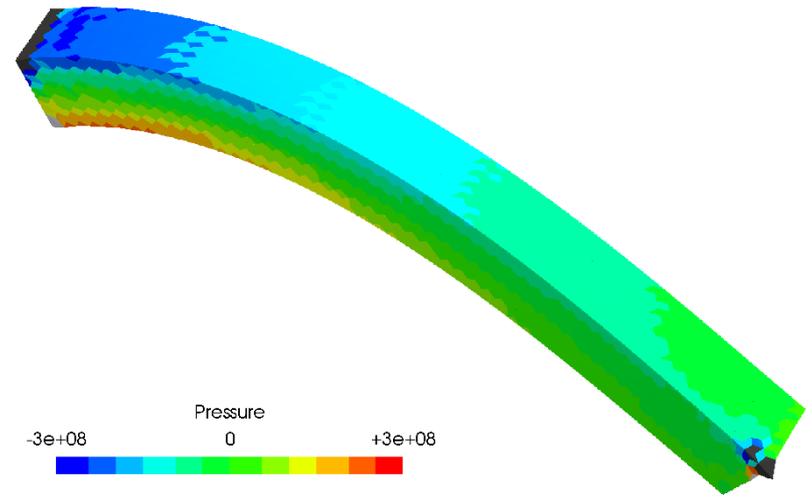
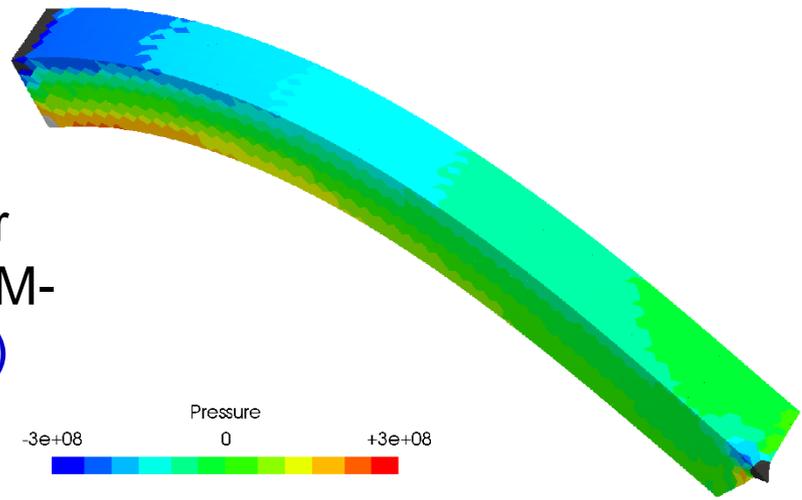
$\nu^{\text{ini}} = 0.499$



Increase in the number of cyclic smoothing (c) makes stronger suppression of pressure oscillation.

F-bar
ES-FEM-
T4(2)

-3e+08



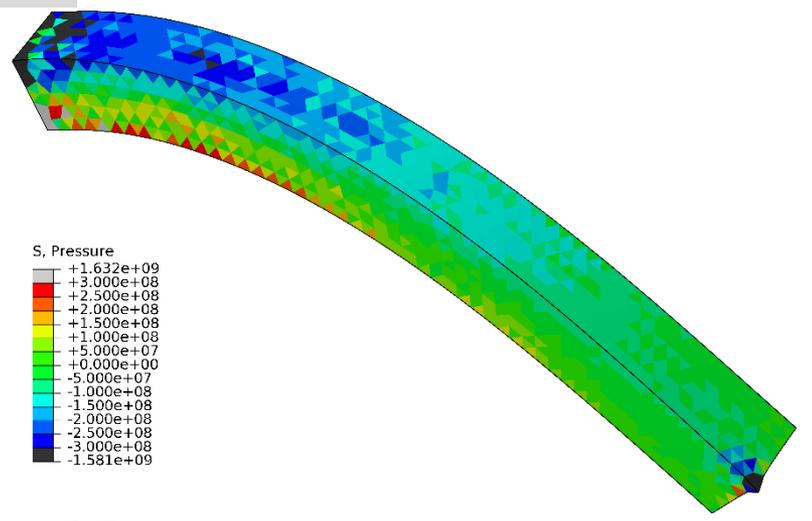
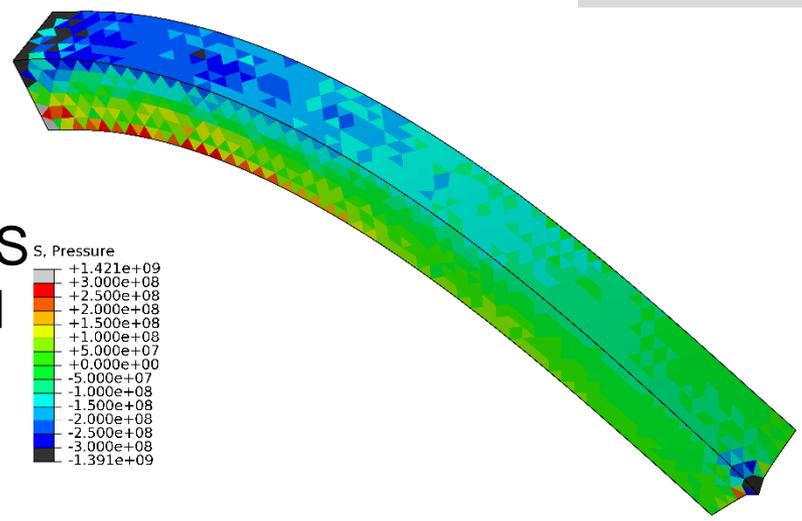
Bending of a Cantilever

Pressure Distributions

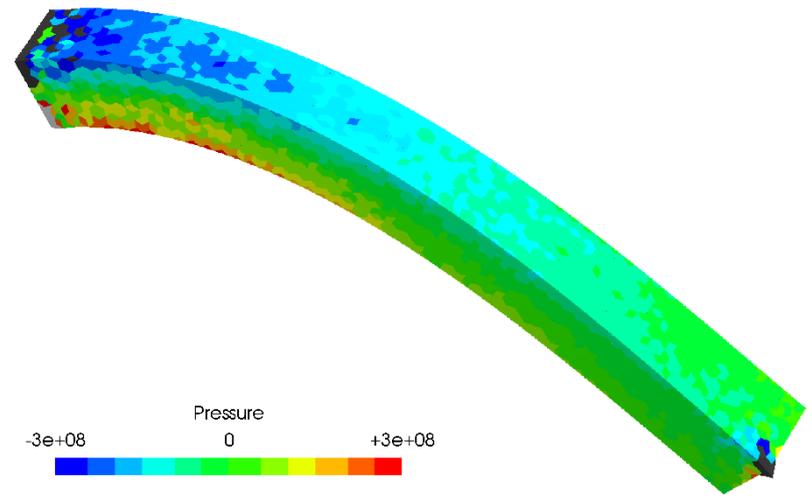
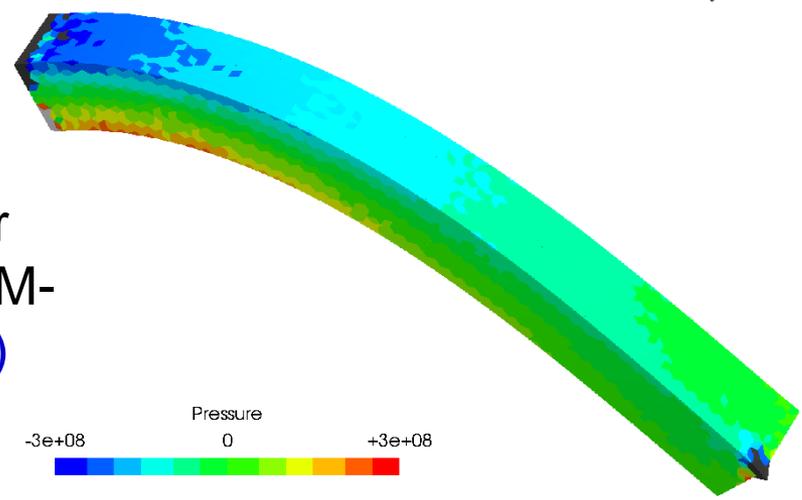
$\nu^{\text{ini}} = 0.49$

Unstructured Mesh

$\nu^{\text{ini}} = 0.499$



F-bar ES-FEM-T4(1)



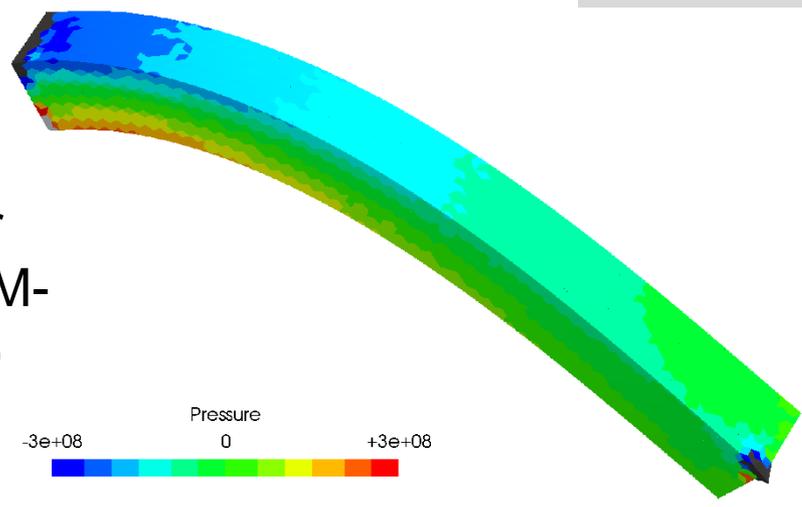
Bending of a Cantilever

Pressure Distributions

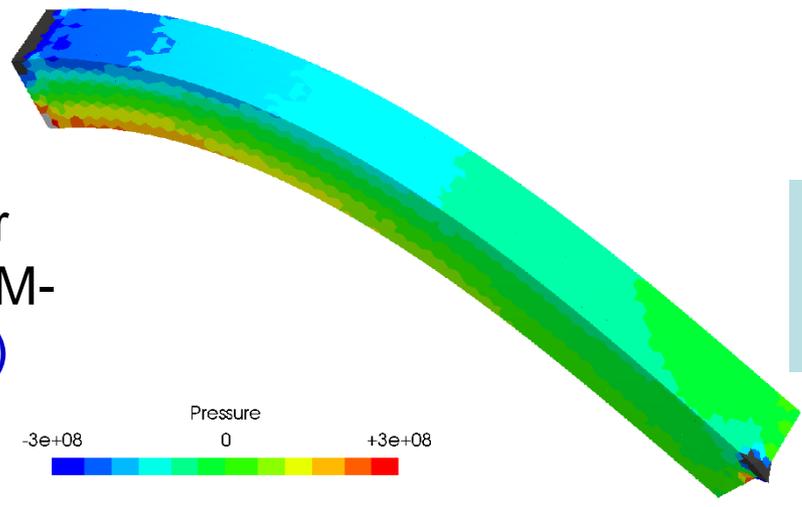
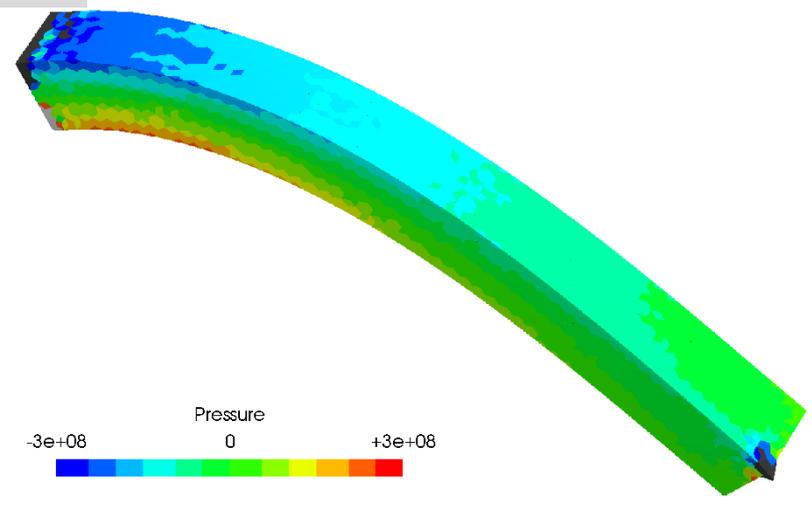
$\nu^{\text{ini}} = 0.49$

Unstructured
Mesh

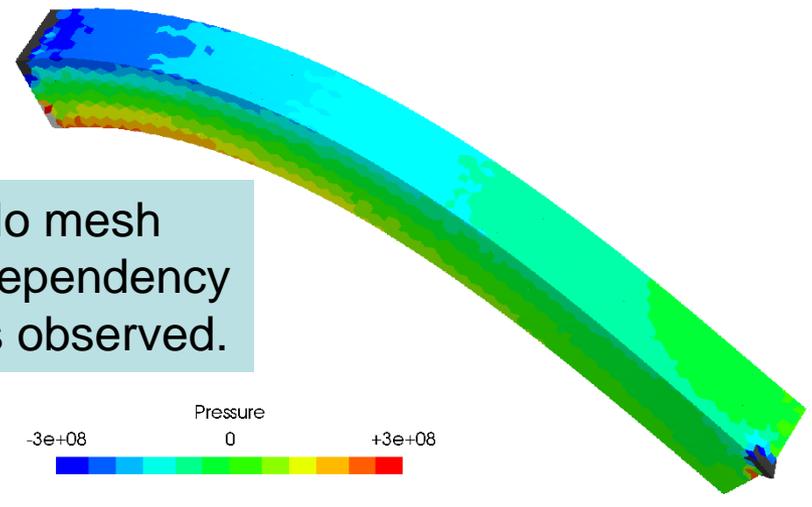
$\nu^{\text{ini}} = 0.499$



F-bar
ES-FEM-
T4(2)



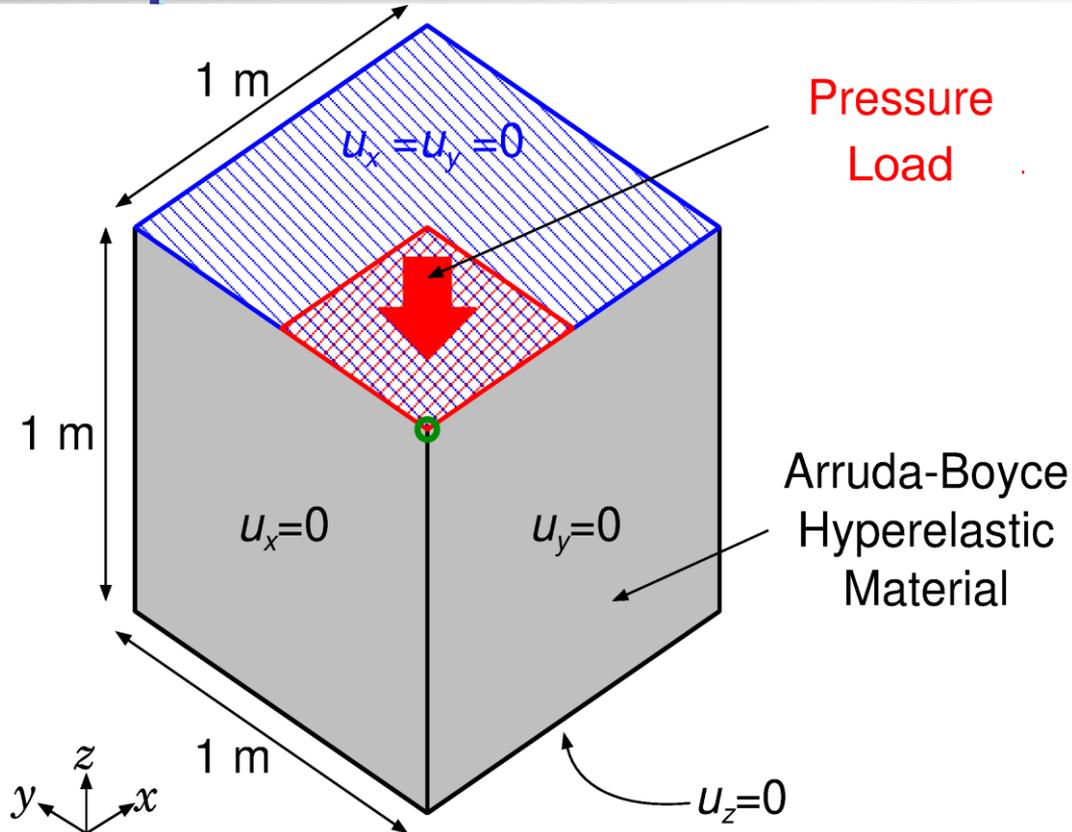
F-bar
ES-FEM-
T4(3)



No mesh
dependency
is observed.

Compression of a Block

Outline



- Arruda-Boyce hyperelastic material ($\nu_{ini} = 0.499$).
- Applying pressure on $\frac{1}{4}$ of the top face.
- Compared to ABAQUS C3D4H with the same unstructured T4 mesh.

Compression of a Block

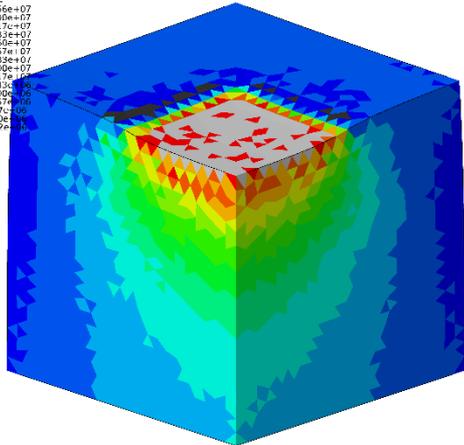
Pressure Distribution

Early stage

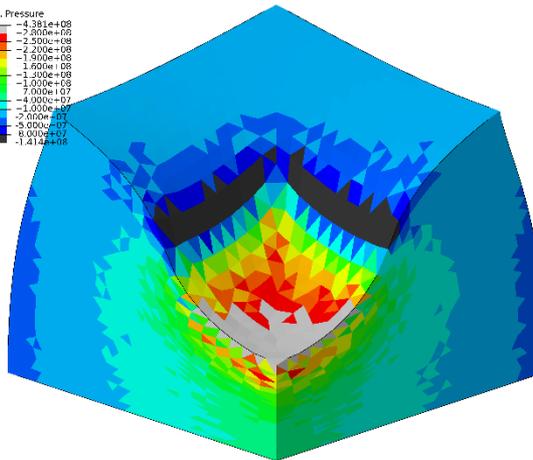
Middle stage

Later stage

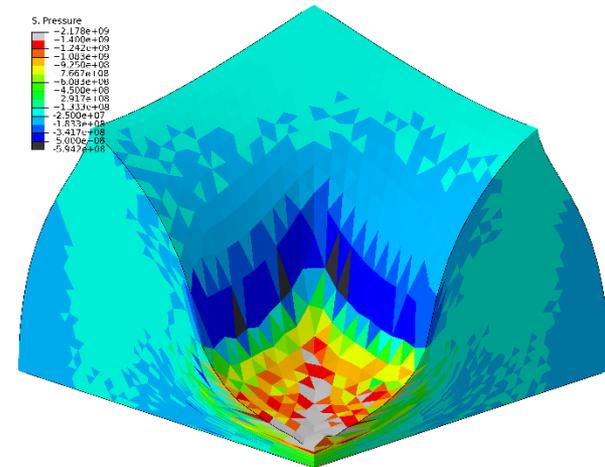
S. Pressure
-3.656e+07
-3.080e+07
-2.717e+07
-2.433e+07
-2.168e+07
-1.867e+07
-1.536e+07
-1.309e+07
-1.037e+07
-7.333e+06
-4.500e+06
-1.667e+06
-1.207e+05
4.000e+04
-9.612e+03



S. Pressure
-4.381e+08
-2.801e+08
-2.500e+08
-2.200e+08
-1.900e+08
1.500e+08
-1.200e+08
-1.000e+08
-7.000e+07
-4.000e+07
-2.000e+07
-1.000e+07
8.000e+07
-1.614e+08

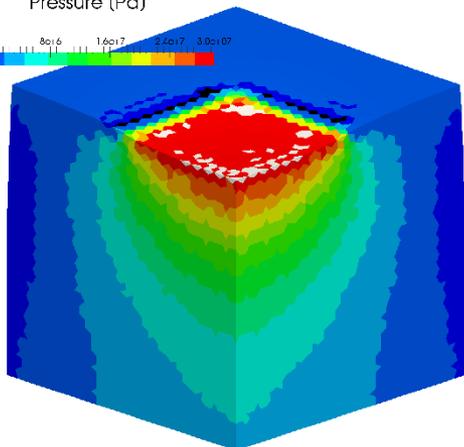


S. Pressure
-2.178e+09
-1.408e+09
-1.242e+09
-1.005e+09
-9.04e+08
7.667e+08
-5.00e+08
-4.500e+08
2.911e+08
-1.333e+08
-2.500e+07
-1.833e+08
-3.817e+08
5.000e+08
-5.447e+08



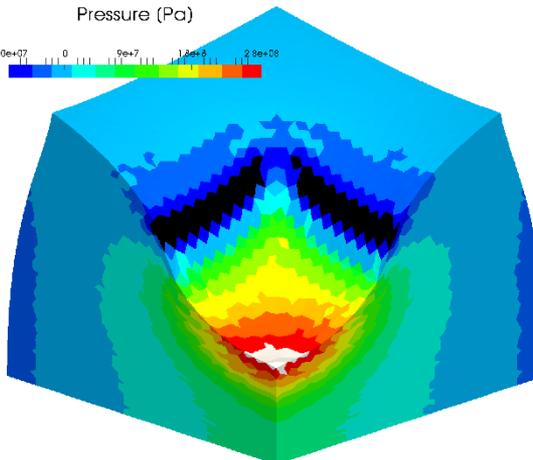
Pressure (Pa)

4.0e+06 0 8.0e+6 1.6e+7 2.4e+7 3.0e+07



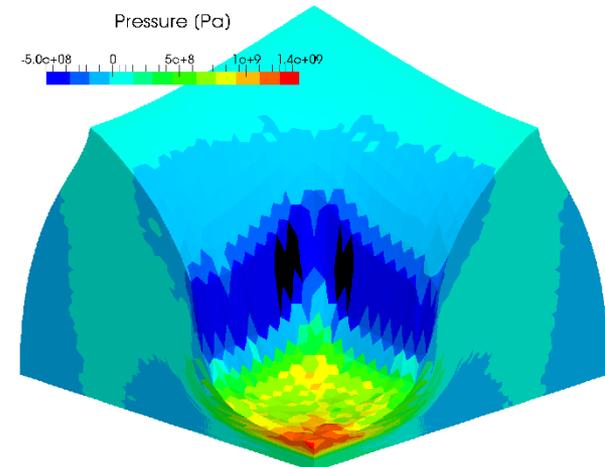
Pressure (Pa)

-8.0e+07 0 9e+7 1.8e+8 2.8e+08



Pressure (Pa)

-5.0e+08 0 5e+8 1e+9 1.4e+09



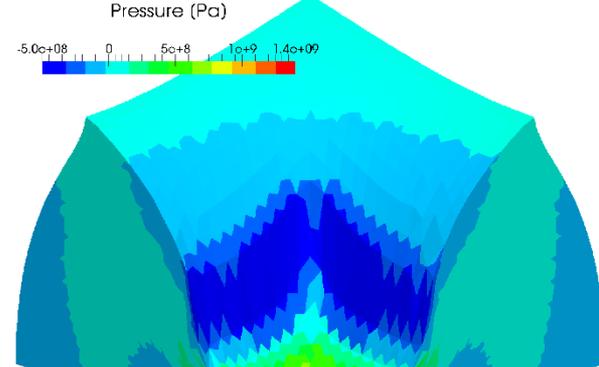
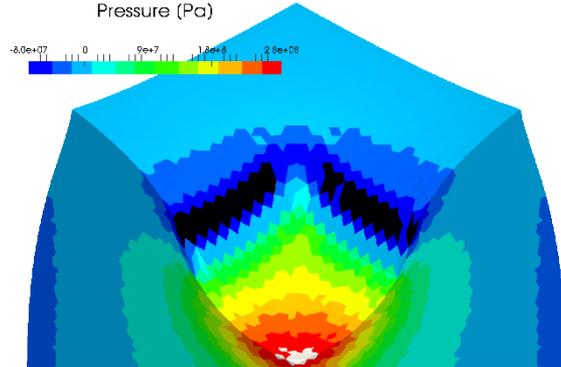
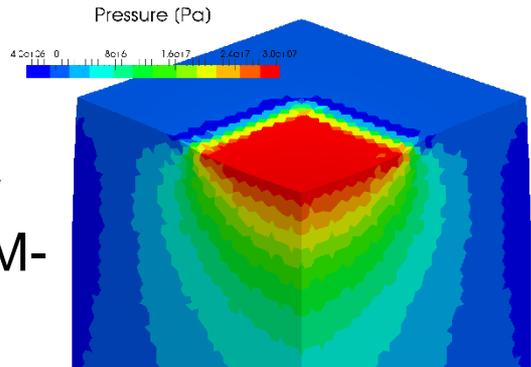
Compression of a Block

Pressure Distribution

Early stage

Middle stage

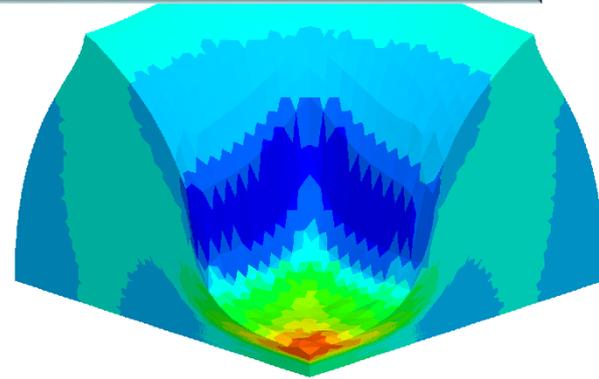
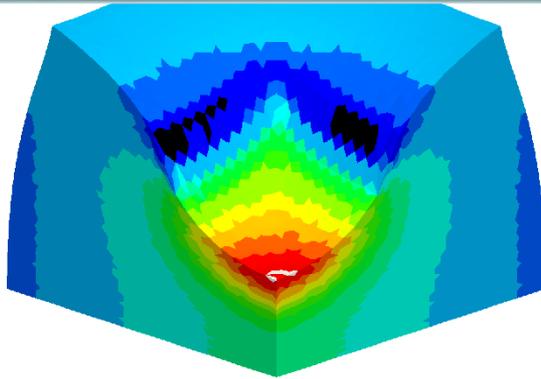
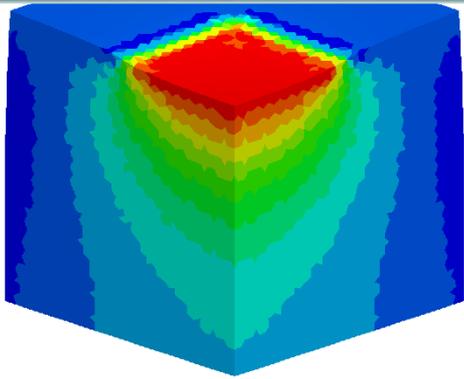
Later stage



F-bar
ES-FEM-
T4(3)

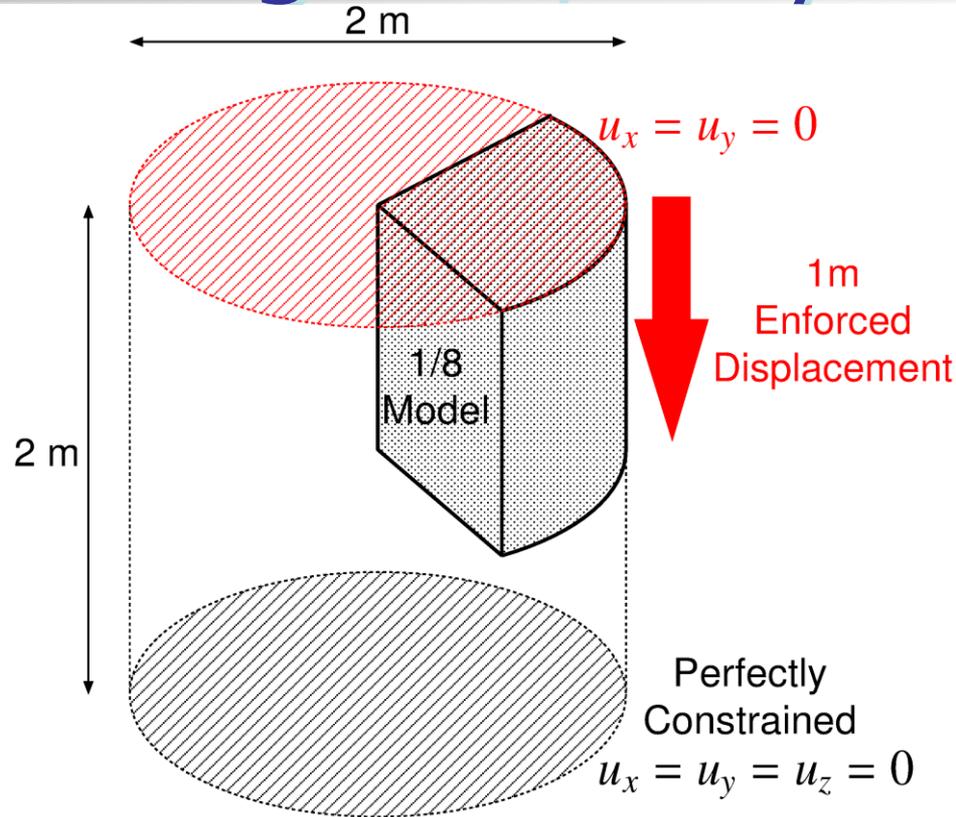
In case the Poisson's ratio is 0.499,
F-barES-FEM-T4(2) or later resolves the pressure oscillation
issue.

F-bar
ES-FEM-
T4(4)



Barreling of 1/8 Cylinder

Outline



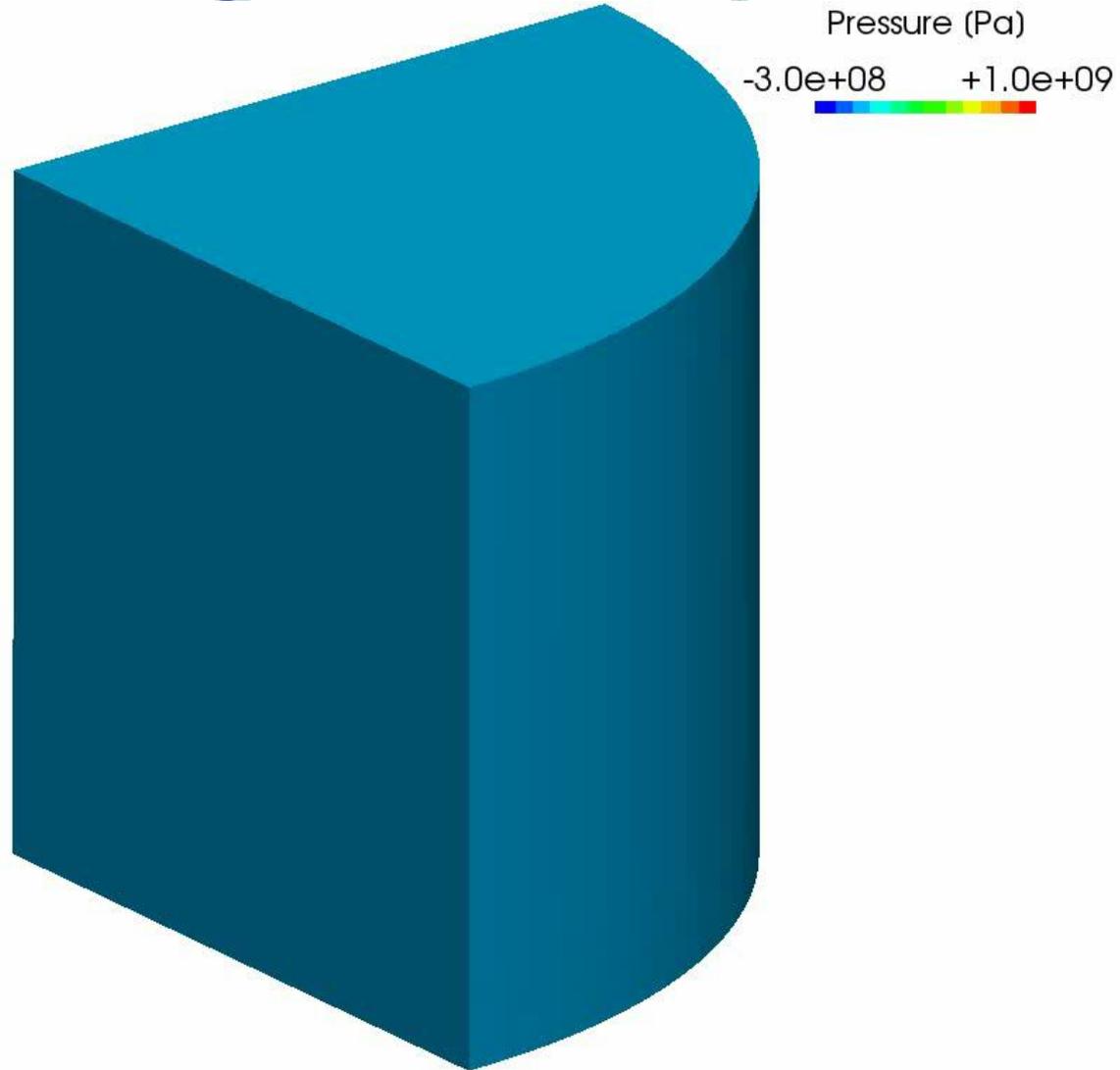
- Neo-Hookean hyperelastic material ($\nu_{ini} = 0.499$).
- Enforced displacement is applied to the top surface.
- Compared to ABAQUS C3D4H with the same unstructured T4 mesh.

Barreling of 1/8 Cylinder

Result
of F-bar
ES-FEM(2)
(Pressure)

50% nominal
compression

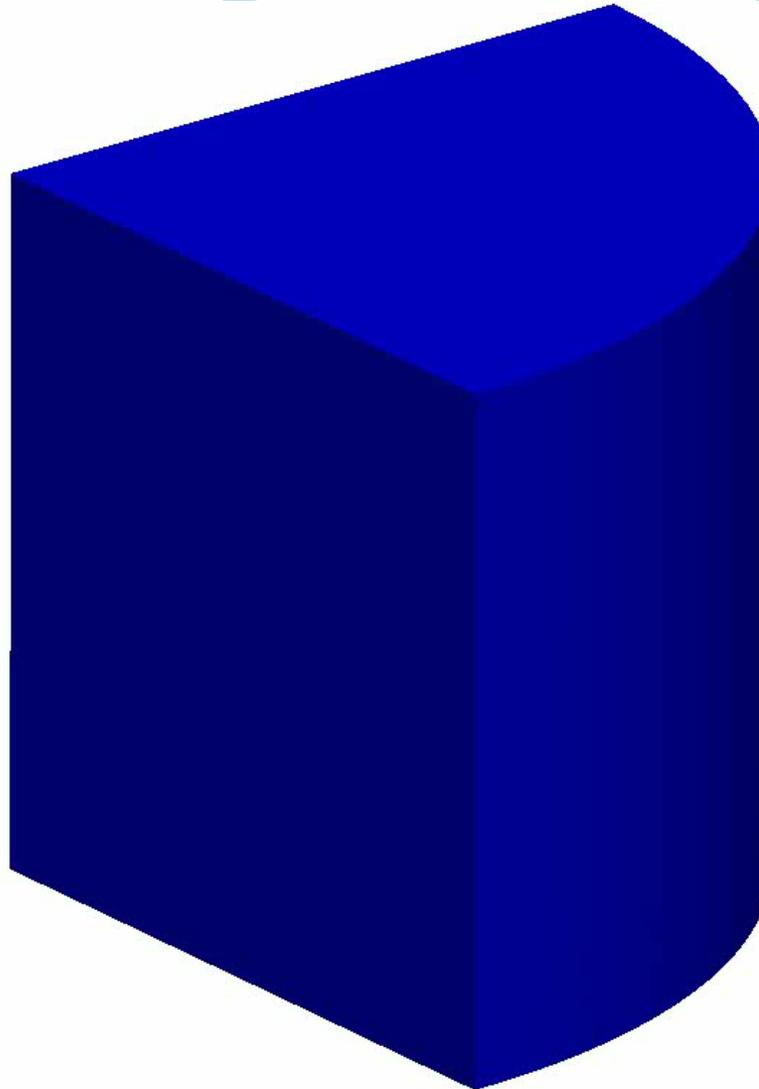
Almost smooth
pressure
distribution
is obtained
except just
around the rim.



Barreling of 1/8 Cylinder

Result
of F-bar
ES-FEM(2)
(Mises Stress)

50% nominal
compression

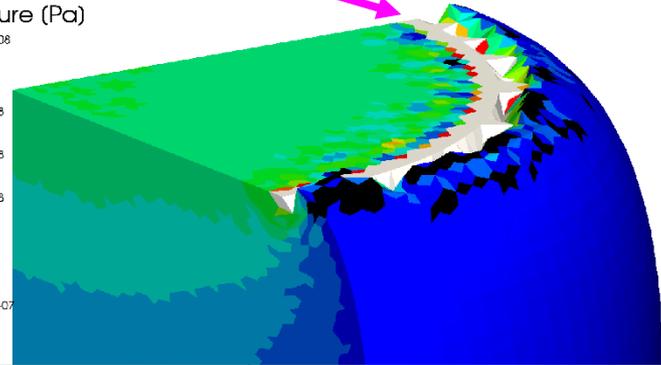
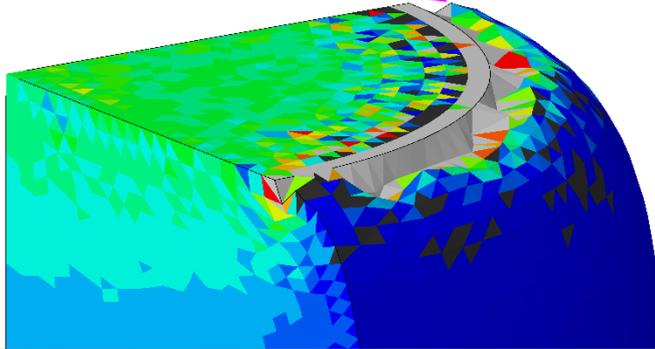
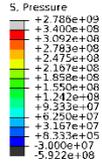


Smooth
Mises stress
distribution
is obtained
except just
around the rim.

Barreling of 1/8 Cylinder

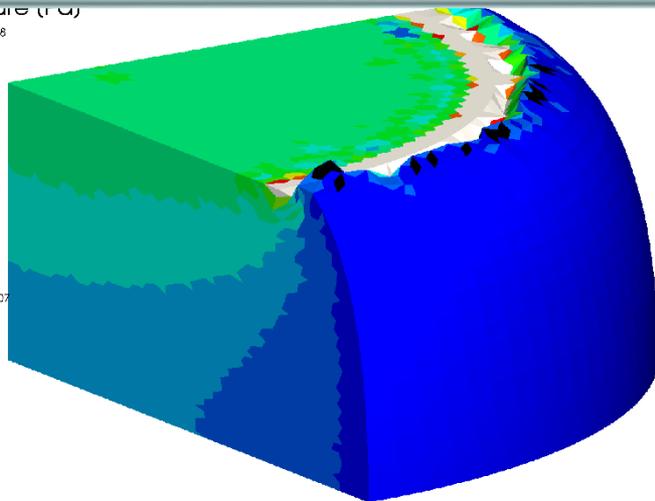
Pressure Distribution

Strange deformation (**corner locking**) around the rim

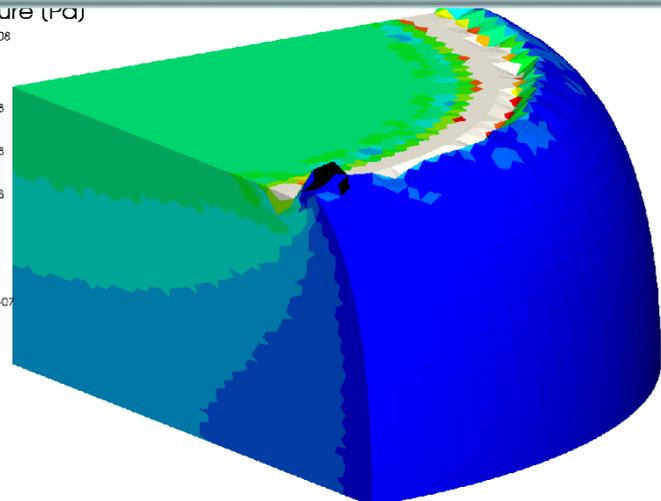


F-bar
ES-FEM-
T4(2)

F-bar ES-FEM-T4 with a sufficient cyclic smoothing
can **resolve the corner locking** issue.



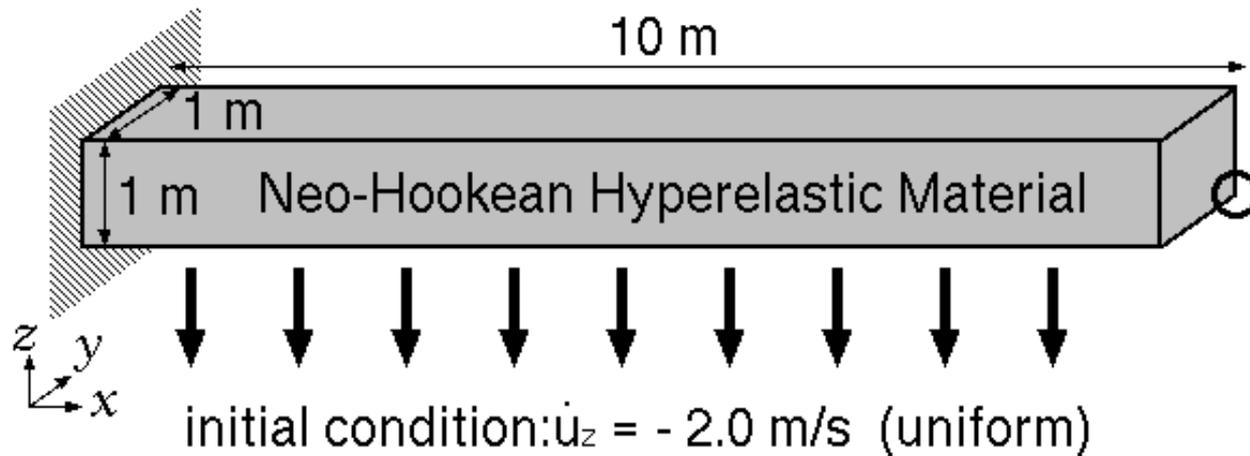
F-bar
ES-FEM-
T4(3)



F-bar
ES-FEM-
T4(4)

Bending of a Cantilever

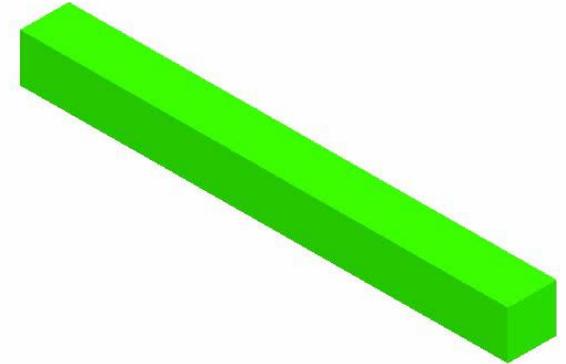
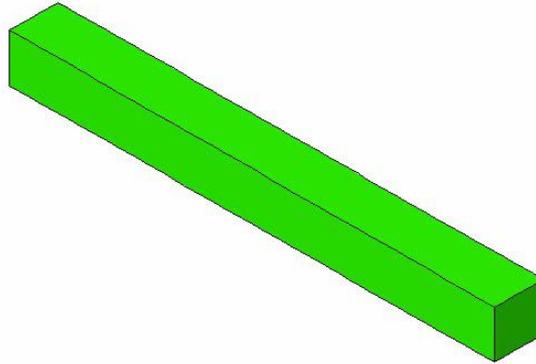
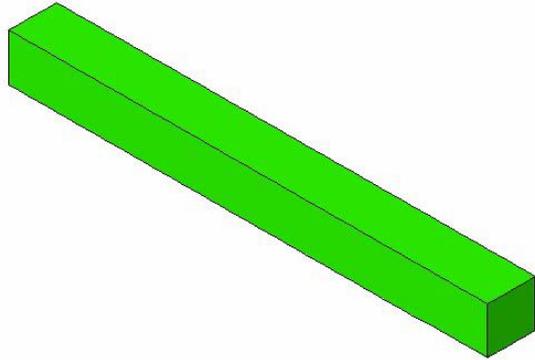
Outline



- Neo-Hookean hyperelastic material:
 $E_{ini} = 6$ MPa, $\nu_{ini} = \mathbf{0.499}$, $\rho = 1000$ kg/m³.
- Uniform initial velocity: $\dot{u}_z = -2$ m/s.
- Compared to ABAQUS/Explicit **C3D4** (NOT C3D4H) & C3D8 (hexahedral selective reduced integration).

Bending of a Cantilever

Pressure sign distributions



ABAQUS/Explicit C3D4
(**X** Locking &
Pressure oscillation)

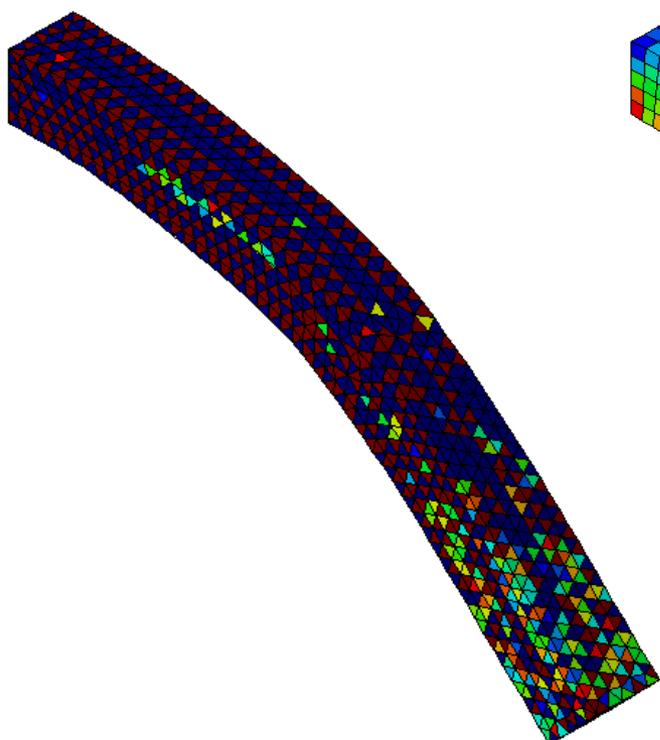
ABAQUS/Explicit C3D8

F-barES-FEM-T4(2)

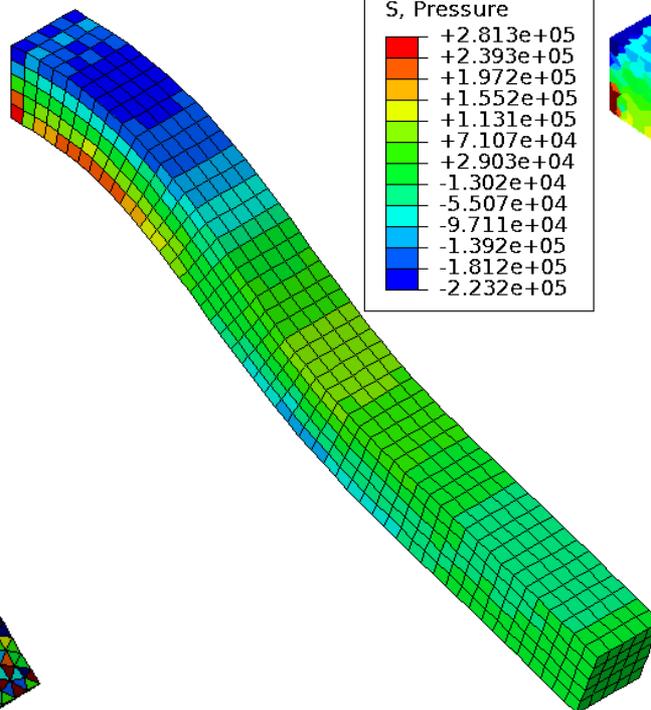
F-barES-FEM has no locking & less pressure oscillation
in dynamic explicit analysis.

Bending of a Cantilever

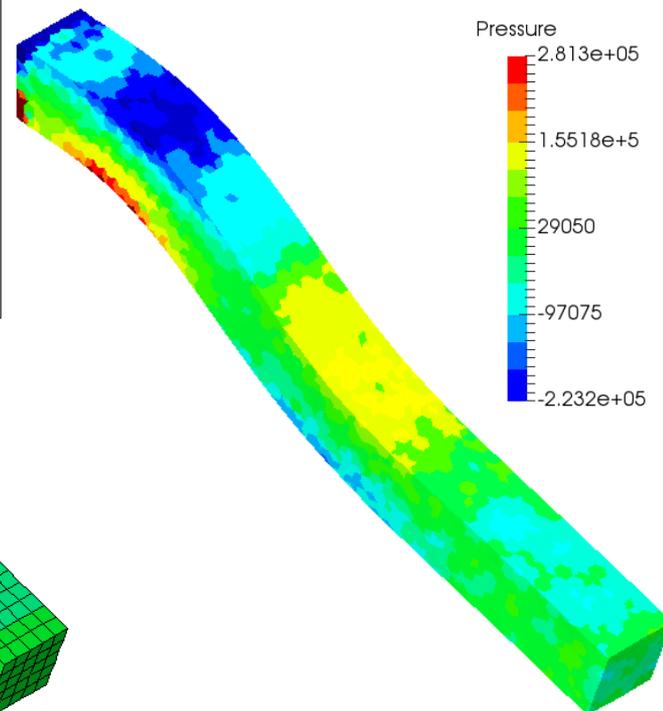
Pressure at $t = 1.5$ s



ABAQUS/Explicit C3D4



ABAQUS/Explicit C3D8

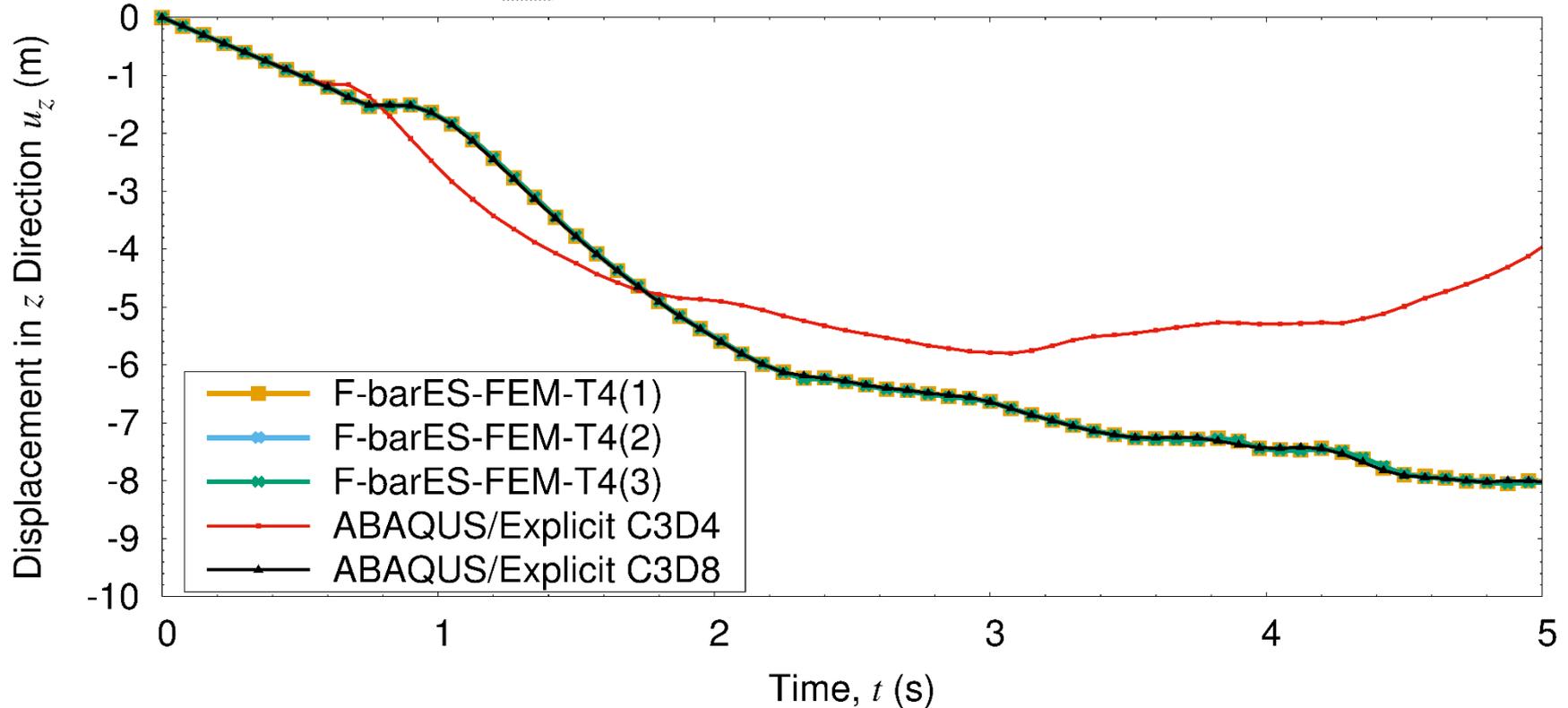
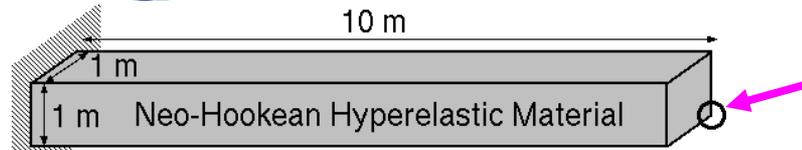


F-barES-FEM-T4(2)

F-barES-FEM-T4 has good accuracy in pressure.

Bending of a Cantilever

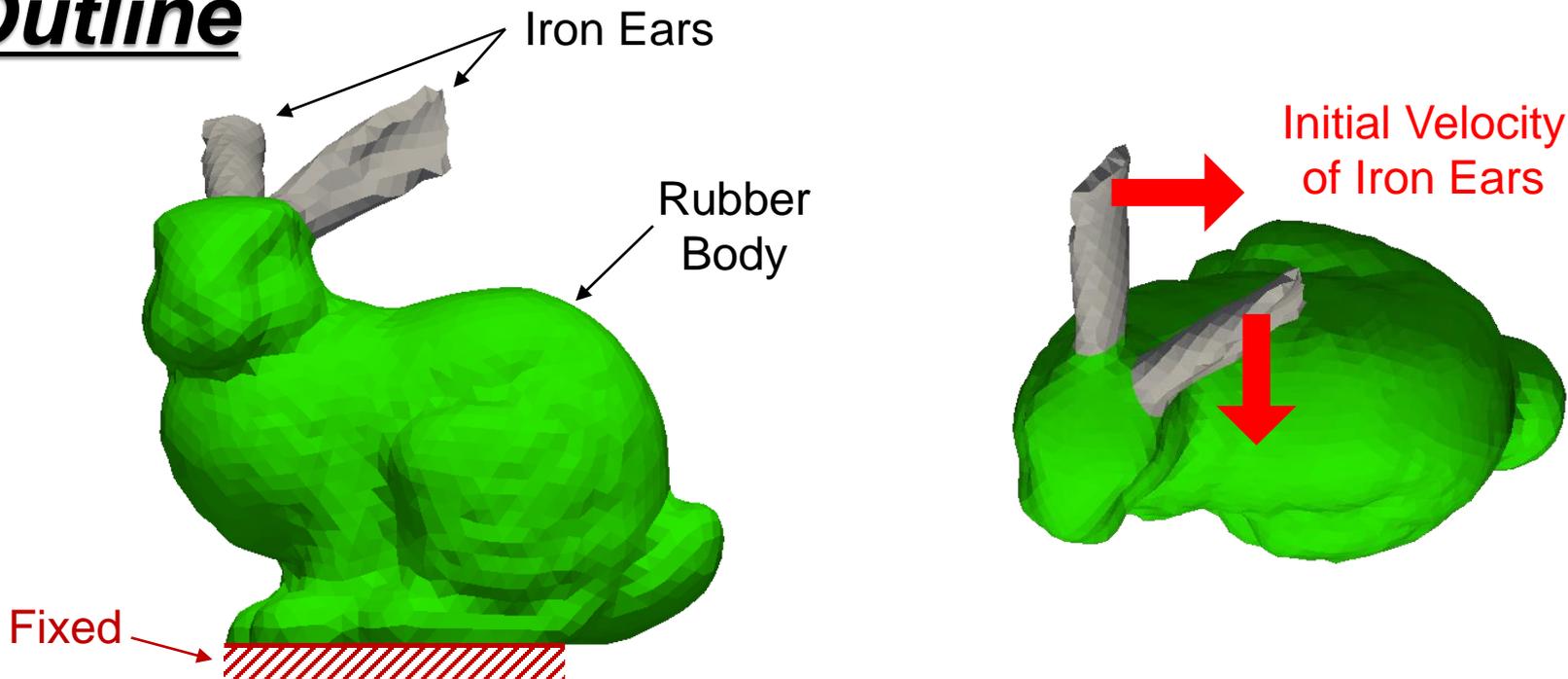
Deflection



Displacement accuracy of F-barES-FEM is independent of the number of cyclic smoothing.

Swinging of Bunny Ears

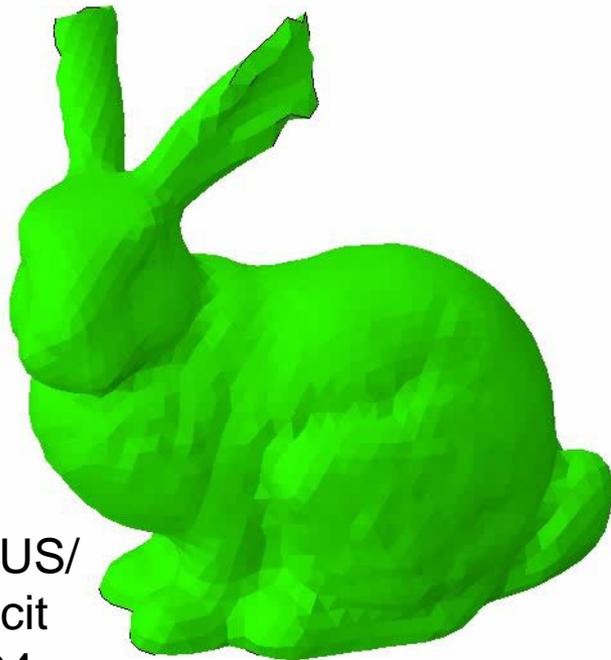
Outline



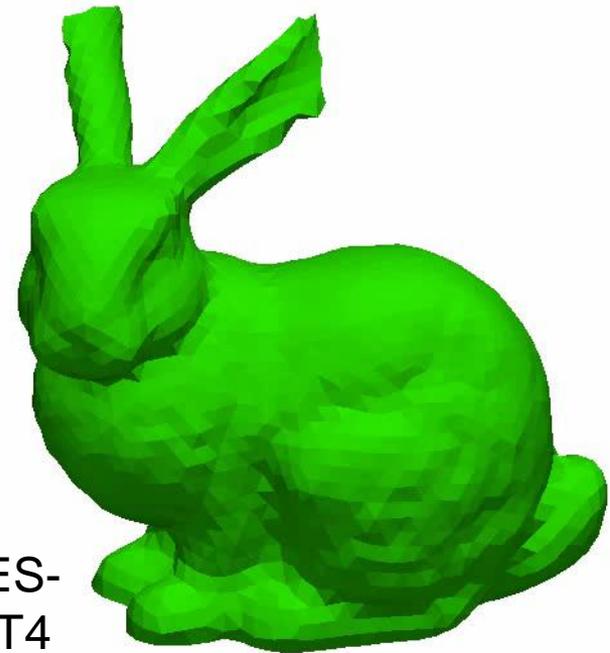
- Iron ears: $E_{ini} = 200$ GPa, $v_{ini} = 0.3$, $\rho = 7800$ kg/m³, Neo-Hookean, **No cyclic smoothing.**
- Rubber body: $E_{ini} = 6$ MPa, $v_{ini} = 0.49$, $\rho = 920$ kg/m³, Neo-Hookean, **1 cycle of smoothing.**
- Compared to ABAQUS/Explicit C3D4.

Swinging of Bunny Ears

Pressure sign distributions



ABAQUS/
Explicit
C3D4



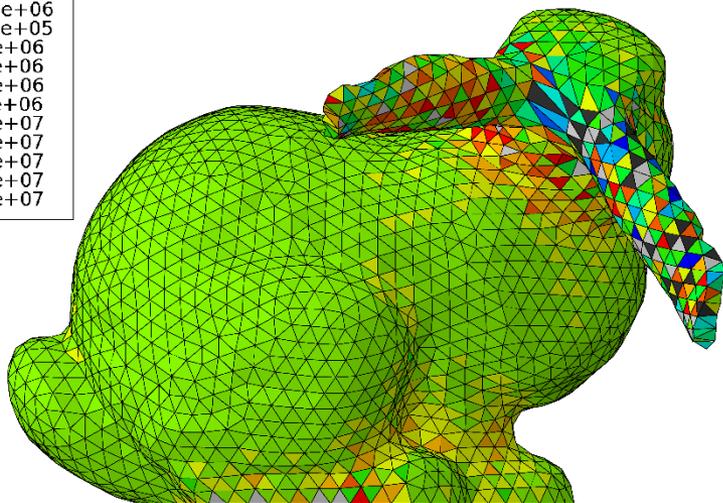
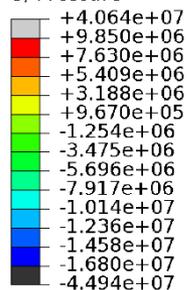
F-barES-
FEM-T4

- F-barES-FEM is apparently softer than C3D4.
- F-barES-FEM shows patchy pressure patterns due to complex reflections of pressure waves.
- C3D4 shows typical checkerboard patterns.

Swinging of Bunny Ears

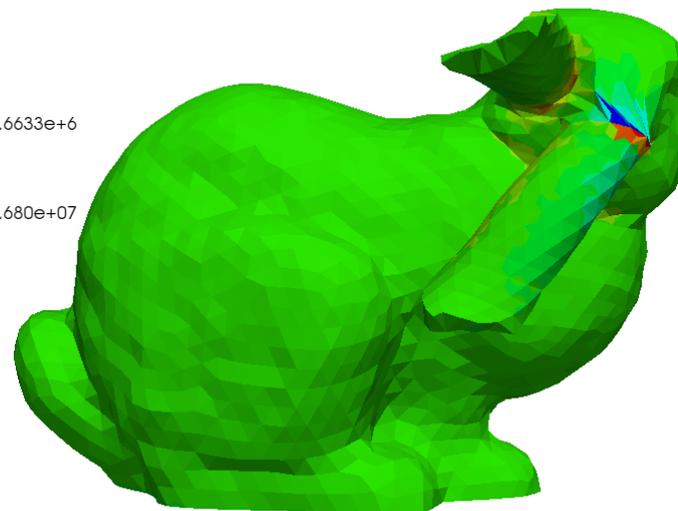
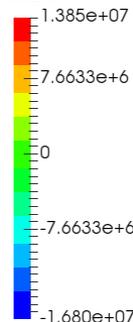
Pressure distributions (back shot)

S, Pressure



ABAQUS/Explicit C3D4

Pressure

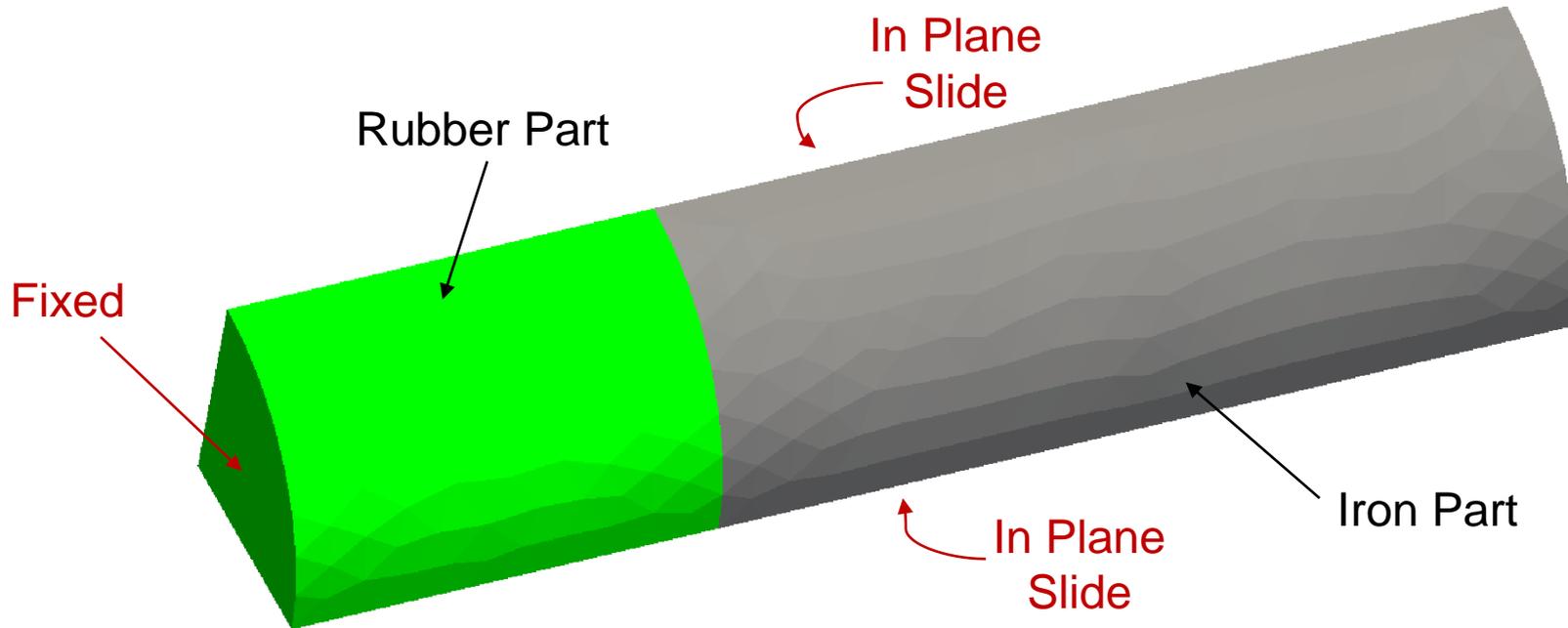


F-barES-FEM-T4

- C3D4 shows checkerboard patterns even on the iron ears. (Because of the negative influence from rubber body???)
- F-barES-FEM-T4 shows smooth pressure distribution except the connection interfaces (corners).

Natural Modes of 1/4 Cylinder

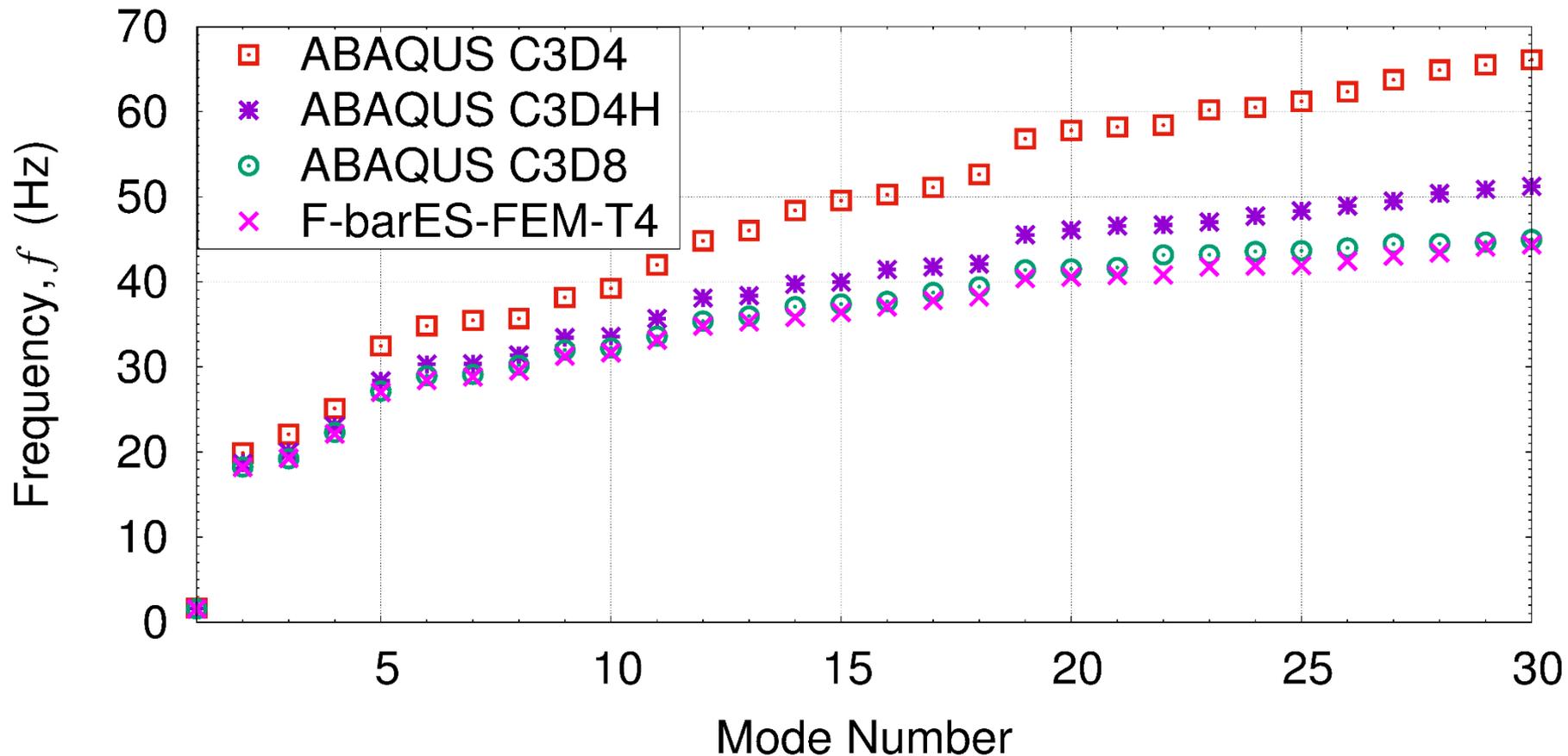
Outline



- Iron part: $E_{ini} = 200 \text{ GPa}$, $\nu_{ini} = 0.3$, $\rho = 7800 \text{ kg/m}^3$, Elastic, **No cyclic smoothing.**
- Rubber part: $E_{ini} = 6 \text{ MPa}$, $\nu_{ini} = 0.499$, $\rho = 920 \text{ kg/m}^3$, Elastic, **2 cycles of smoothing.**
- Compared to ABAQUS C3D4, C3D4H, and C3D8.

Natural Modes of $\frac{1}{4}$ Cylinder

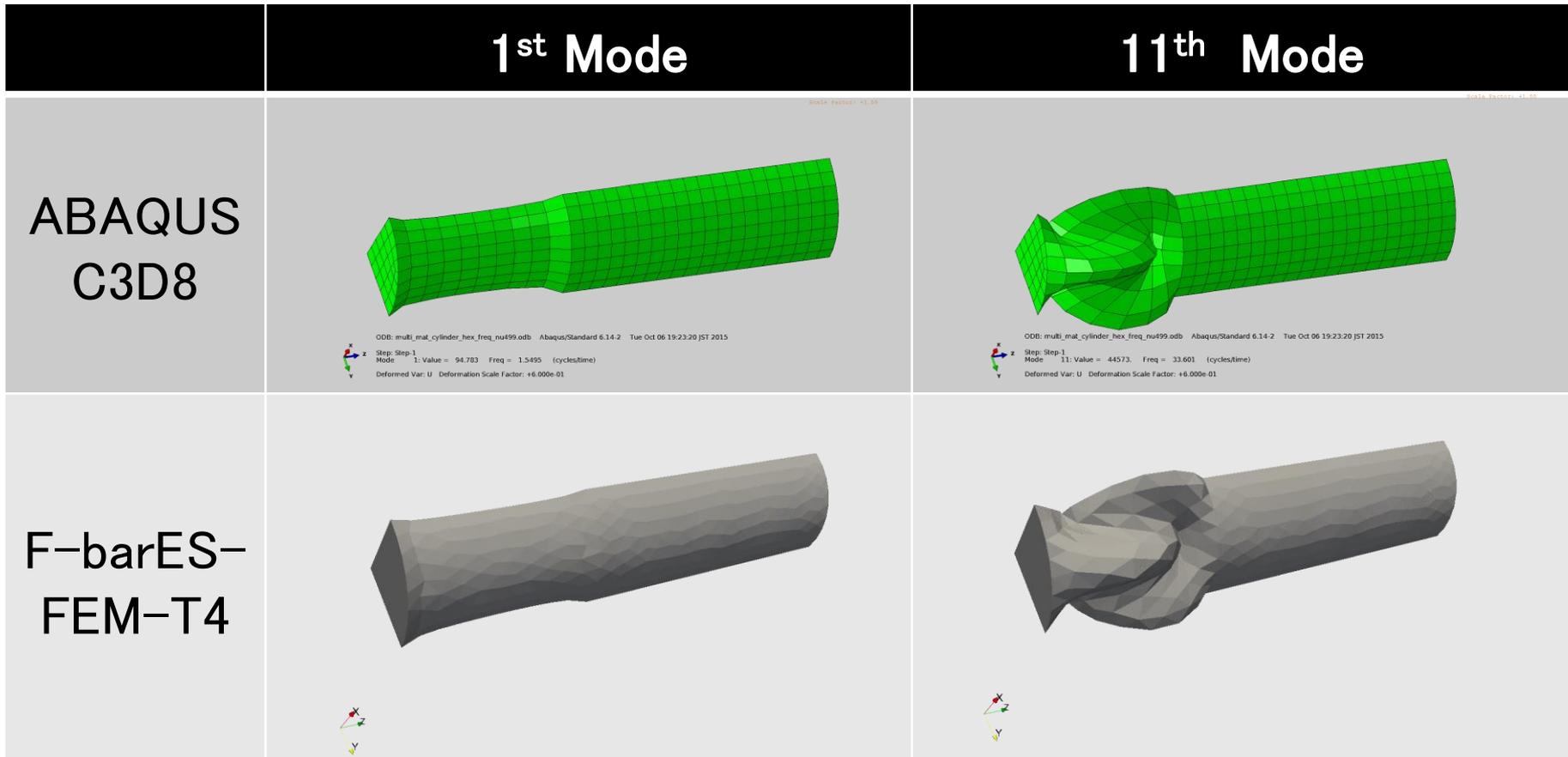
Eigen frequencies



- C3D4 and C3D4H show higher frequencies (stiffer results).
- F-barES-FEM-T4 and C3D8 are in good agreement.

Natural Modes of $\frac{1}{4}$ Cylinder

Eigen modes



F-barES-FEM-T4 has good accuracy in eigen mode analysis.

Summary

Benefits and Drawbacks of F-barES-FEM-T4

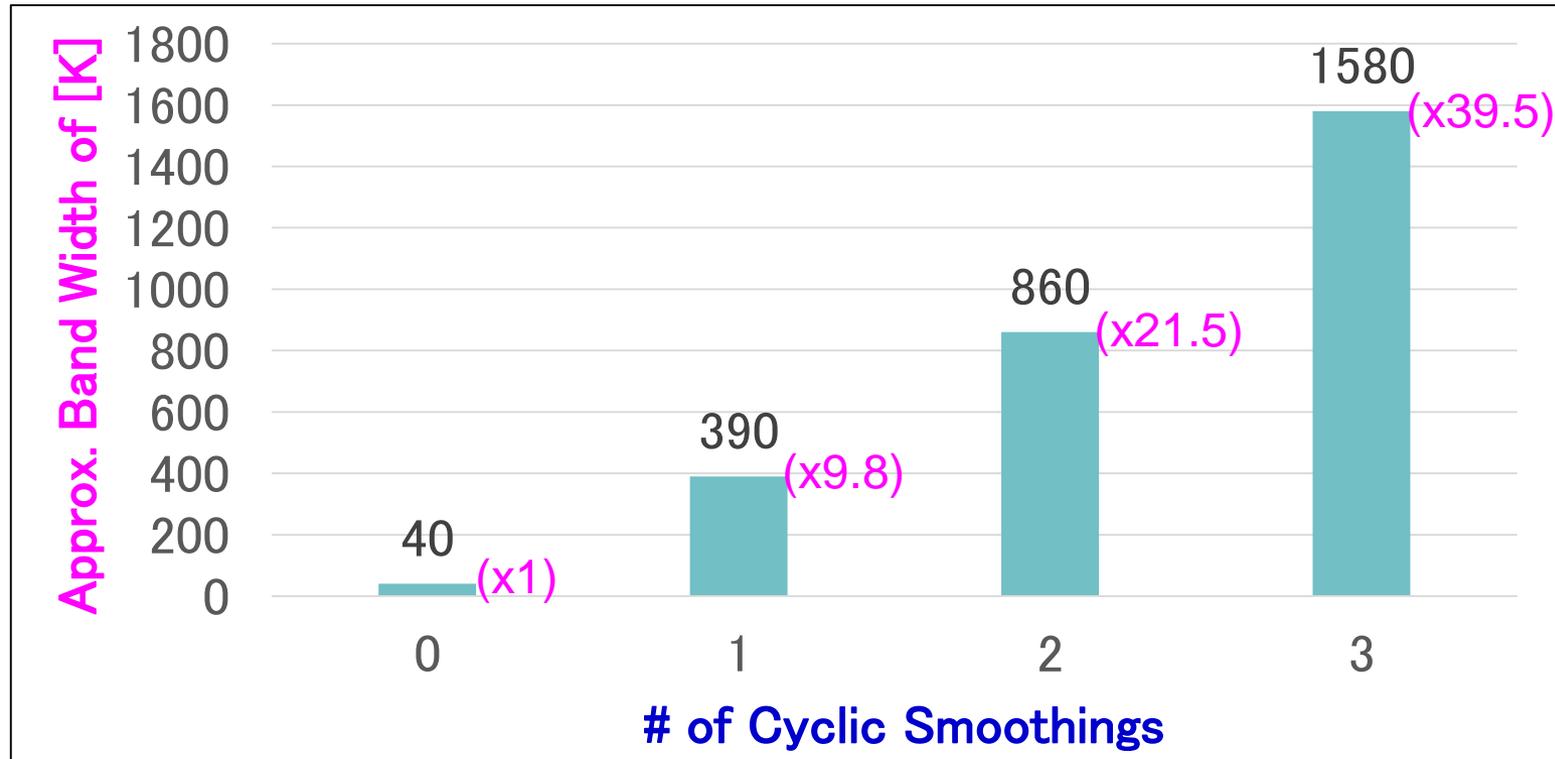
Benefits

- ✓ Locking-free with 1st -order tetra meshes.
No difficulty in severe strain or contact analysis.
- ✓ No increase in DOF.
No need of static condensation.
- ✓ No restriction of material constitutive model.
- ✓ Less pressure oscillation in rubber-like materials.
- ✓ Less corner locking.
- ✓ Applicable to static/dynamic, implicit/explicit, and modal analyses.

Benefits and Drawbacks of F-barES-FEM-T4

Drawbacks

X Slow speed of calculation.

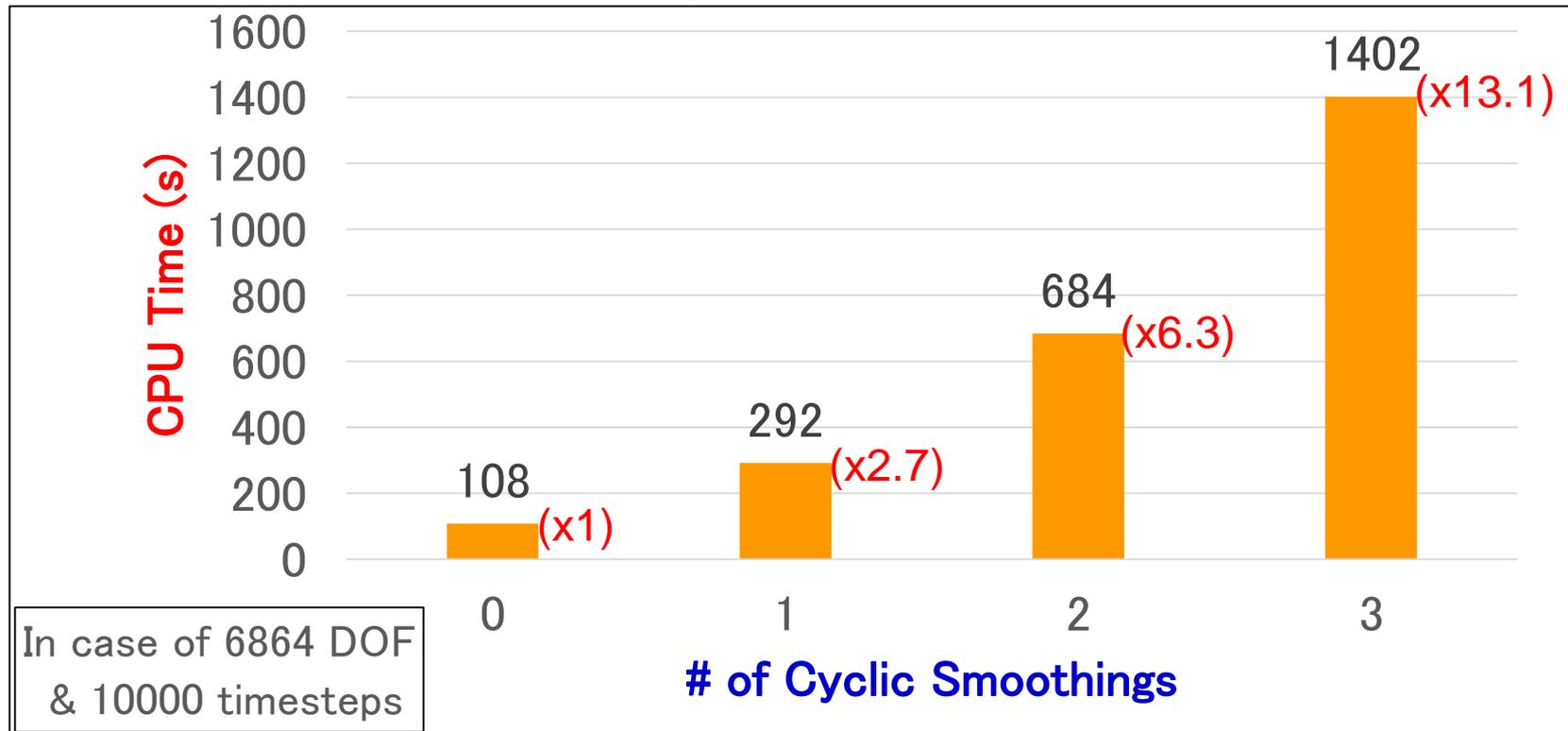


In **implicit** analyses, **CPU Time** is roughly linear with respect to the **band width of [K]**.

Benefits and Drawbacks of F-barES-FEM-T4

Drawbacks

X Slow speed of calculation.



In **explicit** analyses, $[K]$ is unnecessary; yet, **CPU Time** increases gradually with the **# of cyclic smoothings**.

Conclusion

F-barES-FEM-T4 has excellent accuracy,
but needs some effort for speed-up.

Thank you for your kind attention!